

PARTS MANUAL

Ariens

924000 Series TRACTOR and SNO-THRO ATTACHMENTS

THIS MANUAL COVERS
THE COMPLETE LINE
OF ARIENS 924000
SERIES SNO THRO
TRACTORS & ATTACH-
MENTS FOR THE
YEARS 1974 THROUGH
1979 INCLUSIVE.

PM 24000

1974 THROUGH 1979 INCLUSIVE

For complete infor-
mation regarding
model numbers and
serial numbers see
page 2.

ARIENS COMPANY



BRILLION, WIS. 54110

PAGE INDEX & MODEL DESIGNATION CHART

924000 SNO-THRO

YEAR	MODEL NO.	SERIAL NO.	GRID	PAGE NO.
1979	924044	000101 & Up	B8/C5	4 thru 13
1979	924042	000101 & Up	B8/C5	4 thru 13
1979	924040	000101 & Up	B8/C5	4 thru 13
1979	924039	000101 & Up	B8/C5	4 thru 13
1979	924038	000101 & Up	B8/C5	4 thru 13
1979	924036	000101 & Up	B8/C5	4 thru 13
1978	924035	000101 & Up	C6/D2	14 thru 23
1978	924034	000101 & Up	C6/D2	14 thru 23
1977/78	924033	000101 & Up	C6/D2	14 thru 23
1978	924032	008001 & Up	C6/D2	14 thru 23
1977	924032	000101 - 008000	D4/D14	24 thru 33
1978	924029	012001 & Up	C6/D2	14 thru 23
1977	924029	005401 - 012000	D4/D14	24 thru 33
1976	924029	000101 - 005400	E2/E11	34 thru 42
1978	924028	031001 & Up	C6/D2	14 thru 23
1977	924028	010401 - 031000	D4/D14	24 thru 33
1976	924028	000101 - 010400	E2/E11	34 thru 42
1979	924027	001001 & Up	B8/C5	4 thru 13
1978	924027	000701 - 001000	C6/D2	14 thru 23
1977	924027	000401 - 000700	D4/D14	24 thru 33
1976	924027	000101 - 000400	E2/E11	34 thru 42
1978	924026	022001 & Up	C6/D2	14 thru 23
1977	924026	008001 - 022000	D4/D14	24 thru 33
1976	924026	000101 - 008000	E2/E11	34 thru 42
1977/78	924025	000301 & Up	C6/D2	24 thru 33
1976	924025	000101 - 000300	E2/E11	34 thru 42
1978	924024	012001 & Up	C6/D2	14 thru 23
1977	924024	005401 - 012000	D4/D14	24 thru 33
1976	924024	000101 - 005400	E2/E11	34 thru 42
1976	924023	000101 & Up	E2/E11	34 thru 42
1976	924022	000101 & Up	E2/E11	34 thru 42
1975	924020	000101 & Up	E12/F6	44 thru 51
1975	924018	000101 & Up	E12/F6	44 thru 51
1975	924016	000101 & Up	E12/F6	44 thru 51
1974	924013	000201 & Up	F8/F12	52 thru 55

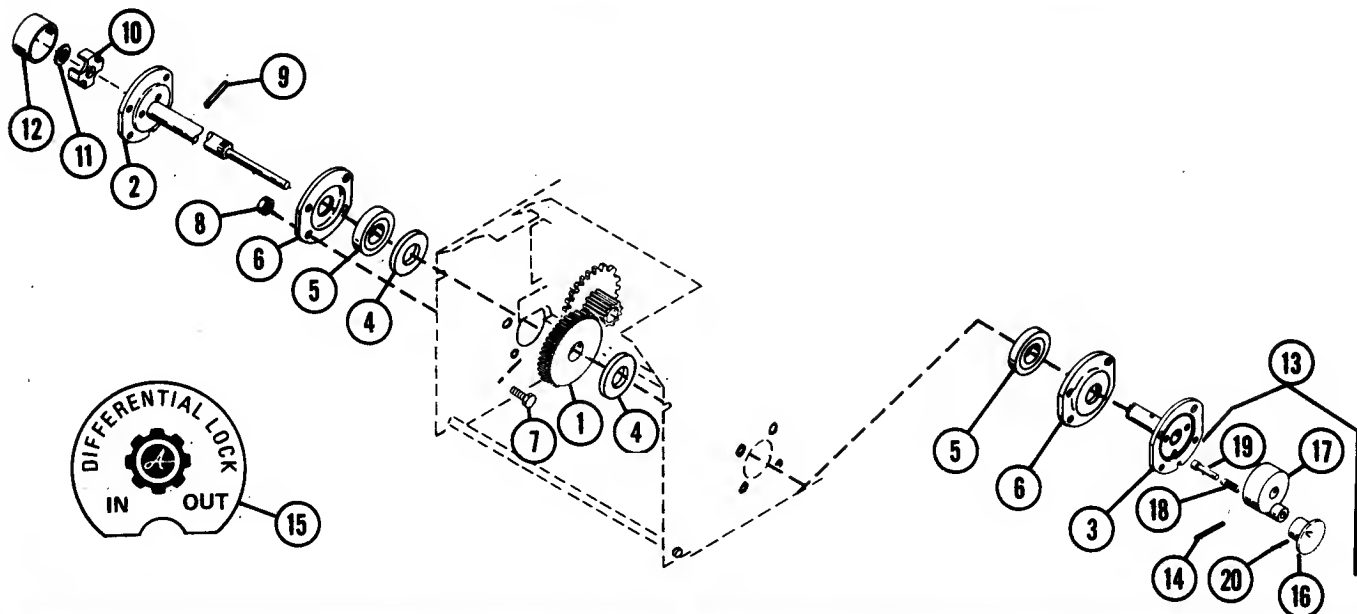
ATTACHMENTS

YEAR	MODEL NO.	DESCRIPTION	GRID	PAGE NO.
1979	824001	24" Sno-Thro	B9, B10, C1, C2	Page 10-11
1979	824002	24" Sno-Thro	B9, B10, C1, C2	Page 10-11
1979	824003	32" Sno-Thro	B9, B10, C3, C4	Page 12-13

ACCESSORIES

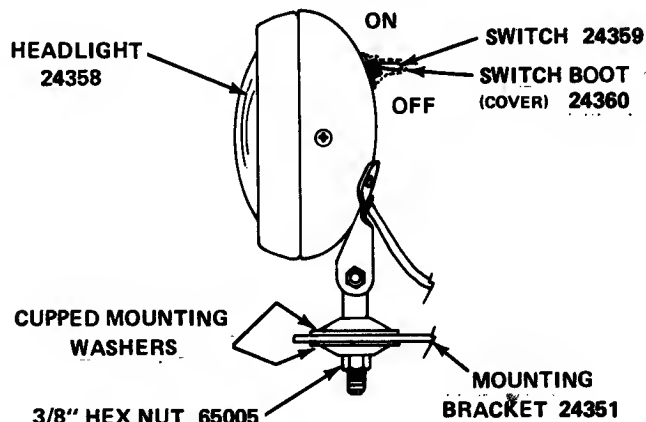
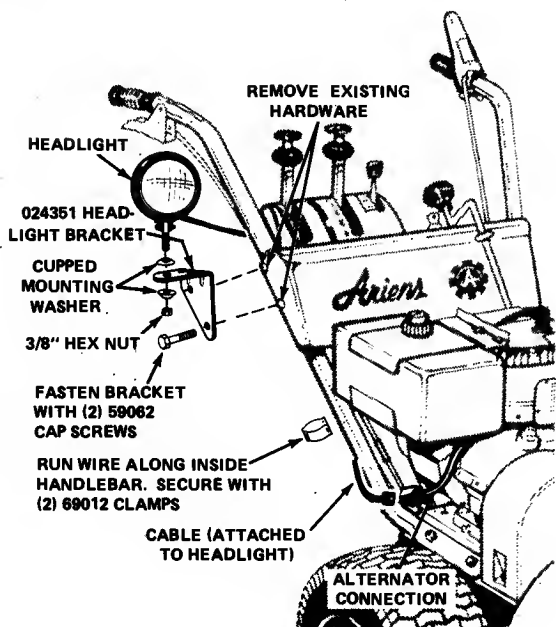
MODEL NO.	DESCRIPTION	GRID	PAGE NO.
710983	Differential Kit	B5	Page 43
710997	Slicer Bar Kit	B5	Page 43
724010	Headlight Kit	B6, D3	Page 3
724015	Differential Kit	C5	Page 3

SNO-THRO DIFFERENTIAL KIT MODEL NO. 724015



NoDE REF.	NO DE PIECÉ D'INV	DESCRIPTION	QUANTITÉ	NoDE REF.	NO DE PIECÉ D'INV.	DESCRIPTION	QUANTITÉ
REF. PART STOCK NO. NO. CODE			NO. REQ'D	REF. PART STOCK NO. NO. CODE			NO. REQ'D
1	624073	DIFFERENTIAL ASSEMBLY	S 1	12	003377	O HUB CAP	1
2	024409	R. H. AXLE	M 1	13	624054	M LOCKNUT HUB ASSEMBLY	1
3	624083	L. H. AXLE ASSEMBLY	O 1	14	058042	M GROOVE PIN, 1/4 x 1-3/4"	1
4	064170	WASHER	M 2	15	078038	M DIFFERENTIAL LOCK DECAL	1
5	054136	BALL BEARING	M 2	16	010375	S KNOB	1
6	024363	BEARING RETAINER	S 2	17	010372	F LOCKNUT HUB	1
7	070011	RIBBED NECK BOLT	M 2	18	083007	S SPRING	1
8	065056	FLANGE WHIZLOCK NUT	M 2	19	010374	S PIN	1
9	058030	ROLL PIN, 3/16 x 1-1/2"	M 1	20	058032	F ROLLPIN, 3/32 x 1	1
10	003376	SPINOLE CUP	S 1				
11	010366	PUSHNUT	S 1				

MODEL 724010 HEADLIGHT KIT FOR MODEL 924034 10 H.P. SNO-THRO



ORDER FROM TECUMSEH

ENGINE PRIMER

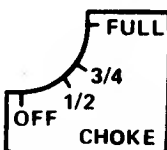
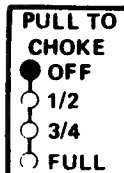
PUSH TO PRIME

78443

8 & 10 H.P.

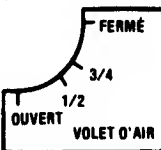
BOUTON D'AMORÇAGE DU MOTEUR
APPUYEZ POUR AMORÇER

8 ET 10 CV.



8 & 10 H.P.
ORDER FROM TECUMSEH

5 & 7 HP.



8 ET 10 CV.
78441

5 ET 7 CV.
78440

ATTENTION

WHEN USING SUMMER ATTACHMENTS
REMOVE HEATER BOX AND INSTALL
AIR CLEANER

ATTENTION

ENLEVEZ LE RÉCHAUFFEUR ET
INSTALLEZ LE FILTRE À AIR
LORSQUE VOUS VOUS SERVEZ DES
ACCESSOIRES D'ÉTÉ.

78437

120 VOLT A.C.
ELECTRIC STARTER
PUSH TO START

78357
(120V AC
STARTER
KIT ONLY)

DÉMARREUR ÉLECTRIQUE
120 VOLTS C.A.
POUSSEZ POUR METTRE
EN MARCHÉ

78531

(NÉCESSAIRE DE DÉMARREUR
120 V. CA SEULEMENT)

WARNING

ROTATING PARTS
STOP ENGINE AND REMOVE SPARK
PLUG IGNITION WIRE BEFORE
REMOVING OBSTRUCTIONS

AVERTISSEMENT

ATTENTION AUX PIÈCES MOBILES
ARRÊTEZ LE MOTEUR ET DÉBRANCHEZ
LE FIL DE LA BOUGIE AVANT DE
DÉBARRASSER LA GOULOTTE

78428

Ariens

78174 ON MODELS 924036, 38, 39 & 40
78244 ON MODELS 924042 & 924044



78345

78327

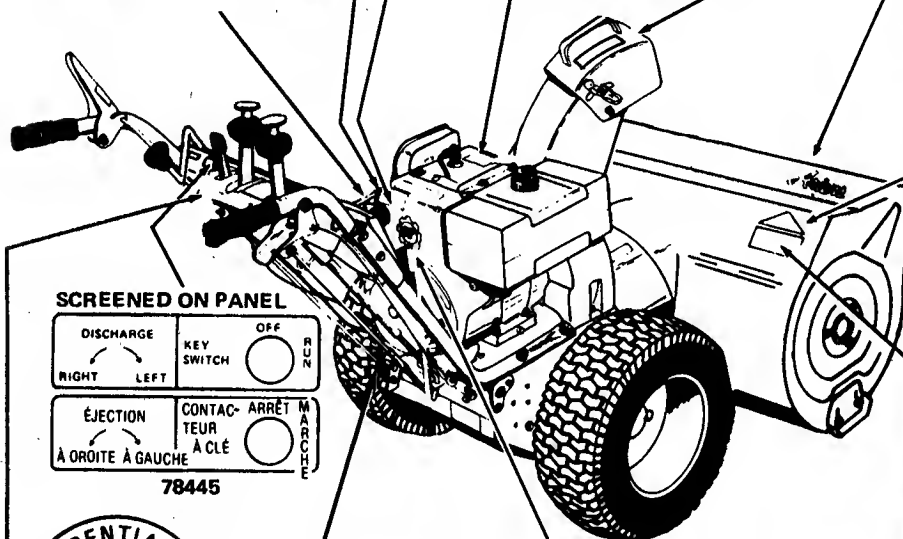
WARNING

ROTATING PARTS
KEEP CLEAR OF COLLECTOR
RAKES WHILE ENGINE
IS RUNNING

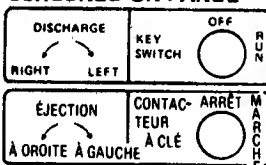
AVERTISSEMENT

PIÈCES TOURNANTES.
NE PAS APPROCHER DES LAMES
QUAND LE MOTEUR TOURNE.

78430



SCREENED ON PANEL



78445



78038 (ON LEFT
WHEEL HUB OF
MODELS 924027,
924039, 924042
& 924044)



78444



5 H.P. ENGINE DECAL 78193
7 H.P. ENGINE DECAL 78192
8 H.P. ENGINE DECAL 78191
10 H.P. ENGINE DECAL 78424

SCREENED ON PANEL

OPERATING INSTRUCTIONS
REFER TO OWNER'S MANUAL

TO START TURN KEY SWITCH ON AND PULL STARTER FROM RIGHT SIDE OF MACHINE
TO STOP TURN KEY SWITCH TO OFF AND REMOVE KEY

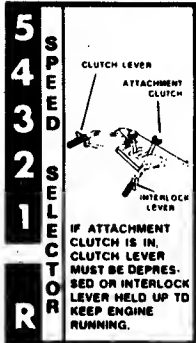
DIRECTIVE DE FONCTIONNEMENT
REPORTÉZ-VOUS AU LIVRET D'ENTRETIEN

POUR LA MISE EN MARCHÉ, TOURNÉZ LA CLÉ DANS LE CONTACTEUR ET TIREZ LE DÉMARREUR
OU CÔTÉ DROIT DE LA MACHINE.
POUR ARRÊTER, TOURNÉZ LA CLÉ DANS LE CONTACTEUR ET RETIREZ- LA.

78433



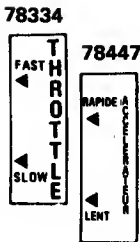
78449



78331



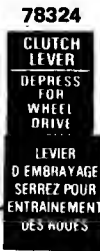
78423 78425



78334



78447



78324

78426

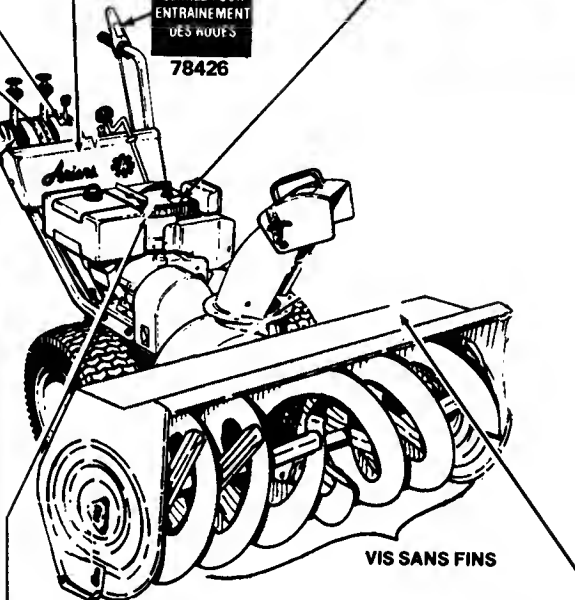


78326

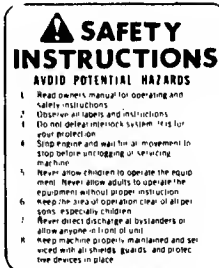
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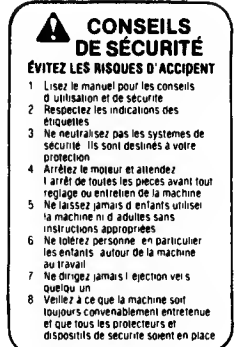
78448



VIS SANS FIN



78416



78431

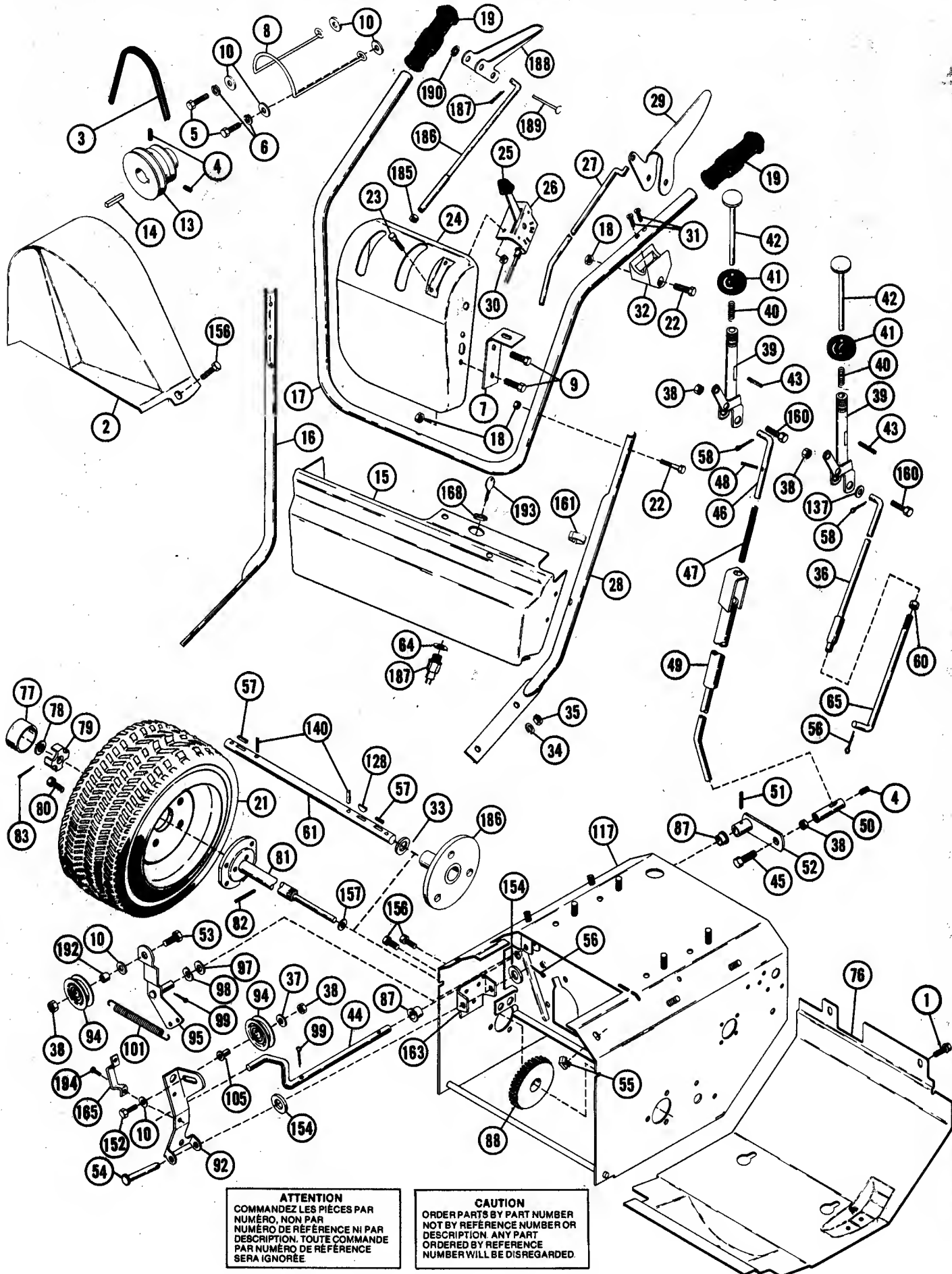
CERTIFIÉ CONFORME AU RÈGLEMENT CANADIEN SUR LE BROUILLAGE RADIOÉLECTRIQUE
REMPLACER LA BOULIE PAR UNE BOULIE À RESISTANCE SÉLECTIONNÉE
COMPLIANCE WITH CANADIAN RADIO INTERFERENCE REGULATIONS (CERTIFIED)
REPLACE SPARK PLUG WITH RESISTOR SPARK PLUG (IMI Y)

78400

78400

ORDER ALL DECALS BY ARIENS PART NUMBER SHOWN

**TRACTOR PARTS FOR MODELS } 924027, 924036, 924038, 924039,
PIÈCES DU TRACTEUR DES MODÈLES } 924040, 924042 & 924044**



ATTENTION
COMMANDEZ LES PIÈCES PAR
NUMÉRO, NON PAR
NUMÉRO DE RÉFÉRENCE NI PAR
DESCRIPTION. TOUTE COMMANDE
PAR NUMÉRO DE RÉFÉRENCE
SERA IGNORÉE

CAUTION
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER OR
DESCRIPTION. ANY PART
ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

TRACTOR PARTS FOR MODELS 924027, 924036, 924038, 924039, 924040, 924042 & 924044

PIECES DU TRACTEUR DES MODELES 924027, 924036, 924038, 924039, 924040, 924042 & 924044

No DE CODE REF. PIECE D'INV			QUANTITE						NO. REQ'D	No DE CODE REF. PIECE D'INV			QUANTITE						NO. REQ'D
REF. PART STOCK			DESCRIPTION							REF. PART STOCK			DESCRIPTION						
NO. NO. CODE			924036	924038	924039	924027	924040	924042	924044	NO. NO. CODE			924036	924038	924039	924027	924040	924042	924044
1	070009	M	FLANGE WHIZLOCK SCREW	4	4	4	4	4	4	50	022135	M	ROO AADAPTER	1	1	1	1	1	1
2	024406	F	8ELT COVER	1	1	1	1	1	1	51	058033	F	ROLL PIN	1	1	1	1	1	1
3	072098	F	V 8ELT	1	1					52	024157	S	LEVER	1	1	1	1	1	1
3	072066	F	V 8ELT				1	1	1	53	059003	M	CAP SCREW, 5/16-18 x 1	1	1	1	1	1	1
4	060012	M	SETSCREW	3	3	3	3	3	3	54	024354	F	CLEVIS PIN	1	1	1	1	1	1
5	059053	M	CAP SCREW, 5/16-24 x 3/4	2	2	2	2	2	2	55	070026	M	NUT RETAINER	2	2	2	2	2	2
6	063003	M	LOCKWASHER	2	2	2	2	2	2	56	067001	F	COTTER PIN	2	2	2	2	2	2
7	024025	S	BRACE	1	1	1	1	1	1	57	066011		KEY, Feather 3/16 x 3/16 x 1-1/4	2		2			
8	024253	M	BELT FINGER	1	1	1	1	1	1	58	067024	F	COTTER PIN, 1/8 x 3/4	2	2	2	2	2	2
9	059080	M	CAP SCREW, 1/4-20 x 5/8	3	3	3	3	3	3	60	065031	M	NUT	1	1	1	1	1	1
10	064002	M	WASHER, 5/16 x 7/8 x .083	6	6	6	6	6	6	61	024397		AXLE SHAFT			1			
13	024021	S	ENGINE SHEAVE	1	1					61	024322		AXLE SHAFT	1					
13	024357	S	ENGINE SHEAVE				1	1	1	64	063019	O	LOCKWASHER	1	1	1	1	1	1
14	066018	M	KEY, Straight 1/4 x 1/4 x 1-3/4	1	1	1	1	1	1	65	024247	S	LOWER ROO CLUTCH	1	1	1	1	1	1
15	024402	O	HANDLEBAR PANEL	1	1	1	1	1	1	76	024404	O	BOTTOM COVER	1	1	1	1	1	1
16	024267	M	R. H. LOWER HANOLEBAR	1	1	1	1	1	1	77	003377	O	HUB CAP	2	1	2	1	1	1
17	524019	M	UPPER HANOLEBAR	1	1					78	010366	S	PUSHNUT		1		1	1	1
17	524025	M	UPPER HANDLEBAR				1	1	1	79	003376	S	SPINOLE CUP	2	1	2	1	1	1
18	065040	M	LOCKNUT	9	9	9	9	9	9	80	070032	S	WHEEL BOLT	6	6	8	8	8	8
19	075006	M	GRIP	2	2	2	2	2	2	81	010370	M	R.H. AXLE						
										81	024371	M	R.H. AXLE				1	1	1
21	810960	S	TIRE & WHEEL ASSEMBLY	2	2					82	058003	F	ROLL PIN, 3/16 x 1-1/4		1				
			Consists of							82	058030	F	ROLL PIN, 3/18 x 1-1/2				1	1	1
		M	71046 Tire	2	2					83	067014	M	COTTER PIN	2		2			
		M	71050 Tube	2	2					87	055037	M	FLANGED BUSHING	2	2	2	2	2	2
		S	71052 Rim	2	2					88	612999	S	DIFFERENTIAL ASSEMBLY		1				
21	603002	S	WHEEL ASSEMBLY			2	2			88	624073	S	DIFFERENTIAL ASSEMBLY				1	1	1
		M	071082 Tire			2	2			88	010211	S	SPUR GEAR	1					
		S	071076 Rim			2	2			88	024396	S	SPUR GEAR			1			
		M	71037 Tube Available			2	2			92	024348	S	IOLER ARM	1	1	1	1	1	1
21	603948	S	TERRA TIRE & WHEEL ASSEMBLY					2		94	012132	S	IOLER	2	2	2	2	2	2
		M	071021 Turf Sever Tire					2		95	024222	S	IOLER ARM	1	1	1	1	1	1
		S	071077 Rim					2		97	064052	M	WASHER, 380/.385 x 13/16 x 24	1	1	1	1	1	1
		M	71087 Tube Available					2		98	010260	S	WAVE WASHER	1	1	1	1	1	1
22	059050	M	CAP SCREW, 1/4-20 x 1-1/2	6	6	6	6	6	6	99	067004	F	COTTER PIN	2	2	2	2	2	2
23	061012	M	MACHINE SCREW	2	2	2	2	2	2	101	083094	S	SPRING	1	1	1	1	1	1
24	524020	O	PANEL OASH	1	1	1	1	1	1	105	012131	S	8EARING SPACER	1	1	1	1	1	1
25	075019	M	KN08	1	1	1	1	1	1	117	024274	O	FRAME	1					
26	069105	F	THROTTLE CONTROL	1						117	024362	O	FRAME		1	1	1	1	1
26	069080	F	THROTTLE CONTROL		1	1	1	1	1	128	066012	M	KEY, Woodruff, 1/4 x 3/4	1					
27	024244	M	CLUTCH ROO	1	1					128	066008	M	KEY, Woodruff, SAE A 1/4 x 7/8			1			
27	024265	M	CLUTCH ROD				1	1	1	137	064093	F	WASHER, .380/.385 x 3/16 x .062	1	1	1	1	1	1
28	024342	M	L. H. LOWER HANDLEBAR	1	1	1	1	1	1	140	058016	S	ROLL PIN, 3/16 x 1	2					
29	522018	M	CLUTCH HANDLE	1	1	1	1	1	1	140	058003	S	ROLL PIN, 3/16 x 1-1/4			1			
30	065051	M	KEPS NUT	2	2	2	2	2	2	152	059069	M	CAP SCREW, 5/16 - 18 x 1-1/4	1	1	1	1	1	1
31	074039	S	TAPPING SCREW	2	2	2	2	2	2	154	064078	F	WASHER, .381/.389 x 626 x 21	2	2	2	2	2	2
32	022129	S	HANOLE PIVOT	1	1	1	1	1	1	156	070015	F	FLANGE WHIZLOCK SCREW	5	5	5	5	5	5
33	064033	M	WASHER, .7501, 760 x 1.375 x .125	1						157	064036	F	WASHER, .875/.885 x 1.385 x .062	1	1				
33	064036	M	WASHER, .815/.885 x 1.380 x .062		1					157	064170	F	WASHER, .875/.885 x 1.385 x .062				2	2	2
34	063004	F	LOCKWASHER	4	4	4	4	4	4	160	059057	M	CAP SCREW, 5/16-18 x 2	2	2	2	2	2	2
35	065018	F	NUT	4	4	4	4	4	4	161	069012	O	CLAMP	1	1	1	1	1	1
36	024245	S	SHIFT ROO UPPER	1	1	1	1	1	1	163	024347	O	BRACKET	1	1	1	1	1	1
37	064007	F	WASHER, 1/4 x 47/64 x .065	1	1	1	1	1	1	165	024353	M	RETURN CLIP	1	1	1	1	1	1
38	065042	F	LOCKNUT	5	5	5	5	5	5	166	024323	M	WHEEL HUB	2					
39	024240	S	CONTROL HANOLE	2	2	2	2	2	2	166	024398	M	WHEEL HUB			2			
40	083015	S	SPRING	2	2	2	2	2	2	167	011134	M	KEY SWITCH	1	1	1	1	1	1
41	010248	S	SHIFT BALL	2	2	2	2	2	2	168	065075	M	NUT	1	1	1	1	1	1
42	024241	S	SHIFT RELEASE HANDLE	2	2	2	2	2	2	185	065032	M	NUT	1	1	1	1	1	1
43	058056	F	ROLL PIN, 3/16 x 1-3/4	2	2	2	2	2	2	186	024221	S	UPPER ROO INTERLOCK	1	1	1	1	1	1
44	024083	O	ACTIVATING SHAFT	1	1	1	1	1	1	187	067003	F	COTTER PIN, 1/16 x 1/2	1	1	1	1	1	1
45	059022	F	CAP SCREW, 5/16 - 18 x 3/4	1	1	1	1	1	1	188	022147	M	HANOLE INTERLOCK	1	1	1	1	1	1
46	024096	S	CLUTCH ROD	1	1	1	1	1	1	189	022148	M	PIN PIVOT	1	1	1	1	1	1
47	083095	S	COMPRESSOR SPRING	1	1	1	1	1	1	190	022153	F	PUSH NUT	1	1	1	1	1	1
48	058034	F	ROLL PIN, 1/8 x 3/4	1	1	1	1	1	1	192	011031	S	SPACER	1	1	1	1	1	1
49	024243	S	ATTACHMENT CLUTCH ROO	1	1	1	1	1	1	193	013157	S	KEY SET	1	1	1	1	1	1
			NOTE: FOR DECALS SEE PAGES 2 & 3							194	074054	F	TAPTITE	2	2	2	2	2	2
			NOTE: DECALQUES (voir p. 2 & 3)																

SUGGESTED PARTS STOCKING CODE

F - FAST S - SLOW
M - MEDIUM O - CUSTOMER ORDER ONLY

CODE SUGGERE D'INVENTAIRE DES PIECES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

TRACTOR PARTS FOR MODELS PIÈCES DU TRACTEUR DES MODÈLES

924027, 924036, 924038, 924039,
924040, 924042 & 924044

INTERLOCK COMMUTATEUR
SWITCH D'ENGRENAGE

RED ROUGE
TO KEY SWITCH
VERS
COMMUTATEUR
DE CLE

RED TO
GROUND ON
ENGINE
MOUNTING BOLT
ROUGE
POUR RELIER
A L'ECROU
DE MONTAGE SUR
MOTEUR

WHITE
TO ENGINE
MAGNETO
BLANC
VERS MAGNETO
DU MOTEUR

(ON HEATER
BOX)

WIRING DIAGRAM

DIAGRAMME DU FILAGE ÉLECTRIQUE

MODULE
RED
OPEN
YELLOW

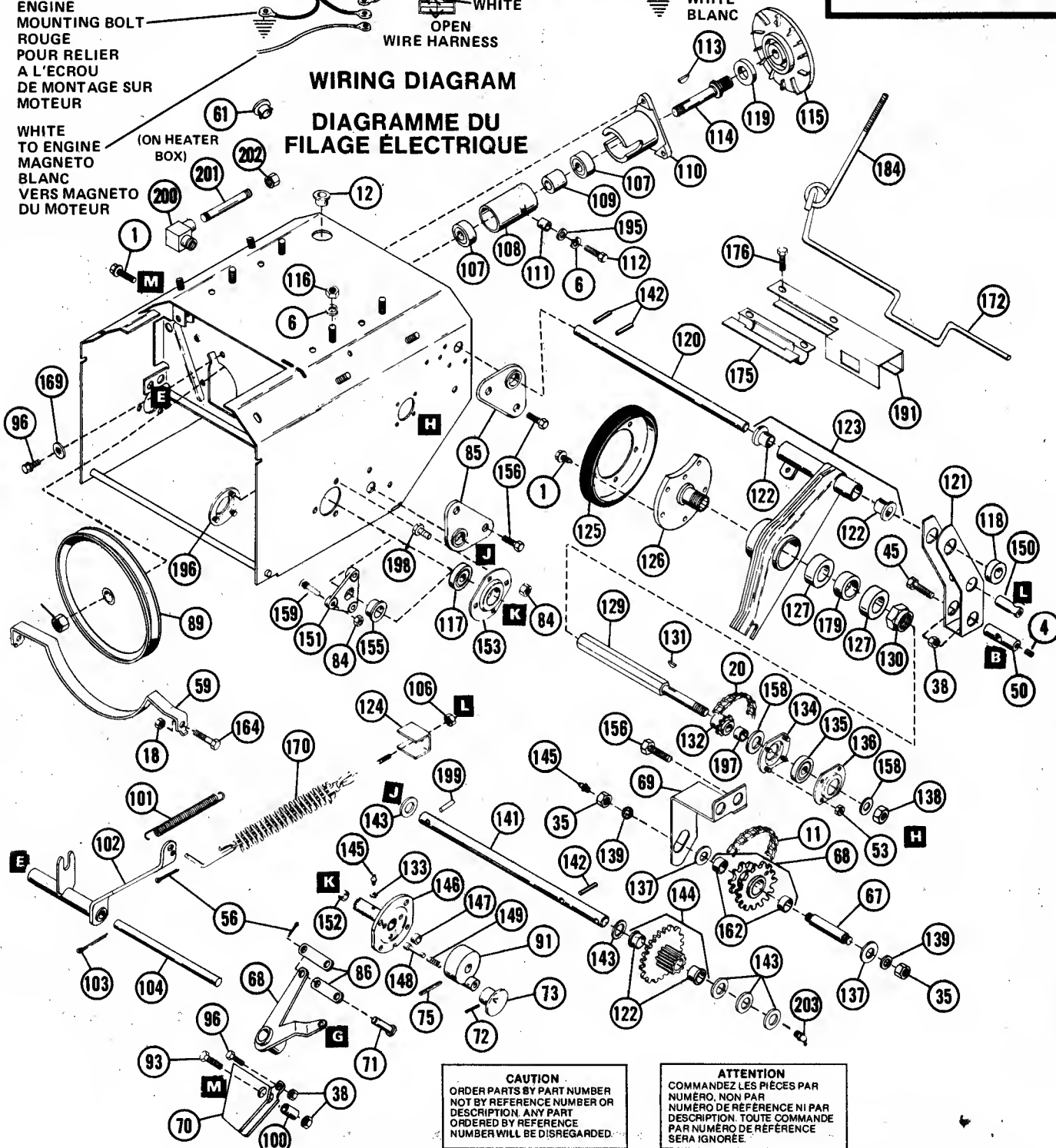
RED ROUGE
YELLOW
JAUNE

MODULE T
WITH CONNECTOR
MODULE T
AVEC JONCTION

WHITE
BLANC

ENGINE SPECIFICATIONS

5 HP. TECUMSEH H50-05422K
7 HP. TECUMSEH H70-130210D
8 HP. TECUMSEH HM80-155128E
10 HP. TECUMSEH HM100-159024C



CAUTION
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER OR
DESCRIPTION. ANY PART
ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

ATTENTION
COMMANDEZ LES PIÈCES PAR
NUMÉRO, NON PAR
NUMÉRO DE RÉFÉRENCE NI PAR
DESCRIPTION. TOUTE COMMANDE
PAR NUMÉRO DE RÉFÉRENCE
SERA IGNORÉE.

TRACTOR PARTS FOR MODELS 924027, 924036, 924038, 924039, 924040, 924042 & 924044

PIECES DU TRACTEUR DES MODELES 924027, 924036, 924038, 924039, 924040, 924042 & 924044

No DE CODE REF. PIÉCÉ D'INV			DESCRIPTION	QUANTITÉ NO. REQ'D						
REF. NO.	PART NO.	STOCK CODE		924036	924038	924027	924039	924040	924042	924044
1	070009	M	FLANGE WHIZLOCK SCREW	8	8	8	8			
4	060012	M	SETSCREW	1	1	1	1			
6	063003	M	LOCKWASHER	5	5	5	5			
11	024074	M	PINION CHAIN					1	1	
12	075050	M	SNAP 8USHING	1	1	1	1	1		
18	065040	M	LOCKNUT	2	2	2	2	2		
20	024073	M	IDLER CHAIN					1	1	
20	012078	M	IDLER CHAIN	1	1					
35	065018	F	NUT					2	2	
38	065042	F	LOCKNUT	3	3	3	3	3		
45	059022	F	CAP SCREW, 5/16-18 x 3/4	1	1	1	1	1		
50	022135	M	ROD ADAPTER	1	1	1	1	1		
53	065094	F	LOCKNUT	4	4	4	4	4		
56	067001	F	COTTER PIN	2	2	2	2	2		
59	024236	M	BELT FINGER	1	1			1		
61	075040	O	BUTTON PLUG	1	1	1	1	1		
62	024278	O	WIRE GROUND	1	1	1	1	1		
63	022161	O	SHORTING WIRE	1	1	1	1	1		
66	024232	S	LEVER SHIFT ARM	1	1	1	1	1		
67	024364	S	REDUCTION SHAFT					1	1	
68	624072	S	REOUCTION SPROCKET					1	1	
69	024366	S	SHAFT SUPPORT					1	1	
69	024339	S	SHAFT SUPPORT	1	1					
70	024231	O	8RACKET SHIFT LEVER	1	1	1	1	1		
71	012151	S	CLEVIS PIN	2	2	2	2	2		
72	058032	F	ROLL PIN, 3/32 x 1					1	1	
73	010375	S	KNO8					1	1	
75	058042	M	GROOVE PIN					1	1	
84	065056	F	LOCKNUT	6	6	6	6	8		
85	024077	M	SHAFT SUPPORT	4	4	4	4	4		
86	024233	S	SHIFT LINK	2	2	2	2	2		
89	073049	S	SHEAVE	1	1	1	1	1		
90	065077	F	LOCKNUT, Nylon	1	1	1	1	1		
91	010372	F	LOCKNUT, Hub					1	1	
93	059136	M	CAP SCREW, 5/16-18 x 3	1	1	1	1	1		
96	059039	M	CAP SCREW, 5/16-18 x 1/2	4	4	4	4	4		
100	024115	S	SPACER	1	1	1	1	1		
101	083094	S	SPRING	1	1	1	1	1		
102	024272	O	CLUTCH FORK	1	1	1	1	1		
103	067002	F	COTTER PIN, 3/32 x 1	2	2	2	2	2		
104	024069	O	FORK PIVOT ROD	1	1	1	1	1		
106	065062	M	LOCKNUT, Nylon	1	1	1	1	1		
107	054039	M	BALL BEARING	2	2	2	2	2		
108	022002	S	SPINOLE HOUSING	1	1	1	1	1		
109	024155	S	BEARING SPACER	1	1	1	1	1		
110	022003	S	ORIVE SPINDLE HOUSING	1	1	1	1	1		
111	003034	M	ROLLER	1	1	1	1	1		
112	059003	M	CAP SCREW, 5/16-18 x 1	1	1	1	1	1		
113	066006	M	KEY, Woodruff 1/8 x 1/2	1	1	1	1	1		
114	024076	S	SPINDLE	1	1	1	1	1		
115	010546	M	ORIVE PLATE	1	1	1	1	1		
116	065015	F	NUT	4	4	4	4	4		
117	054136	M	BEARING							2
117	054093	M	BEARING			2				
118	024086	M	SPACER	1	1	1	1	1		
119	024071	M	ORIVE OISC SPACER	1	1	1	1	1		
120	024081	S	CARRIER SHAFT	1	1	1	1	1		
121	024228	O	CLUTCH ENGAGEMENT YOKE	1	1	1	1	1		
122	055026	M	FLANGE0 BUSHING	2	2	2	2	2		
123	524011	O	CARRIER	1	1	1	1	1		
124	010542	S	AOAPTER SPACER	1	1	1	1	1		
125	003003	F	FRICTION WHEEL	1	1	1	1	1		
126	024075	S	FRICTION OISC HUB	1	1	1	1	1		
127	054093	M	RADIAL BEARING	2	2	2	2	2		

No DE CODE REF. PIÉCÉ D'INV.			DESCRIPTION	QUANTITÉ NO. REQ'D						
REF. NO.	PART NO.	STOCK CODE		924036	924038	924027	924039	924040	924042	924044
129	024338	O	HEX SHAFT	1	1					
129	024045	O	HEX SHAFT							
130	065086	M	LOCK NUT	1	1	1	1	1		
131	066015	M	KEY, Woodruff 1/8 x 5/8	1	1	1	1	1		
132	010276	S	9 TOOTH SPROCKET	1	1	1	1	1		
133	063025	F	LOCKWASHER				1	1		
134	003885	S	BEARING FLANGE	1	1	1	1	1		
135	054080	S	RADIAL BEARING	1	1	1	1	1		
136	024141	S	BEARING FLANGE	1	1	1	1	1		
137	064093	F	WASHER, .380/.385 x 3/16 x .062						2	2
138	065054	M	LOCKNUT	1	1	1	1	1		
139	063014	M	LOCKWASHER						2	2
141	024367	S	PINION SHAFT	1	1	1	1	1		
142	058029	F	ROLL PIN	2	2	2	2	2		
143	064039	M	WASHER, .625/.635 x .005 x .062	5	5	5	5	5		
144	010207	S	PINION & SPROCKET	1	1					
144	024368	S	PINION & SPROCKET					1	1	
145	022093	M	SPIN DRIVE ZERK FITTING				1	1		2
146	61093B	O	L.H. AXLE ASSEMBLY				1			
146	624074	O	L.H. AXLE							1
147	055029	M	SLEEVE BUSHING				1			1
148	010374	S	PIN				1			1
149	083007	S	SPRING				1			1
150	024227	S	AOAPTER	1	1	1	1	1		
151	012023	S	BEARING SUPPORT	2			2			
152	055057	M	BUSHING							1
152	055029	M	BUSHING				1			
153	010142	S	BEARING FLANGE				2			
153	024363	S	BEARING FLANGE							2
155	055039	M	FLANGE0 BUSHING	2						
155	055030	M	FLANGE0 BUSHING						2	
156	070015	F	FLANGE WHIZLOCK SCREW	11	11	11	11	11		
158	064058	F	WASHER, .500/.505 x 1 x .062	2	2	2	2	2		
159	070011	M	R188EO NECK 8OLT	6	6	6	6	6		
162	055040	M	BUSHING						2	2
164	059028	M	CAP SCREW, 1/4-20 x 1/2	2	2	2	2	2		
169	063018	M	LOCKWASHER	3	3	3	3	3		
170	624027	S	SPRING ASSEMBLY	1	1	1	1	1		
172	024251	M	SWITCH ACTUATER	1	1	1	1	1		
173	075045	M	SWITCH 8DDT	1	1	1	1	1		
174	025172	M	SWITCH	1	1	1	1	1		
175	024220	O	ROO RETAINER	1	1	1	1	1		
176	074054	F	TAPTITE	2	2	2	2	2		
177	022167	O	WIRING HARNESS	1	1	1	1	1		
178	069066	S	CLIP	1	1	1	1	1		
179	024330	M	SPACER	1	1	1	1	1		
180	524010	M	MODULE T	1	1	1	1	1		
181	025203	M	CONNECTOR	1	1	1	1	1		
182	059097	F	CAP SCREW, 10-24 x 3/8	2	2	2	2	2		
183	065051	M	KEPS NUT	2	2	2	2	2		
184	024219	S	LOWER ROD INTERLDCK	1	1					
184	022152	S	LOWER ROD INTERLDCK						1	1
191	024246	S	SWITCH RETANER	1	1	1	1	1		
195	064123	F	WASHER, 5/16 x 11/16 x .065	1	1	1	1	1		
196	003017	M	BEARING FLANGE				2			
197	025089	S	SPACER	1	1	1	1	1		
198	070058	F	R18BED NECK 8OLT							8
199	058009	F	ROLL PIN	1	1	1	1	1		
200	010485	S	STREET ELBOW	1	1	1	1	1		
201	012222	M	NIPPLE	1	1	1	1	1		
202	025208	M	CAP	1	1	1	1	1		
203	013136	M	ZERK FITTING	1	1	1	1	1		

NOTE: DECALS SEE PAGES 2 & 3

NOTE: DECALQUES (voir p. 2 & 3)

SUGGESTED PARTS STOCKING CODE
 F - FAST S - SLOW
 M - MEDIUM O - CUSTOMER ORDER ONLY

CODE SUGGÉRE D'INVENTAIRE DES PIÉCES
 F - FAST (rapide) S - SLOW (lent)
 M - MEDIUM (moyen) O - Commande du client seulement

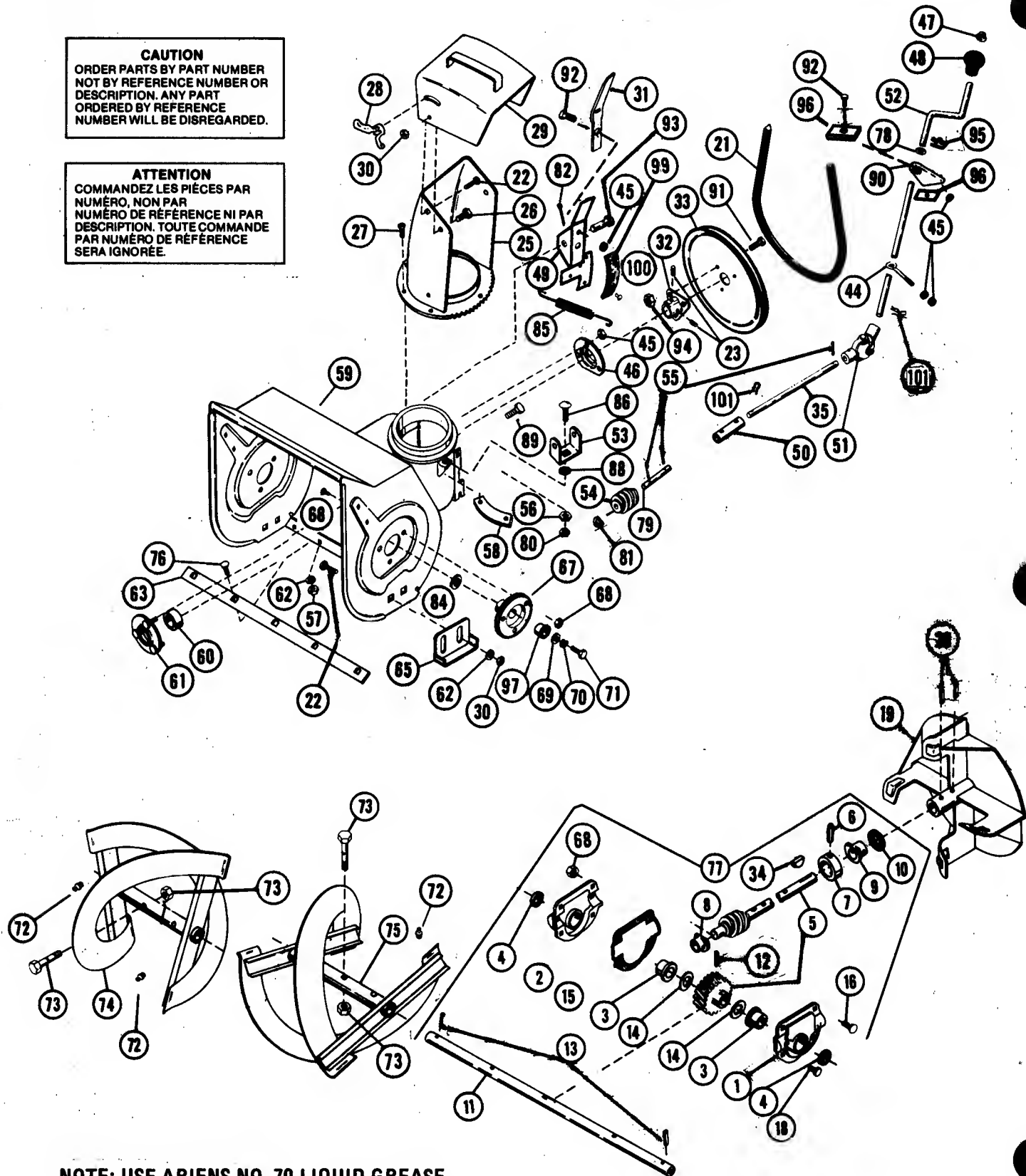
24" SNO-THRO PARTS LIST FOR MODELS 924036, 924038, 924039 & 924040
SOUFFLEURS SNO-THRO DE 24" MODELES 924036, 924038, 924039 & 924040

CAUTION

ORDER PARTS BY PART NUMBER
 NOT BY REFERENCE NUMBER OR
 DESCRIPTION. ANY PART
 ORDERED BY REFERENCE
 NUMBER WILL BE DISREGARDED.

ATTENTION

COMMANDEZ LES PIÈCES PAR
 NUMÉRO, NON PAR
 NUMÉRO DE RÉFÉRENCE NI PAR
 DESCRIPTION. TOUTE COMMANDE
 PAR NUMÉRO DE RÉFÉRENCE
 SERA IGNORÉE.



**NOTE: USE ARIENS NO. 70 LIQUID GREASE
 LUBE (APPROX. 2 OZ.) IN ROTOR GEAR CASE.**

24" SNO-THRO PARTS LIST FOR MODELS 924036, 924038, 924039 & 924040
SOUFFLEURS SNO-THRO DE 24" MODELES 924036, 924038, 924039 & 924040

REF.	NO.	NO DE CODE	PIECÉ D'INV	DESCRIPTION	QUANTITÉ	NO. REQ'D
REF.	PART	STOCK				
NO.	NO.	CODE				
1	024379	S		GEAR CASE, L.H. Half	1	1
2	024380	S		GEAR CASE, R.H. Half	1	1
3	055122	M		FLANGE BUSHING	2	2
4	058061	M		SEAL	2	2
5	524026	S		WORM SHAFT & GEAR	1	1
6	059045	F		SHEAR PROOF PIN	1	1
7	032103	S		THRUST COLLAR	1	1
9	055111	M		FLANGED BUSHING	1	1
9	055112	M		FLANGED BUSHING	1	1
10	058047	M		"O" RING	1	1
11	024393	S		RAKE SHAFT	1	1
12	058041	F		DRIVE PIN	1	1
13	059030	F		ROLL PIN, 3/16 x 1-1/2	2	2
14	064196	M		WASHER, 1.007 x 1.542 x .062	2	2
15	032039	M		GASKET	1	1
16	082054	F		CARRIAGE BOLT	4	4
17	064046	M		WASHER, 1.505 D.O. x 1.005 I.D.	2	2
19	070010	M		FLANGE WHIZLOCK SCREW	1	1
19	024237	M		FAN	1	1
20	058037	M		ROLL PIN; 1/4 x 1-3/4	2	2
21	072108	F		VEE BELT	1	1
	072086	F		VEE BELT		1
22	062010	F		CARRIAGE BOLT, 3/8-16 x 3/4	5	5
23	060011	M		SETSCREW	2	2
25	024349	S		DISCHARGE CHUTE	1	1
26	059023	F		CAP SCREW, 3/8-16 x 3/4	2	2
27	074054	F		TAPTITE	6	6
28	010193	M		WING NUT	1	1
29	510012	M		DEFLECTOR CHUTE	1	1
30	065039	F		LOCKNUT	6	6
31	024405	S		BRAKE ARM EXT.		1
32	024389	S		PULLEY HUB	1	1
33	073070	S		SHEAVE	1	1
34	066001	M		KEY, Woodruff 3/16 x 7/8	1	1
35	024349	S		ROD	1	1
44	024401	M		EYE BOLT	1	1
45	065040	F		LOCKNUT	6	6
46	010142	M		BEARING FLANGE	1	1
47	010199	S		CAP	1	1
49	075093	S		GRIP	1	1
49	924035	S		BRAKE ARM ASSEMBLY	1	1
50	024271	S		SLEEVE CONNECTOR	1	1
51	624065	M		UNIVERSAL JOINT ASSEMBLY	1	1
52	024340	S		CHUTE CRANK	1	1
53	022123	S		WORM CLEVIS	1	1
54	022110	S		WORM GEAR	1	1
55	059034	F		ROLL PIN, 1/8 x 3/4	3	3
56	063023	M		LOCKWASHER	1	1
57	065042	F		LOCKNUT	5	5

REF.	NO.	NO DE CODE	PIECÉ D'INV.	DESCRIPTION	QUANTITÉ	NO. REQ'D
REF.	PART	STOCK				
NO.	NO.	CODE				
58	010439	S		CHUTE CLAMP	3	3
59	524027	D		9LOWER HOUSING	1	1
59	524028	D		BLOWER HOUSING		1
60	054063	M		RADIAL BEARING	1	1
61	003017	M		BEARING FLANGE	1	1
62	064002	F		WASHER, 5/16 x 7/8 x .093	9	9
63	010164	F		SCRAPER BLADE	1	1
65	010195	F		RUNNER	2	2
66	070058	M		RIBBED NECK BOLT	6	6
67	024374	M		BEARING SUPPORT	2	2
69	065056	F		FLANGE WHIZLOCK NUT	10	10
69	084047	F		WASHER, 5/16 x 1.441 x 1/9	2	2
70	063009	F		LOCKWASHER	2	2
71	059024	M		CAP SCREW, 1/2-13 x 1	2	2
72	022093	F		SPIN DRIVE ZERK FITTING	4	4
73	510015	F		SHEAR BOLT W/NUT	2	2
74	024384	D		RIGHT RAKE	1	1
75	024395	D		LEFT RAKE	1	1
76	062026	M		CARRIAGE BOLT	5	5
77	524030	S		GEAR CASE ASSEMBLY	1	1
78	064043	M		WASHER	1	1
79	010494	S		WORM SHAFT	1	1
90	065015	F		NUT	1	1
81	010260	M		WAVE WASHER	1	1
82	067019	F		HAIR PIN	1	1
84	064046	M		WASHER, 1.505 D.O. x 1.005 I.D.	2	2
85	093164	M		SPRING	1	1
86	092011	F		CARRIAGE BOLT, 5/16-18 x 3/4	1	1
89	063032	M		LOCKWASHER	1	1
99	070031	M		FLANGE WHIZLOCK SCREW	2	2
90	024341	M		ROD HANGER	1	1
91	070053	F		RIBBED NECK BOLT	3	3
92	059029	F		CAP SCREW, 1/4-20 x 1/2	1	1
93	024345	M		CLEVIS PIN	1	1
94	065079	F		FLANGED WHIZLOCK NUT	3	3
95	067020	F		HAIR PIN	1	1
96	024409	M		WASHER	2	2
97	055035	M		BUSHING	2	2
99	022179	S		LINING	1	1
100	069062	S		RIVET	2	2
101	067010	F		HAIR PIN	1	1

SUGGESTED PARTS STOCKING CODE
F - FAST S - SLOW
M - MEDIUM O - CUSTOMER ORDER ONLY

CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES
F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

32" SNO-THRO PARTS LIST FOR MODELS 924042 & 924044 **SOUFFLEURS SNO-THRO DE 32" MODELES 924042 & 924044**

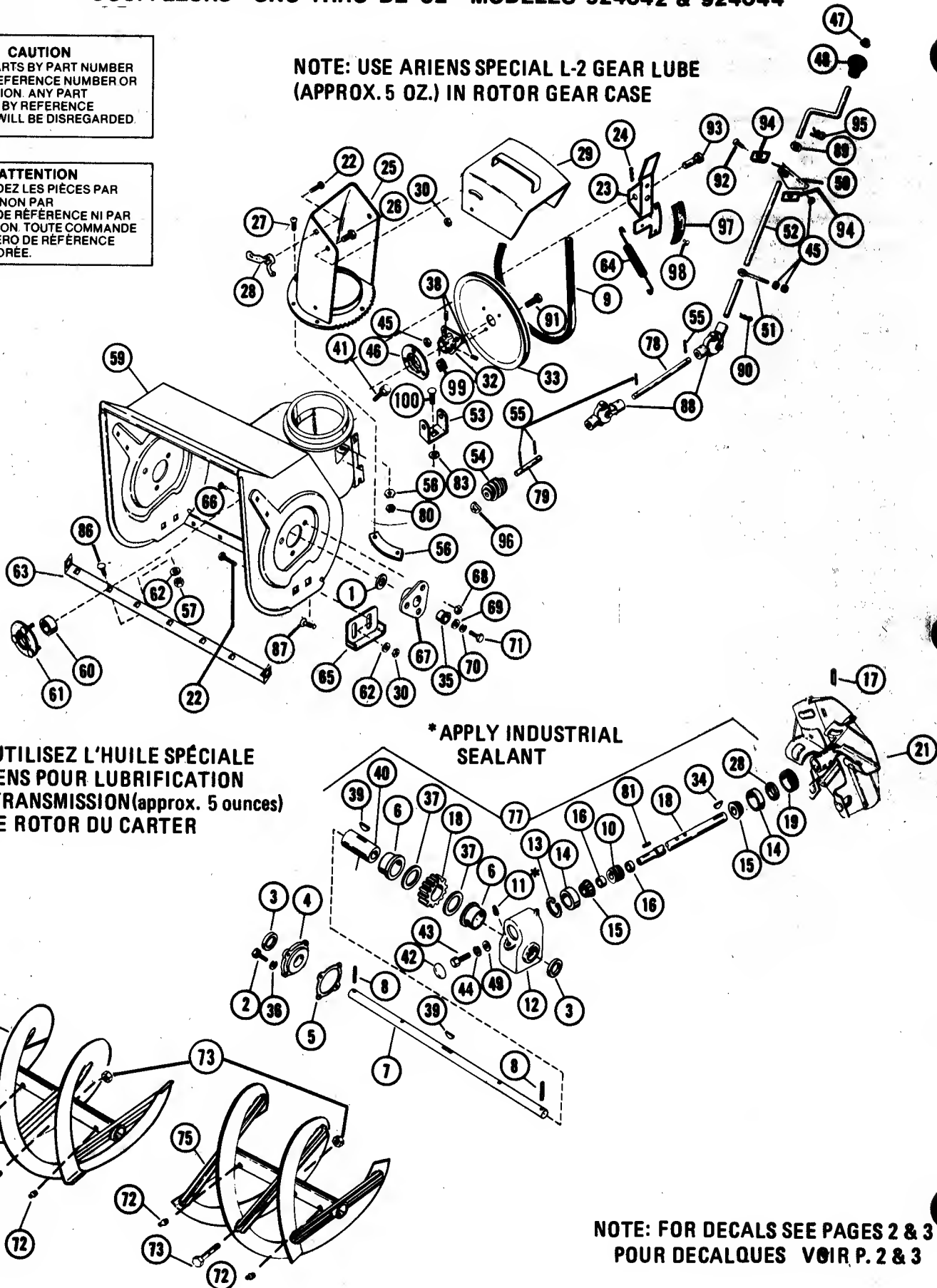
CAUTION

ORDER PARTS BY PART NUMBER
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ATTENTION

COMMANDEZ LES PIÈCES PAR
 NUMÉRO, NON PAR
 NUMÉRO DE RÉFÉRENCE NI PAR
 DESCRIPTION. TOUTE COMMANDE
 PAR NUMÉRO DE RÉFÉRENCE
 SERA IGNORÉE.

**NOTE: USE ARIENS SPECIAL L-2 GEAR LUBE
 (APPROX. 5 OZ.) IN ROTOR GEAR CASE**



32" SNO-THRO PARTS LIST FOR MODELS 924042 & 924044

SOUFFLEURS SNO-THRO DE 32" MODELES 924042 & 924044

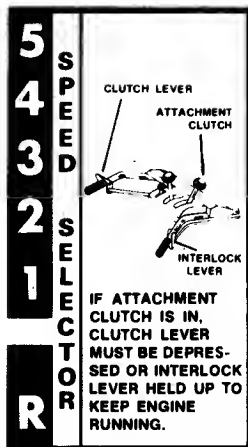
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REF. NO.	PART NO.	STOCK CODE			REF. NO.	PART NO.	STOCK CODE		
1	064046	M	WASHER, 1.000/1.010 x .505 x 1/16	2	51	024401	S	EYE BOLT	1
2	059001	M	CAP SCREW, 1/4-20 x 3/4	4	52	024340	S	CHUTE CRANK	1
3	056070	M	SEAL	2	53	022123	S	WORM CLEVIS	1
4	024013	S	GEAR CASE COVER	1	54	022110	S	WORM GEAR	1
5	002008	M	GASKET	1	55	058034	F	ROLL PIN, 1/8 x 3/4	4
6	055059	M	BUSHING	2	56	063023	M	LOCKWASHER	1
7	024065	S	RAKE SHAFT	1	57	065042	F	LDCKNUT	6
8	058030	M	RDLL PIN, 3/16 x 101/2	2	58	010438	S	CHUTE CLAMP	4
9	072108	F	V BELT	1	59	524029	O	BLOWER HOUSING	1
10	524009	S	WORM	1	60	054052	M	BALL BEARING	1
11	001138	S	PIPE PLUG	1	61	031859	M	BEARING FLANGE	1
12	024002	S	GEAR CASE	1	62	064002	F	WASHER, 5/16 x 7/8 x .083	10
13	057032	M	SNAP RING	1	63	024373	F	SCRAPER BLADE	1
14	054044	M	BEARING CUP	2	64	083164	M	SPRING	1
15	054045	M	BEARING CONE	2	65	029225	F	SKID SHOE	2
16	002005	M	BEARING SPACER	2	66	070011	M	RIBBED NECK BOLT	6
17	058015	F	ROLL PIN, 5/16 x 1-3/4	2	67	010184	M	BEARING SUPPORT	2
18	024375	S	WORM SHAFT	1	68	065056	F	FLANGE WHIZLOCK NUT	6
19	024015	S	ADJUSTMENT PLUG	1	69	064047	F	WASHER, .506/.516 x 1.441 x 1/8	2
20	056061	F	SEAL	1	70	063006	F	LOCKWASHER	2
21	024376	M	FAN	1	71	059024	M	CAP SCREW, 1/2-13 x 1	2
22	062010	M	CARRIAGE BOLT, 3/8-16 x 3/4	3	72	022093	F	SPIN DRIVE ZERK FITTING	4
23	624035	S	BRAKE ARM ASSEMBLY	1	73	510015	F	SHEAR BOLT W/NUT	2
24	067019	M	HAIR PIN	1	74	024262	O	RIGHT RAKE	1
25	024403	S	DISCHARGE CHUTE	1	75	024261	O	LEFT RAKE	1
26	059023	q F	CAP SCREW, 3/8-16 x 3/4	2	77	524005	S	GEAR CASE ASSEMBLY	1
27	074054	F	TAPTITE	8	78	024346	M	ROD	1
28	010193	M	WING NUT	1	79	010494	S	WORM SHAFT	1
29	510012	M	DEFLECTOR CHUTE	1	80	065015	F	NUT	1
30	065039	F	LOCKNUT	6	81	066013	M	KEY, Straight 3/16 x 3/16 x 1	1
32	024389	S	PULLEY HUB	1	83	063032	M	LOCKWASHER	1
33	073070	S	SHEAVE	1	86	062026	M	CARRIAGE BOLT	6
34	066001	M	KEY, Woodruff, 3/16 x 7/8	1	87	062013	M	CARRIAGE BOLT, 3/8-16 x 1	2
35	055035	M	FLANGED BUSHING	2	88	624065	F	UNIVERSAL JOINT ASSEMBLY	2
36	063017	M	LDCKWASHER	4	89	064043	M	WASHER, 3/8 x 13/16 x .065	1
37	064087	F	WASHER, 1.623/1.627 x 2.500 x .012	2	90	067010	M	HAIR PIN, 3/32 x 1-27/64	1
38	060011	M	SETSCREW	2	91	070053	M	RIBBED NECK BOLT	3
39	066008	M	KEY, Woodruff No. 6	2	92	059028	F	CAP SCREW, 1/4-20 x 1/2	1
40	024064	S	GEAR CASE SHAFT	1	93	024345	M	CLEVIS PIN	1
41	070031	M	FLANGE WHIZLDCK SCREW	2	94	024408	M	WASHER	2
42	004037	S	DUST CAP	1	95	067020	M	HAIR PIN	1
43	059022	F	CAP SCREW, 5/16-18 x 3/4	1	96	010260	M	WAVE WASHER	1
44	063003	F	LOCKWASHER	1	97	022178	M	LINING	1
45	065040	F	LDCKNUT	6	98	068062	M	RIVET	2
46	031860	M	BEARING FLANGE	1	99	065078	F	WHIZLDCK NUT	3
47	010198	S	CAP	1	100	062011	M	CARRIAGE BOLT	1
48	075083	S	KNOB	1	101	067010	M	HAIR PIN	2
49	064082	M	WASHER	1					
50	024341	S	ROD HANGER	1					

SUGGESTED PARTS STOCKING CODE

F - FAST
M - MEDIUM
S - SLOW
O - CUSTOMER ORDER ONLY

CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

F - FAST (rapide)
M - MEDIUM (moyen)
S - SLOW (lent)
O - Commande du client seulement



78331



78334

Ariens

ARIENS COMPANY BRILLON, WISCONSIN U.S.A.

78250



78326



78324

A HIGH SPEED IMPELLER ROTATES INSIDE THIS HOUSING TO THROW THE SNOW. NEVER REACH OR PUSH ANY OBJECT INTO THE DISCHARGE CHUTE WITH THE IMPELLER ROTATING!

SAFETY INSTRUCTIONS

AVOID POTENTIAL HAZARDS

1. READ OWNERS MANUAL FOR OPERATING AND SAFETY INSTRUCTIONS.
2. OBSERVE ALL LABELS AND INSTRUCTIONS.
3. DO NOT DEFEAT INTERLOCK SYSTEM. IT IS FOR YOUR PROTECTION.
4. STOP ENGINE AND WAIT FOR ALL MOVEMENT TO STOP BEFORE HANDLING OR SERVICING MACHINE.
5. NEVER ALLOW CHILDREN TO OPERATE THE EQUIPMENT. NEVER ALLOW ADULTS TO OPERATE THE EQUIPMENT WITHOUT PROPER INSTRUCTION.
6. KEEP THE AREA OF OPERATION CLEAR OF ALL PERSONS, ESPECIALLY CHILDREN.
7. NEVER DIRECT DISCHARGE AT ONLOOKERS OR ALLOW ANYONE IN FRONT OF UNIT.
8. KEEP MACHINE PROPERLY MAINTAINED AND SERVICED WITH ALL SAFETY DEVICES, GUARDS, AND PROTECTIVE DEVICES IN PLACE.

78416

KEEP HANDS, FEET AND ALL FOREIGN OBJECTS OUT OF THE COLLECTOR (RAKES). REPLACE SHEAR BOLTS WITH ARIENS SHEAR BOLTS ONLY!

COLLECTOR

ORDER ALL DECALS BY ARIENS PART NUMBER SHOWN

COMPLIANCE WITH CANADIAN RADIO INTERFERENCE REGULATIONS CERTIFIED
REPLACE SPARK PLUG WITH RESISTOR SPARK PLUG ONLY!
CERTIFIÉ CONFORME AU RÈGLEMENT CANADIEN SUR LE BROUILLAGE RADIOÉLECTRIQUE
REMPLACER LA ROUGIE PAR UNE ROUGIE À RESISTANCE SEULEMENT!

78400

INSTRUCTIONS FOR SAFE OPERATION



IMPORTANT

Safe Operation Practices for Snow Throwers

Training

1. Read the owner's manual carefully. Be thoroughly familiar with the controls and the proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
2. Never allow children to operate the equipment. Never allow adults to operate the equipment without proper instruction.
3. Keep the area of operation clear of all persons, particularly small children, and pets.
4. Exercise caution to avoid slipping or falling, especially when operating in reverse.

Preparation

1. Thoroughly inspect the area where the equipment is to be used and remove all doormats, sleds, boards, wires, and other foreign objects.
2. Disengage all clutches and shift into neutral before starting the engine (motor).
3. Do not operate the equipment without wearing adequate winter outer garments. Wear footwear which will improve footing on slippery surfaces.

4. Handle fuel with care; it is highly flammable.
 - a. Use an approved fuel container.
 - b. Never add fuel to a running engine or hot engine.
 - c. Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
 - d. Replace gasoline cap securely and wipe up spilled fuel.
5. Use a grounded three-wire plug-in for all units with electric drive motors or electric starting motors.
6. Adjust the collector housing height to clear gravel or crushed rock surface.
7. Never attempt to make any adjustments while the engine is running (except where specifically recommended by manufacturer).
8. Let engine and machine adjust to outdoor temperatures before starting to clear snow.

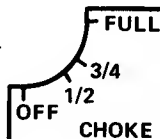
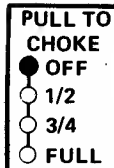
Operation

1. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
2. Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic. Do not carry passengers.
3. After striking a foreign object, stop the engine, remove the wire from the spark plug, thoroughly inspect the snow thrower for any damage, and repair the damage before re-starting and operating the snow thrower.

ENGINE PRIMER

PUSH TO PRIME

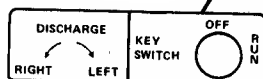
8 & 10 H.P. 78395

8 & 10 H.P.
ORDER FROM TECUMSEH**ATTENTION**WHEN USING SUMMER ATTACHMENTS
REMOVE HEATER BOX AND INSTALL
AIR CLEANER

78189

WARNINGROTATING PARTS
STOP ENGINE AND REMOVE SPARK
PLUG IGNITION WIRE BEFORE
REMOVING OBSTRUCTIONS

78323

120 VOLT A.C.
ELECTRIC STARTER
PUSH TO START78357
(120V AC STARTER
KIT ONLY)*Ariens*78174 ON MODELS 924032 & 924026
78244 ON MODELS 924024 & 924034

78397



78038

7 H.P. ENGINE DECAL
781928 H.P. ENGINE DECAL
7819110 H.P. ENGINE DECAL
78424

78345

WARNINGROTATING PARTS
KEEP CLEAR OF COLLECTOR
RAKES WHILE ENGINE
IS RUNNING

78327

OPERATING INSTRUCTIONS
REFER TO OWNERS MANUALTO START TURN KEY SWITCH ON AND PULL STARTER FROM RIGHT SIDE OF MACHINE
TO STOP TURN KEY SWITCH TO OFF AND REMOVE KEY

78398

ORDER ALL DECALS BY ARIENS PART NUMBERS SHOWN

BE AWARE OF SAFETY DECALS

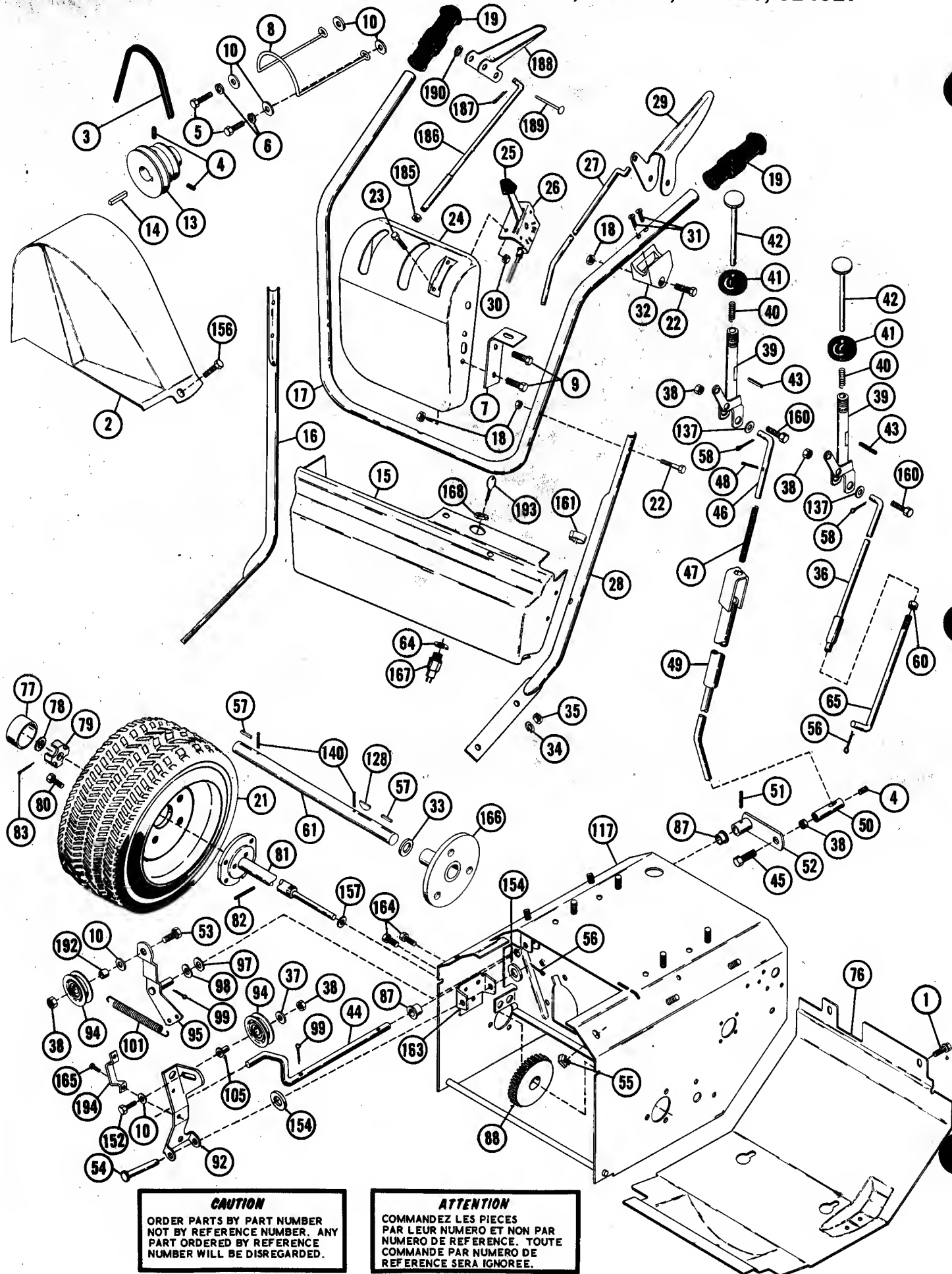
- If the unit should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Stop the engine whenever you leave the operating position, before unclogging the collector/impeller housing or discharge guide, and when making any repairs, adjustments, or inspections.
- When clearing, repairing, or inspecting, make certain the collector/impeller and all moving parts have stopped. Disconnect the spark plug wire.
- Do not run the engine indoors, except when starting the engine and for transporting the snow thrower in or out of the building. Open the outside doors; exhaust fumes are dangerous.
- Do not clear snow across the face of slopes. Exercise extreme caution when changing direction on slopes. Do not attempt to clear steep slopes.
- Never operate the snow thrower without proper guards, plates, or other safety protective devices in place.
- Never operate the snow thrower near glass enclosures, automobiles, window wells, drop-offs, etc, without proper adjustment of the snow discharge angle. Keep children and pets away.
- Do not overload the machine capacity by attempting to clear snow at too fast a rate.

- Never operate the machine at high transport speeds on slippery surfaces. Use care when backing.
- Never direct discharge at bystanders or allow anyone in front of the unit.
- Disengage power to the collector/impeller when snow thrower is transported or not in use.
- Use only attachments and accessories approved by the manufacturer of snow thrower (such as wheel weights, counterweights, cabs, etc).
- Never operate the snow thrower without good visibility or light. Always be sure of your footing, and keep a firm hold on the handles. Walk; never run.

Maintenance and Storage

- Check shear bolts, engine mounting bolts, etc, at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
- Never store the machine with fuel in the fuel tank inside a building where open flame or sparks are present. Allow the engine to cool before storing in any enclosure.
- Always refer to owner's manual instructions for important details if the snow thrower is to be stored for an extended period.
- Run the machine a few minutes after throwing snow to prevent freeze-up of the collector/impeller.

**TRACTOR PARTS FOR MODELS 924032, 924033, 924034, 924035,
PIÈCES DU TRACTEUR DES MODÈLES 924024, 924025, 924026, 924027**



CAUTION
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

ATTENTION
COMMANDEZ LES PIÈCES
PAR LEUR NUMÉRO ET NON PAR
NUMÉRO DE RÉFÉRENCE. TOUTE
COMMANDE PAR NUMÉRO DE
RÉFÉRENCE SERA IGNORÉE.

TRACTOR PARTS FOR MODELS 924032, 924033, 924034, 924035, 924024, 924025, 924026, 924027

PIÈCES DU TRACTEUR DES MODÈLES 924032, 924033, 924034, 924035, 924024, 924025, 924026, 924027

No DE REF.	No DE PIÈCE	CODE D'INV.	DESCRIPTION	QUANTITÉ
REF. NO.	PART NO.	STOCK NO.		
				924034 924035 924024 924025 924032 924033 924026 924027
				QTY. QTY. QTY.
				10/32 8/32 7/24 8/24

1	70009	M	FLANGE WHIZLOCK SCREW	4	4	4
2	24208	F	OUTER BELT GUARD	1	1	1
3	72066	F	BELT	1	—	—
3	72098	F	8ELT	—	1	1
4	60012	M	SETSCREW, 5/16-18 x 3/8	3	3	3
5	59053	M	CAP SCREW, 5/16-24 x 3/4 Plated	2	2	2
6	63003	M	LOCKWASHER, 5/16 Plated	2	2	2
7	24025	S	BRACE	1	1	1
8	24253	M	BELT FINGER, Engine	1	1	1
9	59080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3
10	64002	M	WASHER, 5/16 Wrought	6	6	6
13	24357	S	SHEAVE, Engine	1		
13	24021	S	SHEAVE, Engine		1	1
14	66018	M	KEY	1	1	1
15	24273	O	COVER	1	1	1
16	24267	M	LOWER R.H. HANDLEBAR	1	1	1
17	524025	M	UPPER HANDLEBAR W/Decal	1		
17	524019	M	UPPER HANDLEBAR W/Decal		1	1
18	65040	M	LOCKNUT, 1/4-20 Plated	9	9	9
19	75006	M	GRIP	2	2	2
21	610960	S	TIRE & WHEEL ASS'Y.		2	2
			Consists of Following:			
		M	71046 Tire	1		
		S	71052 Rim	1		
		M	71050 Tube	1		
21	603948	S	TIRE & WHEEL ASS'Y.	2		
			Consists of Following:			
		M	71021 Tire	1		
		S	71077 Rim	1		
		M	71087 Tube (available)	1		
22	59050	M	CAP SCREW, 1/4-20 x 1 1/2 Plated	6	6	6
23	61012	M	MACHINE SCREW, 10-24 x 1/2 HH	2	2	2
24	524020	O	DASH	1	1	1
25	75019	M	KNOB	1	1	1
26	69080	F	THROTTLE CONTROL	1		1
26	69105	F	THROTTLE CONTROL		1	
27	24265	M	CLUTCH ROD	1		
27	24244	M	CLUTCH ROD		1	1
28	24342	M	LOWER L.H. HANDLEBAR	1	1	1
29	22071	M	CLUTCH HANDLE	1	1	1
30	65051	M	KEPS NUT 10-24 Plated	2	2	2
31	74039	S	SCREW, Self Tapping	2	2	2
32	22129	S	HANDLE PIVOT	1	1	1
33	64033	M	WASHER	1	1	1
34	63004	F	LOCKWASHER, 3/8 Plated	4	4	4
35	65018	F	NUT	4	4	4
36	24245	S	UPPER SHIFT ROD	1	1	1
37	64007	F	WASHER	1	1	1
38	65042	F	LOCKNUT, 5/16-18 Plated	5	5	5
39	24240	S	CONTROL HANDLE	2	2	2
40	83015	S	SPRING, Compression	2	2	2
41	10248	S	SHIFT BALL	2	2	2
42	24241	S	SHIFT HANDLE	2	2	2
43	58056	F	ROLL PIN, 1/4 x 1 1/2	2	2	2
44	24083	O	ACTIVATING SHAFT	1	1	1
45	59022	F	CAP SCREW, 5/16-18 x 3/4 Plated	1	1	1
46	24096	S	UPPER ATTACHMENT Clutch Rod	1	1	1
47	83095	S	SPRING, Compression	1	1	1
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1

SUGGESTED PARTS STOCKING CODE

F — FAST S — SLOW
M — MEDIUM O — CUSTOMER ORDER ONLY

No DE REF.	No DE PIÈCE	CODE D'INV.	DESCRIPTION	QUANTITÉ
REF. NO.	PART NO.	STOCK NO.		
				924034 924035 924024 924025 924032 924033 924026 924027
				QTY. QTY. QTY.
				10/32 8/32 7/24 8/24

49	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1
50	22135	M	ROD ADAPTOR	1	1	1
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1
52	24157	S	LEVER	1	1	1
53	59003	M	CAP SCREW, 5/16-18 x 1	1	1	1
54	24354	F	CLEVIS PIN	1	1	1
55	70026	M	NUT RETAINER	2	2	2
56	67001	F	COTTER PIN 3/32 x 3/4 Plated	2	2	2
57	66011		KEY, Feather		2	
58	67024	F	COTTER PIN	2	2	2
60	65031	M	NUT 5/16-24 Plated	1	1	1
61	24322		AXLE		1	
64	63019	O	LOCKWASHER, Special	1	1	1
65	24247	S	LOWER SHIFT ROD	1	1	1
76	24234	O	BOTTOM COVER	1	1	1
77	3377	O	HUB CAP	1	2	1
78	10366	S	PUSHNUT	1		1
79	3376	S	SPINDLE CUP	1	2	1
80	70032	S	WHEEL BOLT 1/2 - 20	8	6	6
81	24117	M	R.H. AXLE SHAFT	1		
81	10370	M	R.H. AXLE SHAFT			1
82	58003	F	ROLL PIN 3/16 x 1-1/4	1		1
83	67014	M	COTTER PIN		2	
87	55037	M	FLANGE BUSHING	2	2	2
88	612999	S	DIFFERENTIAL ASS'Y.	1		1
88	10211	S	SPUR GEAR		1	
92	24348	S	IDLER ARM	1	1	1
94	12132	S	IDLER	2	2	2
95	24222	S	IDLER ARM	1	1	1
97	64052	M	WASHER, Special, Plated	1	1	1
98	10260	S	WAVE WASHER	1	1	1
99	67004	F	COTTER PIN, 1/8 x 1 Plated	2	2	2
101	83094	S	SPRING, Extension	1	1	1
105	12131	S	BEARING SPACER	1	1	1
117	24274	O	FRAME		1	
117	24275	O	FRAME	1		1
128	66012	M	KEY, Woodruff SAE 91		1	
137	64093	F	WASHER	2	2	2
140	58016	S	ROLL PIN		2	
152	59069	M	CAP SCREW	1	1	1
154	64078	F	WASHER	2	2	2
156	70015	F	FLANGE WHIZLOCK SCREW	2	2	2
157	64036	F	WASHER	1	1	1
160	59057	M	CAP SCREW, 5/16-18 x 2	2	2	2
161	69012	O	CLIP	1	1	1
163	24347	O	BRACKET	1	1	1
164	74015	M	TAPTITE	3	3	3
165	24353	M	RETURN CLIP	1	1	1
166	24323	M	AXLE HUB		2	
167	11134	M	SWITCH	1	1	1
168	65075	M	NUT, Special	1	1	1
185	65032	F	NUT, Hex	1	1	1
186	24221	S	UPPER ROD, Interlock	1	1	1
187	87003	F	COTTER PIN	1	1	1
188	22147	M	HANDLE, Interlock	1	1	1
189	22148	M	PIN, Pivot	1	1	1
190	22153	F	PUSHNUT	1	1	1
192	11031	S	SPACER	1	1	1
193	13157	S	KEY	1	1	1
194	74054	F	TAPTITE	2	2	2

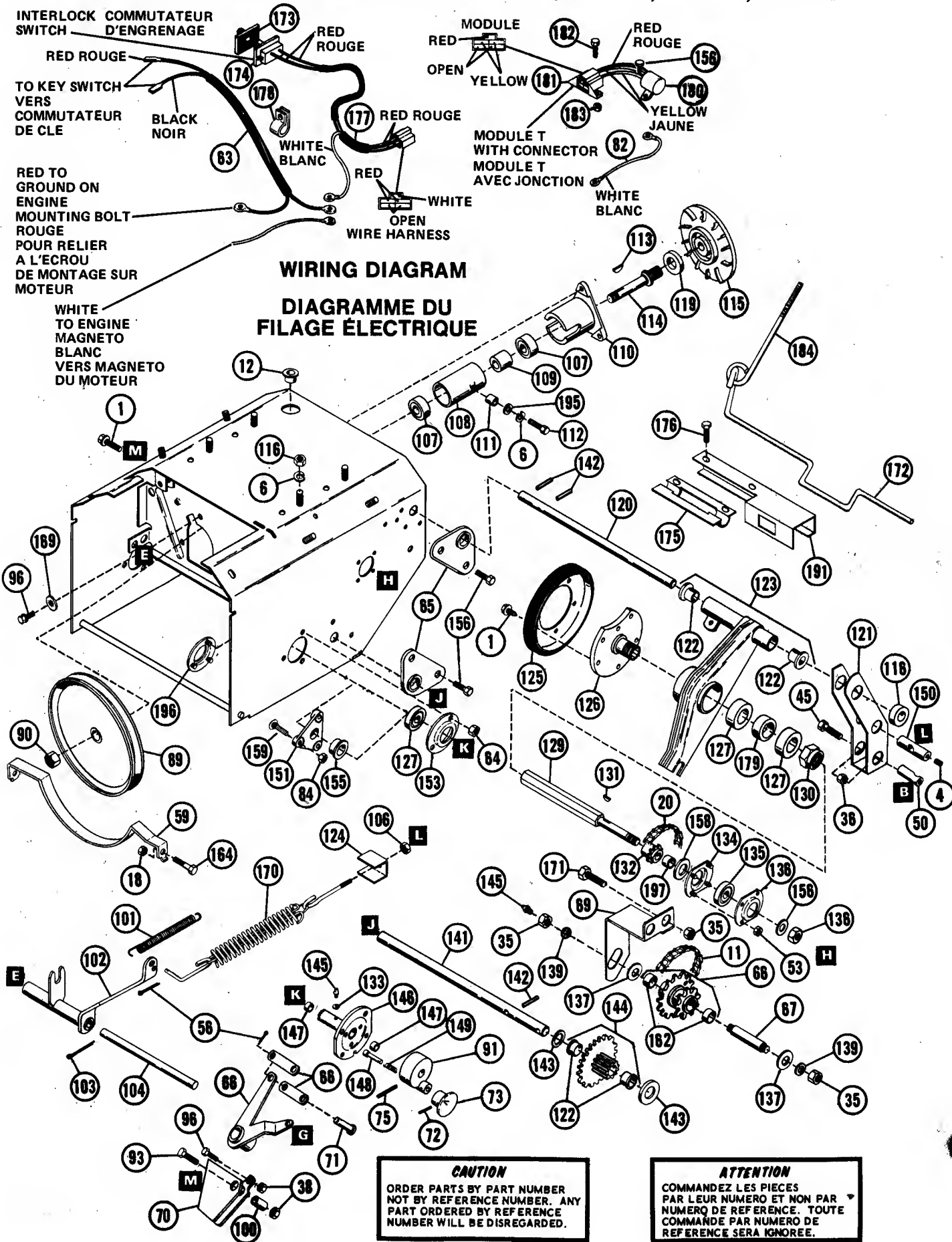
CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

F — FAST (rapide) S — SLOW (lent)
M — MEDIUM (moyen) O — Commande du client seulement

NOTE: FOR DECALS SEE PAGES 2 & 3

NOTE: DÉCALQUES (voir p. 2 & 3)

**TRACTOR PARTS FOR MODELS } 924032, 924033, 924034, 924035,
PIÈCES DU TRACTEUR DES MODÈLES } 924024, 924025, 924026, 924027**



TRACTOR PARTS FOR MODELS 924032, 924033, 924034, 924035, 924024, 924025, 924026, 924027 AND WIRING DIAGRAM PIÈCES DU TRACTEUR DES MODÈLES 924032, 924033, 924034, 924035, 924024, 924025, 924026, 924027 DIAGRAMME DU FILAGE ÉLECTRIQUE

No DE REF.	No DE PIÈCE	CODE D'INV.	DESCRIPTION	QUANTITÉ				
				924034	924035	924024	924025	924032
REF. PART STOCK NO.	NO.	CODE		QTY. 10/32	QTY. 8/32	QTY. 7/24	QTY. 8/24	924026 924027
1	70009	M	FLANGEWHIZLOCK SCREW	8	8	8		
4	60012	M	SETSCREW, 5/16-18 x 3/8	1	1	1		
6	63003	M	LOCKWASHER, 5/16 Plated	5	5	5		
11	24074	M	ROLLER CHAIN, 38P	1				
12	75050	M	SNAP BUSHING	1	1	1		
18	65040	M	LOCKNUT, 1/4-20 Plated	2	2	2		
20	24073	M	ROLLER CHAIN 22P	1				
20	12078	M	ROLLER CHAIN, 34P			1	1	
35	65018	F	NUT	2				
38	65042	F	LOCKNUT, 5/16-18 Plated	3	3	3		
45	59022	F	CAP SCREW, 5/16-18 x 1/4 Plated	1	1	1		
50	22135	M	ROD ADAPTOR	1	1	1		
53	65094	F	LOCKNUT, 10-24	4	4	4		
56	67001	F	COTTER PIN, 3/32 x 3/4 Plated	3	3	3		
59	24236	M	BELT FINGER	1	1	1		
61	75040	O	PLUG (heater box) (not ill.)	1	1	1		
62	24278	O	GROUND WIRE	1	1	1		
63	22161	O	SHORTING WIRE	1	1	1		
66	24232	S	SHIFT LEVER	1	1	1		
67	524008	S	REDUCTION SPROCKET SHAFT	1				
68	624021	S	REDUCTION SPROCKET W/Bushings	1				
69	24230	S	SUPPORT	1				
69	24339	S	SUPPORT		1	1		
70	24231	O	SHIFT LEVER BRACKET	1	1	1		
71	12151	S	CLEVIS PIN	2	2	2		
72	58032	F	ROLL PIN, 3/32 x 1	1	1	1		
73	10375	S	KNOB	1	1	1		
75	58042	M	GROOVE PIN, 1/4 x 1 1/4	1	1	1		
84	65056	F	LOCKNUT, 1/4-20 Plated	6	6	6		
85	24077	M	SHAFT SUPPORT	4	4	4		
86	24233	S	SHIFT LINK	2	2	2		
89	73049	S	SHEAVE	1	1	1		
90	65077	F	LOCKNUT, 5/8-18	1	1	1		
91	10372	F	LOCKNUT HUB	1	1	1		
93	59136	M	CAP SCREW	1	1	1		
96	59039	M	CAP SCREW, 5/16-18 x 1/2	4	4	4		
100	24115	S	SPACER	1	1	1		
101	83094	S	SPRING, Extension	1	1	1		
102	24272	O	CLUTCH FORK	1	1	1		
103	67002	F	COTTER PIN	2	2	2		
104	24069	O	FORK PIVOT ROD	1	1	1		
106	65062	M	NUT, 5/16-18 Nylock	1	1	1		
107	54039	M	BALL BEARING	2	2	2		
108	22002	S	SPINDLE HOUSING	1	1	1		
109	24155	S	BEARING SPACER	1	1	1		
110	22003	S	DRIVE SPINDLE HOUSING	1	1	1		
111	3034	M	ROLLER	1	1	1		
112	59003	M	CAP SCREW, 5/16-18 x 1 Plated	1	1	1		
113	66006	M	KEY, Woodruff No. 3	1	1	1		
114	24076	S	SPINDLE	1	1	1		
115	10546	M	DRIVE DISC	1	1	1		
116	65015	F	NUT, 5/16-18 Plated	4	4	4		
118	24086	M	ROD ADAPTOR SPACER	1	1	1		
119	24071	M	DRIVE DISC SPACER	1	1	1		
120	24081	S	CARRIER SHAFT	1	1	1		
121	24228	O	CLUTCH ENGAGEMENT YOKE	1	1	1		
122	55026	M	FLANGE BUSHING	4	4	4		
123	524011	O	DISC CARRIER	1	1	1		

SUGGESTED PARTS STOCKING CODE

F - FAST S - SLOW
M - MEDIUM O - CUSTOMER ORDER ONLY

CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

No DE REF.	No DE PIÈCE	CODE D'INV.	DESCRIPTION	QUANTITÉ				
				924034	924035	924024	924025	924032
REF. PART STOCK NO.	NO.	CODE		QTY. 10/32	QTY. 8/32	QTY. 7/24	QTY. 8/24	924026 924027
124	10542	S	ADAPTOR SPACER	1	1	1		
125	3003	F	FRICTION WHEEL	1	1	1		
126	24075	S	FRICTION WHEEL HUB	1	1	1		
127	54093	M	RADIAL BEARING	4	2	2		
129	24045	O	HEX SHAFT	1				
129	24338	O	HEX SHAFT			1	1	
130	65086	M	LOCKNUT			1	1	
131	66015	M	KEY, Woodruff No. 5	1	1	1		
132	10276	S	SPROCKET	1	1	1		
133	63025	F	WASHER, Special	1				
134	3085	S	BEARING FLANGE	1	1	1		
135	54080	S	BEARING	1	1	1		
136	24141	S	BEARING FLANGE	1	1	1		
137	64093	F	WASHER	2				
138	65054	M	LOCKNUT, 1/2-20, Jam, Plated	1	1	1		
139	63014	M	LOCKWASHER	2				
141	24080	S	PINION SHAFT	1	1	1		
142	58029	F	ROLL PIN, 5/32 x 1	4	4	4		
143	64039	M	WASHER, Special Plated	2	2	2		
144	524002	S	PINION / SPROCKET	1	1	1		
145	22093	M	ZERK FITTING	2				
146	624012	O	L.H. AXLE	1				
146	610938	O	L.H. AXLE					1
147	55029	M	8 BUSHING	2				2
148	10374	S	PIN	1				1
149	83007	S	SPRING COMPRESSION	1				1
150	24227	S	ADAPTOR	1	1	1		
151	12023	S	BEARING SUPPORT			2	2	
153	10142	S	BEARING FLANGE	2				
155	55030	M	FLANGE 8 BUSHING					2
155	55039	M	FLANGE 8 BUSHING				2	
156	70015	F	FLANGE WHIZLOCK SCREW	10	10	10		
158	64058	F	WASHER	2	2	2		
159	70011	M	RIBBED NECK BOLT			6	6	
162	55040	M	BUSHING	2	2	2		
164	59028	M	CAP SCREW 1/4-20 x 1/2	2	2	2		
169	63018	M	LOCKWASHER, Internal	3	3	3		
170	624027	S	SPRING ASSEMBLY	1	1	1		
171	70015	F	FLANGE WHIZLOCK SCREW 1/4-20 x 1/2	2	2	2		
172	24251	M	SWITCH ACTIVATOR	1	1	1		
173	75045	M	SWITCH BOOT	1	1	1		
174	25172	M	SWITCH	1	1	1		
175	24220	O	ROD RETAINER	1	1	1		
176	74054	F	TAPTITE	2	2	2		
177	22167	O	WIRING HARNESS	1	1	1		
178	69066	S	CLIP	1	1	1		
179	24330	S	SPACER	1	1	1		
180	524010	M	MODULE "T" W/Conn.	1	1	1		
181	25203	M	CONNECTOR	1	1	1		
182	59097	F	CAP SCREW, No. 10-24 x 3/8	2	2	2		
183	65051	M	KEPS NUT No. 10-24	2	2	2		
184	24219	S	LOWER ROD, Interlock			1	1	
	22152	S	LOWER ROD, Interlock	1				
191	24246	S	SWITCH RETAINER	1	1	1		
195	64123	S	WASHER	1	1	1		
196	3017	M	FLANGE	1				
197	25089	S	SPACER			1	1	

7 H.P. Engine (Tecumseh HSK-70 130210D or replacement)

8 H.P. Engine (Tecumseh HMSK-80 155128D or replacement)

10 H.P. Engine (Tecumseh HMSK-100 159024C or replacement)

NOTE: DÉCALQUES (voir p. 2 & 3)

NOTE: DECALS SEE PAGE 2 & 3.

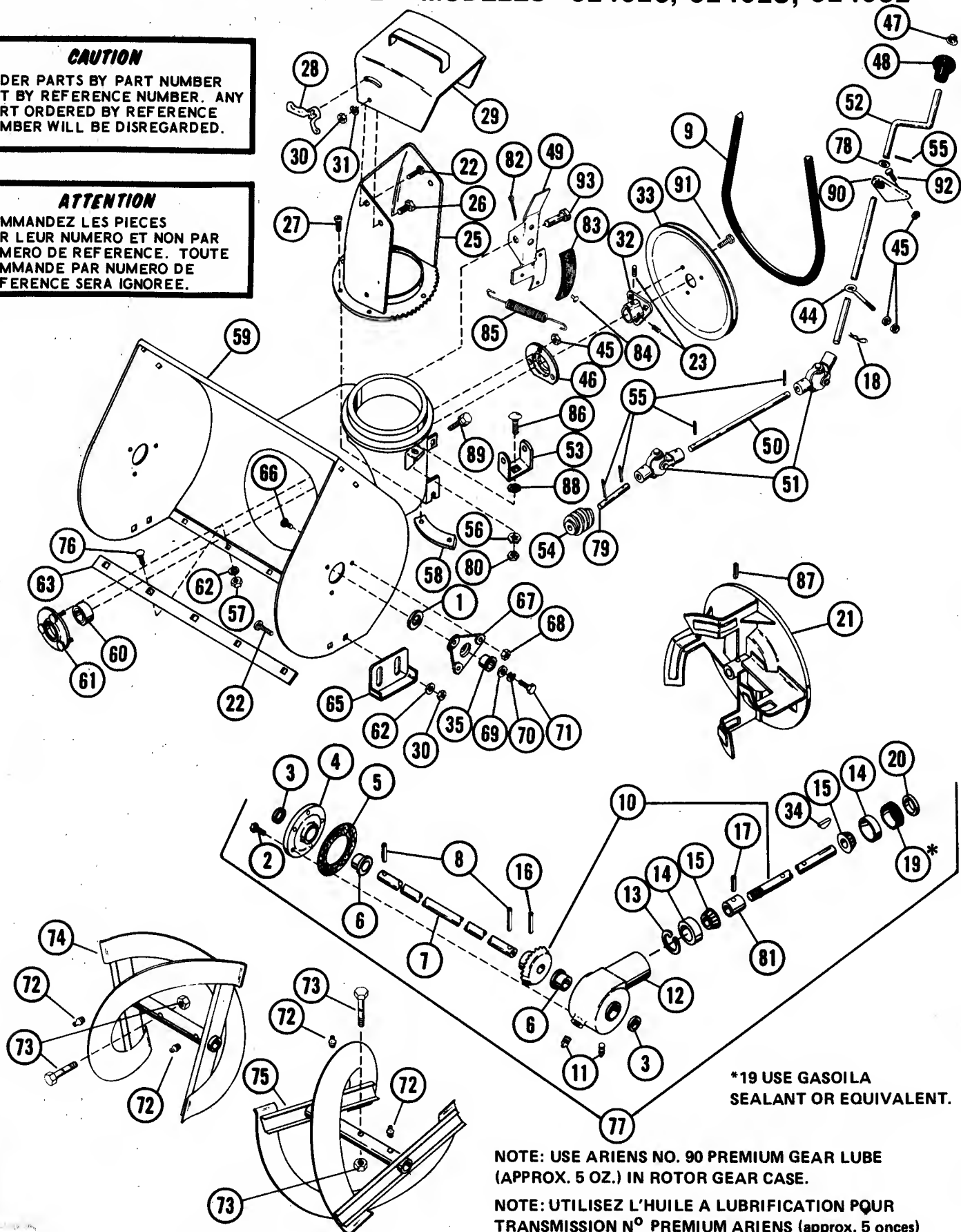
24" SNO-THRO PARTS LIST FOR MODELS 924026, 924028, 924032 SOUFFLEURS SNO-THRO DE 24" MODELES 924026, 924028, 924032

CAUTION

ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

ATTENTION

COMMANDEZ LES PIECES
PAR LEUR NUMERO ET NON PAR
NUMERO DE REFERENCE. TOUTE
COMMANDE PAR NUMERO DE
REFERENCE SERA IGNOREE.



*19 USE GASOILA
SEALANT OR EQUIVALENT.

NOTE: USE ARIENS NO. 90 PREMIUM GEAR LUBE
(APPROX. 5 OZ.) IN ROTOR GEAR CASE.

NOTE: UTILISEZ L'HUILE A LUBRIFICATION POUR
TRANSMISSION N° PREMIUM ARIENS (approx. 5 onces)
DANS LE ROTOR DU CARTER

24" SNO-THRO PARTS LIST FOR MODELS 924026, 924028, 924032 **SOUFFLEURS SNO-THRO DE 24" MODELES 924026, 924028, 924032**

No DE No DE CODE REF. PIÈCE D'INV.				QUANTITÉ	No DE No DE CODE REF. PIÈCE D'INV.				QUANTITÉ
DESCRIPTION					DESCRIPTION				
REF. PART STOCK NO. NO. CODE				QUANTITY	REF. PART STOCK NO. NO. CODE				QUANTITY
1	64046	M	Washer 1.505 O.O. x 1.005 I.D.	2	52	24340	S	Chute Control Crank	1
2	70012	M	Flange Whizlock Screw	5	53	22123	S	Worm Clevis	1
3	56061	M	Seal	2	54	22110	S	Worm Gear	1
4	10181	S	Case Cover	1	55	58034	F	Roll Pin 1/8 x 3/4	5
5	10108	M	Gasket	1	56	63023	M	Lockwasher	1
6	55035	M	Bushing	2	57	65042	F	Locknut	5
7	10299	S	Rake Shaft	1	58	10438	S	Chute Clamp	3
8	58030	M	Roll Pin 3/16 x 1-1/2	2	59	524021	O	Blower Housing (24")	1
9	72108	F	V Belt	1	60	54063	M	Ball Bearing	1
10	524015	S	Worm Gear and Shaft	1	61	3017	M	Bearing Flange	1
11	1138	S	Pipe Plug	2	62	64002	F	Washer 5/16	9
12	10180	S	Gear Case	1	63	10164	F	Scraper Blade	1
13	57032	M	Snap Ring	1	65	10165	F	Runner	2
14	54044	M	Bearing Cup	2	66	70011	M	Ribbed Neck Bolt 1/4 x 5/8	6
15	54045	M	Bearing Cone	2	67	10184	M	Bearing Support	2
16	58022	M	Roll Pin	1	68	65056	F	Whizlock Nut 1/4-20	6
17	58007	F	Roll Pin 1/4 x 1-1/4	1	69	64047	F	Washer 1.441 O.D. x .5111	2
18	67010	S	Hair Cotter	1	70	63006	F	Lockwasher 1/2	2
19	10371	S	Adjustment Plug	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
20	56062	F	Seal	1	72	22093	F	Zerk Fitting	4
21	24237	M	Fan	1	73	510015	F	Shear Bolt	2
23	60012	M	Setscrew	2	74	510007	O	R.H. Rake	1
22	62010	M	Carriage Bolt 3/8-16 x 3/4	5	75	510008	O	L.H. Rake	1
25	24349	S	Discharge Chute	1	76	62026	M	Carriage Bolt 5/16-18 x 1/2	5
26	59023	F	Cap Screw 3/8-16 Hex. Hd.	2	77	524016	S	Gear Case Assembly	1
27	74054	F	Taptite No. 10-24 x 3/8	6	78	64043	M	Washer	1
28	10193	M	Wing Nut	1	79	10494	S	Worm Shaft	1
29	510012	M	Deflector, W/Decal	1	80	65015	F	Nut 5/16-18	1
30	65039	F	Locknut 3/8-16	6	81	10107	M	Bearing Spacer	1
31	63004	F	Lockwasher 3/8	2	82	67019	F	Hair Pin	1
32	24216	S	Pulley Hub	1	83	22178	M	Lining	1
33	73070	S	Sheave	1	84	68062	M	Rivet	2
34	66001	M	Key, Woodruff No. 11	1	85	83164	M	Spring	1
35	55035	M	Bushing	2	86	62011	F	Carriage Bolt 5/16-18 x 3/4	1
44	24327	M	Eyebolt	1	87	58037	M	Roll Pin 1/4 x 1-3/4	2
45	65040	F	Locknut 1/4-20	6	88	63032	M	Lockwasher	1
46	10142	M	Bearing Flange	1	89	70031	M	Flange Whizlock Screw	2
47	10198	S	Cap	1	90	24341	M	Rod Hanger	1
48	75083	S	Grip	1	91	70017	F	Flange Whizlock Screw	3
49	624035	S	Brake, w/lining	1	92	59028	F	Cap Screw	1
50	24346	S	Rod	2	93	24345	M	Clevis Pin	1
51	624065	M	Universal Joint	1					

SUGGESTED PARTS STOCKING CODE

F — FAST S — SLOW
M — MEDIUM O — CUSTOMER ORDER ONLY

NOTE: DECALS SEE PAGE 2 & 3.

CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

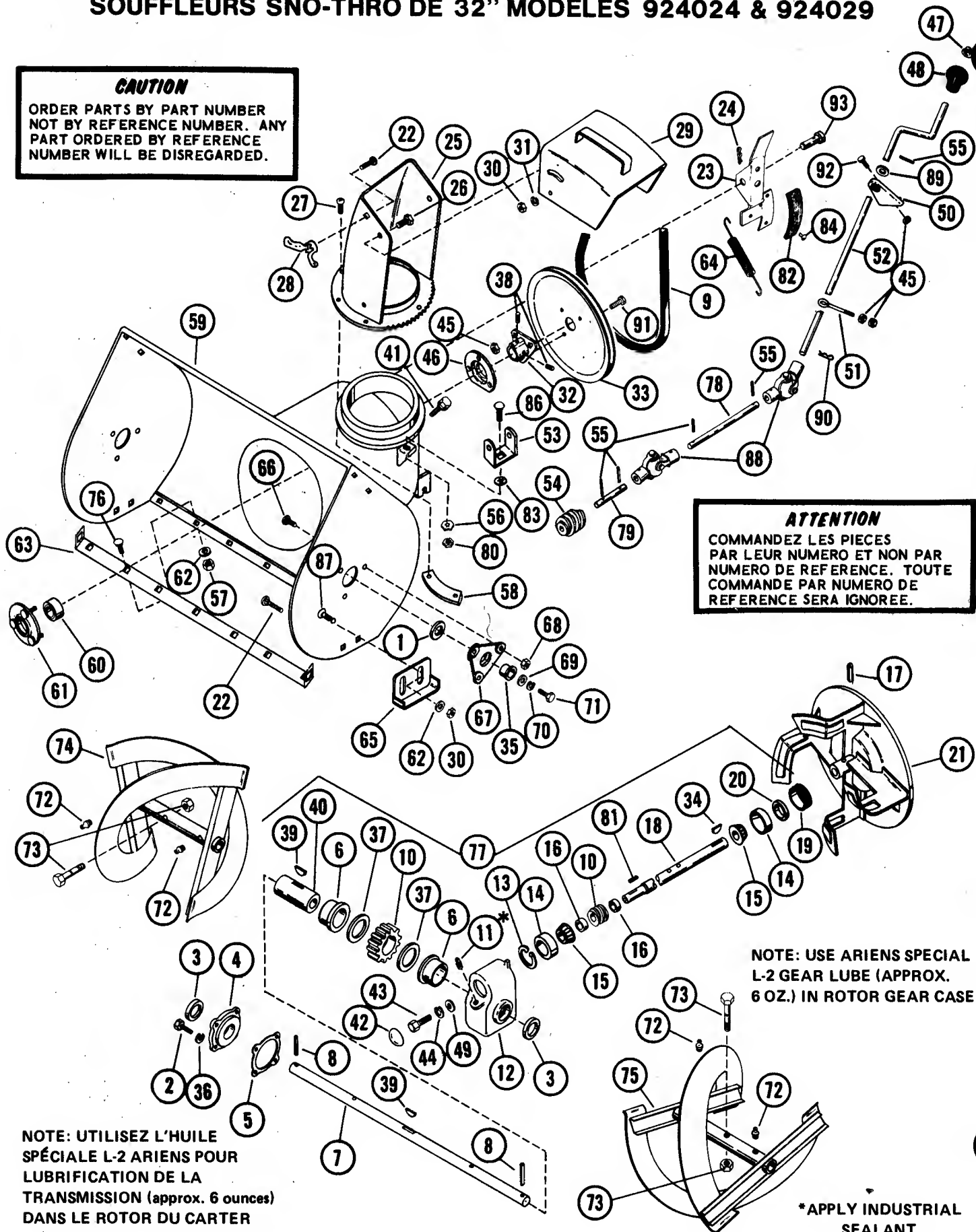
F — FAST (rapide) S — SLOW (lent)
M — MEDIUM (moyen) O — Commande du client seulement

NOTE: DÉCALQUES (voir p. 2 & 3)

PARTS LIST FOR 32" SNO-THRO MODELS 924024 & 924029 **SOUFFLEURS SNO-THRO DE 32" MODELES 924024 & 924029**

CAUTION

ORDER PARTS BY PART NUMBER
 NOT BY REFERENCE NUMBER. ANY
 PART ORDERED BY REFERENCE
 NUMBER WILL BE DISREGARDED.



ATTENTION

COMMANDEZ LES PIÈCES
 PAR LEUR NUMÉRO ET NON PAR
 NUMÉRO DE RÉFÉRENCE. TOUTE
 COMMANDE PAR NUMÉRO DE
 RÉFÉRENCE SERA IGNORÉE.

NOTE: UTILISEZ L'HUILE
 SPÉCIALE L-2 ARIENS POUR
 LUBRIFICATION DE LA
 TRANSMISSION (approx. 6 ounces)
 DANS LE ROTOR DU CARTER

NOTE: USE ARIENS SPECIAL
 L-2 GEAR LUBE (APPROX.
 6 OZ.) IN ROTOR GEAR CASE

*APPLY INDUSTRIAL
 SEALANT

PARTS LIST FOR 32" SNO-THRO MODELS 924024 & 924029

SOUFFLEURS SNO-THRO DE 32" MODELES 924024 & 924029

No DE REF.	No DE PIÉCE	CODE D'INV.	DESCRIPTION	QUANTITÉ	No DE REF.	No DE PIÉCE	CODE D'INV.	DESCRIPTION	QUANTITÉ
REF. NO.	PART NO.	STOCK CODE		QUANTITY	REF. NO.	PART NO.	STOCK CODE		QUANTITY
1	64046	M	Washer 1.505 O.D. x 1.005 I.D.	2	47	10198	S	Cap	1
2	59001	M	Cap Screw 1/4-20 x 3/4 Hex. Hd. Plated	4	48	75083	S	Knob	1
3	56070	M	Saal	2	49	64082	M	Washer	1
4	24013	S	Casa Cover	1	50	24341	S	Rod Hanger	1
5	2008	M	Gasket	1	51	24327	S	Eyabolt	1
6	55059	M	Bushing	2	52	24340	S	Chute Control Crank	1
7	24065	S	Rake Shaft	1	53	22123	S	Worm Clevis	1
8	58030	M	Roll Pin 3/16 x 1-1/2	2	54	22110	S	Worm Gaar	1
9	72108	F	V 8alt	1	55	58034	F	Roll Pin 1/8 x 3/4	5
10	524009	S	Worm Gear & Worm	1	56	63023	M	Lockwasher	1
11	1138	S	Pipe Plug	1	57	65042	F	Locknut	7
12	24002	S	Gaar Casa	1	58	10438	S	Chute Clamp	3
13	57032	M	Snap Ring	1	59	524022	O	Blower Housing (32")	1
14	54044	M	Bearing Cup	2	60	54063	M	Ball Bearing	1
15	54045	M	Bearing Cone	2	61	3017	M	Bearing Flange	1
16	2005	M	Spacer	2	62	64002	F	Washer 5/16	11
17	58015	F	Roll Pin 5/16 x 1-3/4	2	63	24256	F	Scraper Blade	1
18	24062	S	Worm Shaft	1	64	83164	M	Spring	1
19	24015	S	Adjustment Plug	1	65	10165	F	Runner	2
20	56061	F	Seal	1	66	70011	M	Ribbed Neck Bolt 1/4-20 x 5/8	6
21	24185	M	Fan	1	67	10184	M	Bearing Support	2
22	62010	M	Carriage Bolt 3/8-16 x 3/4	3	68	65056	F	Whizlock Nut 1/4-20	6
23	624035	S	Brake, W/lining	1	69	64047	F	Washer 1.441 D.D. x .511	2
24	67019	M	HAIR PIN	1	70	63006	F	Lockwasher 1/2	2
25	24349	S	Discharge Chute	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
26	59023	F	Cap Screw 3/8-16 x 3/4 Hex. Hd.	2	72	22093	F	Zerk Fitting	4
27	74054	F	Taptite No. 10-24 x 3/8	6	73	510015	F	Shear Bolt	2
28	10193	M	Wing Nut	1	74	524013	O	R.H. Rake	1
29	510012	M	Deflactor w/dacal	1	75	524014	O	L.H. Rake	1
30	65039	F	Locknut 3/8-16	6	76	62026	M	Carriage Bolt 5/16-18 x 1/2	7
31	63004	F	Lockwasher 3/8	2	77	524005	S	Gaar Case Assembly	1
32	24216	S	Pullay Hub	1	78	24346	M	Rod	1
33	73070	S	Sheave	1	79	10494	S	Worm Shaft	1
34	66001	M	Key, Woodruff No. 11	1	80	65015	F	Nut 5/16-18	1
35	55035	M	Bushing	2	81	66013	M	Key	1
36	63017	M	Lockwasher 1/4 Plated	4	82	22178	M	Lining	1
37	64087	F	Washer	2	83	63032	M	Lockwasher	1
38	60012	M	Setscraw	2	84	68062	M	Rivet	2
39	66008	M	Key, Woodruff No. 6	2	86	62011	M	Carriage Bolt 5/16-18 x 3/4	1
40	24064	S	Gaar Case Shaft	1	87	62013	M	Carriage Bolt	2
41	70031	M	Flange Whizlock Screw 3/8-16 x 1/2	2	88	624065	F	Universal Joint	2
42	4037	S	Cap	1	89	64043	M	Washer, 3/8	1
43	59022	F	Cap Screw 5/16-18 x 3/4 Hex. Hd. Plated	1	90	67010	M	Hair Pin	1
44	63003	F	Lockwasher 5/16 Plated	1	91	70017	F	Flange Whizlock Screw	3
45	65040	F	Locknut 1/4-20	6	92	59028	F	Cap Screw	1
46	10142	M	Bearing Flange	1	93	24345	M	Clavis Pin	1

SUGGESTED PARTS STOCKING CODE

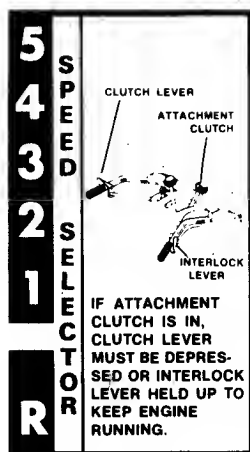
F - FAST S - SLOW
M - MEDIUM O - CUSTOMER ORDER ONLY

CODE SUGGÉRÉ D'INVENTAIRE DES PIÉCES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

NOTE: DECALS SEE PAGE 2 & 3.

NOTE: DÉCALQUES (voir p. 2 & 3)



78331



78334



78324

COMPLIANCE WITH CANADIAN RADIO INTERFERENCE REGULATIONS CERTIFIED
REPLACE SPARK PLUG WITH RESISTOR SPARK PLUG ONLY!
CONFORMITÉ AUX RÈGLEMENTS CANADIENS EN MATIÈRE D'INTERFÉRENCE RADIOÉLECTRIQUE
REPLACER LA BOUGIE PAR UNE BOUGIE À RÉISTANCE SEULEMENT!

78400
USED ON UNITS
EQUIPPED WITH
RESISTOR SPARK PLUG



78250



78326

A HIGH SPEED IMPELLER ROTATES INSIDE THIS HOUSING TO THROW THE SNOW. NEVER REACH OR PUSH ANY OBJECT INTO THE DISCHARGE CHUTE WITH THE IMPELLER ROTATING!

KEEP HANDS, FEET AND ALL FOREIGN OBJECTS OUT OF THE COLLECTOR (RAKES). REPLACE SHEAR BOLTS WITH ARIENS SHEAR BOLTS ONLY!

COLLECTOR

ORDER ALL DECALS BY ARIENS PART NUMBER SHOWN

INSTRUCTIONS FOR SAFE OPERATION



IMPORTANT

Safe Operation Practices for Snow Throwers

Training

1. Read the owner's manual carefully. Be thoroughly familiar with the controls and the proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
2. Never allow children to operate the equipment. Never allow adults to operate the equipment without proper instruction.
3. Keep the area of operation clear of all persons, particularly small children, and pets.
4. Exercise caution to avoid slipping or falling, especially when operating in reverse.

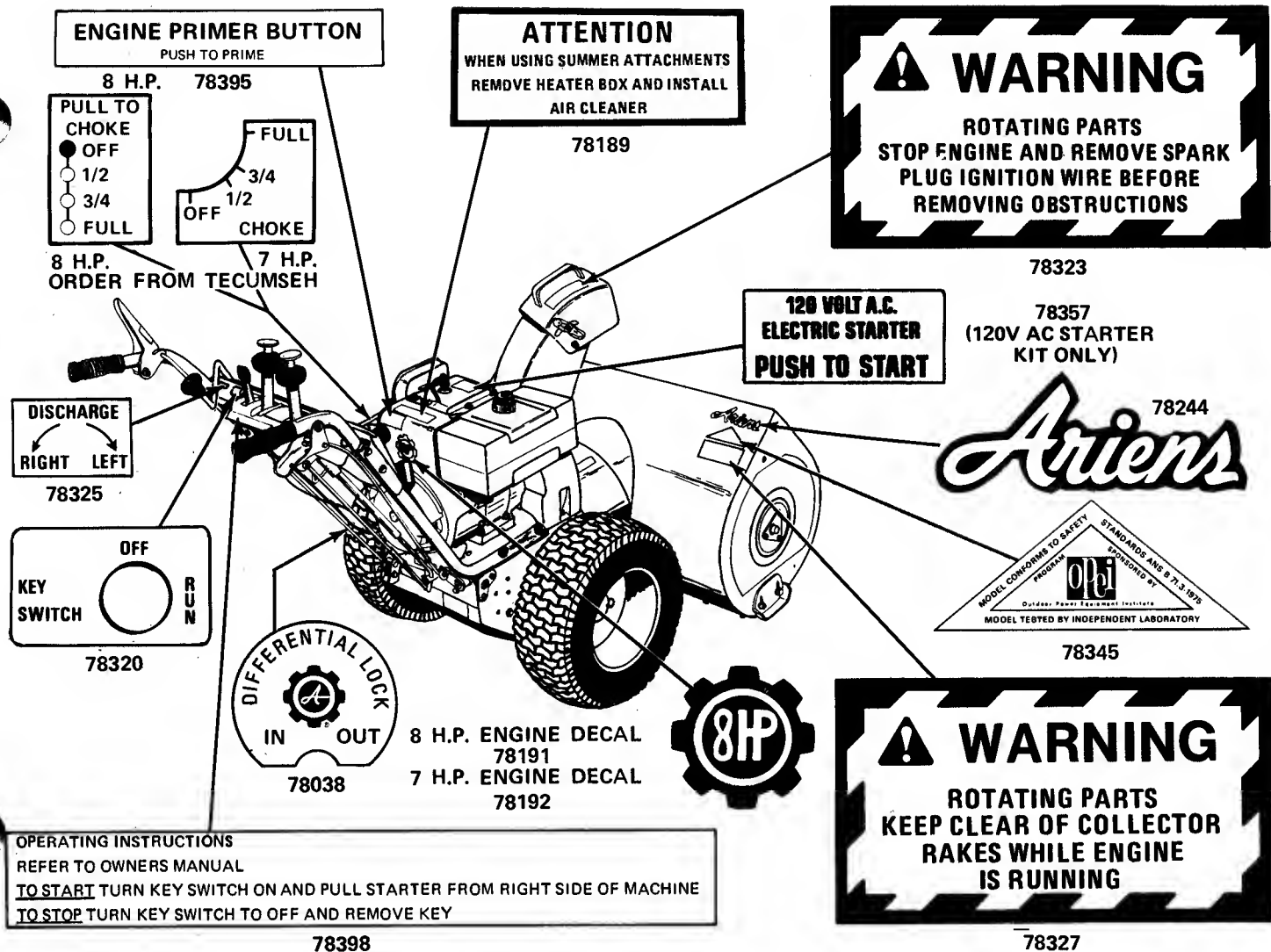
Preparation

1. Thoroughly inspect the area where the equipment is to be used and remove all doormats, sleds, boards, wires, and other foreign objects.
2. Disengage all clutches and shift into neutral before starting the engine (motor).
3. Do not operate the equipment without wearing adequate winter outer garments. Wear footwear which will improve footing on slippery surfaces.

4. Handle fuel with care; it is highly flammable.
 - a. Use an approved fuel container.
 - b. Never add fuel to a running engine or hot engine.
 - c. Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
 - d. Replace gasoline cap securely and wipe up spilled fuel.
5. Use a grounded three-wire plug-in for all units with electric drive motors or electric starting motors.
6. Adjust the collector housing height to clear gravel or crushed rock surface.
7. Never attempt to make any adjustments while the engine is running (except where specifically recommended by manufacturer).
8. Let engine and machine adjust to outdoor temperatures before starting to clear snow.

Operation

1. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
2. Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic. Do not carry passengers.
3. After striking a foreign object, stop the engine, remove the wire from the spark plug, thoroughly inspect the snow thrower for any damage, and repair the damage before re-starting and operating the snow thrower.



ORDER ALL DECALS BY ARIENS PART NUMBERS SHOWN

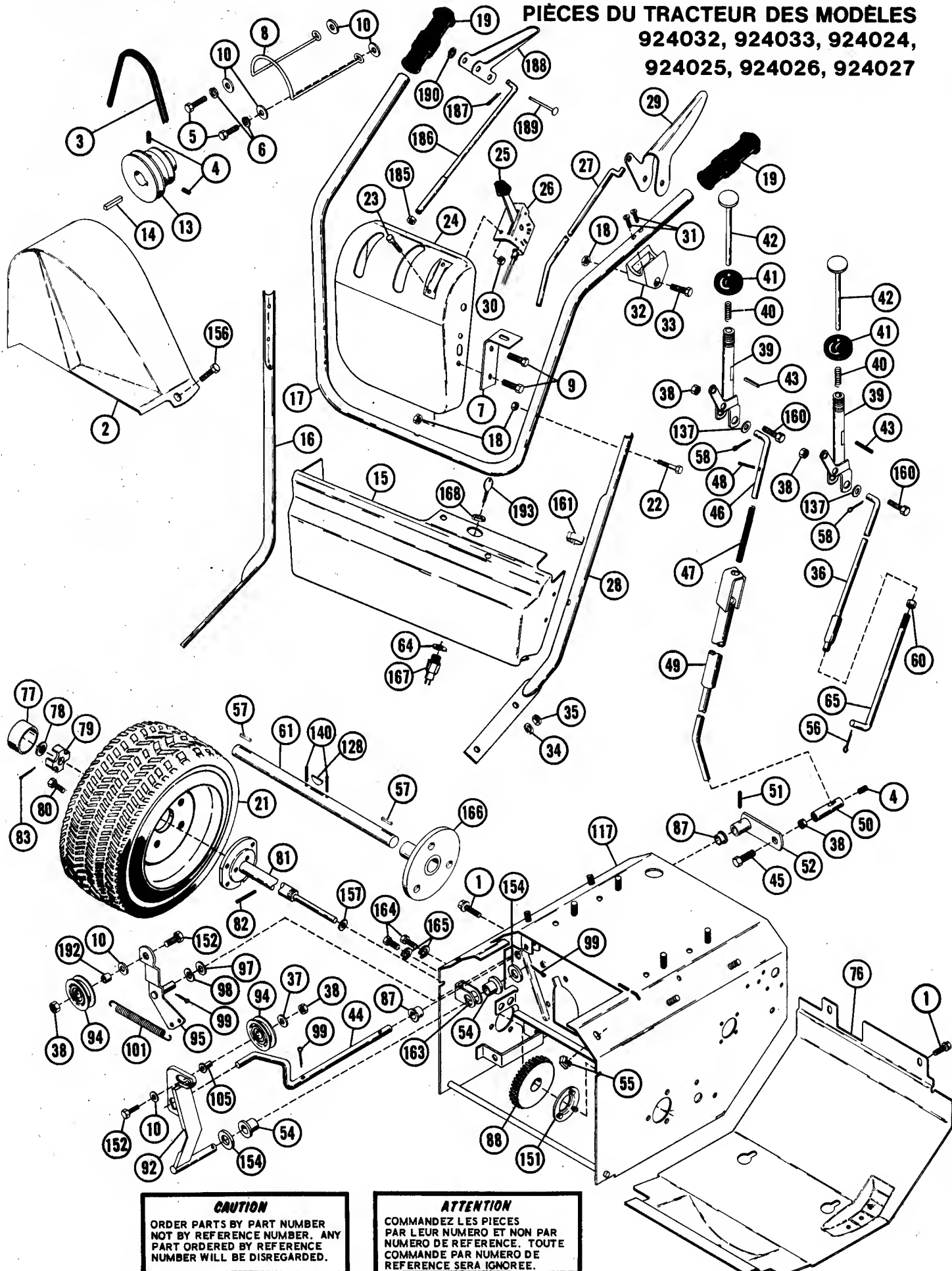
BE AWARE OF SAFETY DECALS

4. If the unit should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
5. Stop the engine whenever you leave the operating position, before unclogging the collector/impeller housing or discharge guide, and when making any repairs, adjustments, or inspections.
6. When clearing, repairing, or inspecting, make certain the collector/impeller and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
7. Do not run the engine indoors, except when starting the engine and for transporting the snow thrower in or out of the building. Open the outside doors; exhaust fumes are dangerous.
8. Do not clear snow across the face of slopes. Exercise extreme caution when changing direction on slopes. Do not attempt to clear steep slopes.
9. Never operate the snow thrower without proper guards, plates, or other safety protective devices in place.
10. Never operate the snow thrower near glass enclosures, automobiles, window wells, drop-offs, etc, without proper adjustment of the snow discharge angle. Keep children and pets away.
11. Do not overload the machine capacity by attempting to clear snow at too fast a rate.

12. Never operate the machine at high transport speeds on slippery surfaces. Use care when backing.
13. Never direct discharge at bystanders or allow anyone in front of the unit.
14. Disengage power to the collector/impeller when snow thrower is transported or not in use.
15. Use only attachments and accessories approved by the manufacturer of snow thrower (such as wheel weights, counterweights, cabs, etc).
16. Never operate the snow thrower without good visibility or light. Always be sure of your footing, and keep a firm hold on the handles. Walk; never run.

Maintenance and Storage

1. Check shear bolts, engine mounting bolts, etc, at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
2. Never store the machine with fuel in the fuel tank inside a building where open flame or sparks are present. Allow the engine to cool before storing in any enclosure.
3. Always refer to owner's manual instructions for important details if the snow thrower is to be stored for an extended period.
4. Run the machine a few minutes after throwing snow to prevent freeze-up of the collector/impeller.



CAUTION

ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

ATTENTION

COMMANDEZ LES PIÈCES
PAR LEUR NUMÉRO ET NON PAR
NUMÉRO DE RÉFÉRENCE. TOUTE
COMMANDE PAR NUMÉRO DE
RÉFÉRENCE SERA IGNORÉE.

TRACTOR PARTS FOR MODELS 924032, 924033, 924024, 924025, 924026, 924027

PIÈCES DU TRACTEUR DES MODÈLES 924032, 924033, 924024, 924025, 924026, 924027

No DE REF.	No DE PIÈCE D'INV.	CODE	DESCRIPTION	QUANTITÉ
				924024 QTY. 8/32
				924025 QTY. 7/24
				924032 QTY. 8/24
				924026 QTY. 8/24
				924027 QTY. 8/24
REF. PART NO.	STOCK NO.			

1	70009	M	FLANGE WHIZLOCK SCREW	6	6	6
2	24208	F	OUTER BELT GUARD	1	1	1
3	72066	F	8ELT	1	—	—
3	72084	F	BELT	—	1	1
4	60012	M	SETSCREW, 5/16-18 x 3/8	3	3	3
5	59053	M	CAP SCREW, 5/16-16-24 x 3/4 Plated	2	2	2
6	63003	M	LOCKWASHER, 5/16 Plated	2	2	2
7	24025	S	8RACE	1	1	1
8	24253	M	BELT FINGER, Engine	1	1	1
9	59080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3
10	64002	M	WASHER, 5/16 Wrought	6	6	6
13	24087	S	SHEAVE, Engine	1	1	1
14	66018	M	KEY	1	1	1
15	624063	O	COVER	1	1	1
16	24268	M	LOWER L.H. HANDLEBAR	1	1	1
17	524023	M	UPPER HANDLEBAR W/Decal	1	—	—
17	524019	M	UPPER HANDLEBAR W/Decal	—	1	1
18	65040	M	LOCKNUT, 1/4-20 Plated	8	8	8
19	75006	M	GRIP	2	2	2
21	610960	S	TIRE & WHEEL ASS'Y.	—	2	2
			Consists of Following:			
		M	71046 Tire	1	—	—
		S	71052 Rim	1	—	—
		M	71050 Tube	1	—	—
21	603948	S	TIRE & WHEEL ASS'Y.	—	2	—
			Consists of Following:			
		M	71021 Tire	1	—	—
		S	71077 Rim	1	—	—
		M	71087 Tube (available)	1	—	—
22	59050	M	CAP SCREW, 1/4-20 x 1 1/2 Plated	5	5	5
23	61012	M	MACHINE SCREW, 10-24 x 1/2 HH	2	2	2
24	524020	O	DASH	1	1	1
25	75019	M	KNOB	1	1	1
26	69080	F	THROTTLE CONTROL	1	—	—
26	69180	F	THROTTLE CONTROL	—	1	—
27	24265	M	CLUTCH ROD	1	—	—
27	24244	M	CLUTCH ROD	—	1	1
28	24267	M	LOWER R.H. HANDLEBAR	1	1	1
29	22071	M	CLUTCH HANDLE	1	1	1
30	65051	M	KEPS NUT 10-24 Plated	2	2	2
31	74039	S	SCREW, Self Tapping	2	2	2
32	22129	S	HANDLE PIVOT	1	1	1
33	59062	M	CAP SCREW	1	1	1
34	63004	F	LOCKWASHER, 3/8 Plated	4	4	4
35	65018	F	NUT	4	4	4
36	24245	S	UPPER SHIFT ROD	1	1	1
37	64007	F	WASHER	1	1	1
38	65042	F	LOCKNUT, 5/16-18 Plated	5	5	5
39	24240	S	CONTROL HANDLE	2	2	2
40	83015	S	SPRING, Compression	2	2	2
41	10248	S	SHIFT BALL	2	2	2
42	24241	S	SHIFT HANDLE	2	2	2
43	58056	F	ROLL PIN, 1/4 x 1 1/2	2	2	2
44	24083	O	ACTIVATING SHAFT	1	1	1
45	59022	F	CAP SCREW, 5/16-18 x 3/4 Plated	1	1	1
46	24096	S	UPPER ATTACHMENT Clutch Rod	1	1	1
47	83095	S	SPRING, Compression	1	1	1
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1

SUGGESTED PARTS STOCKING CODE

F — FAST
M — MEDIUM
S — SLOW
O — CUSTOMER ORDER ONLY

NOTE: FOR DECALS SEE PAGES 2 & 3

No DE REF.	No DE PIÈCE D'INV.	CODE	DESCRIPTION	QUANTITÉ
				924024 QTY. 8/32
				924025 QTY. 7/24
				924032 QTY. 8/24
				924026 QTY. 8/24
				924027 QTY. 8/24
REF. PART NO.	STOCK NO.			

49	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1
50	22135	M	ROD ADAPTOR	1	1	1
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1
52	24157	S	LEVER	1	1	1
54	55036	F	FLANGE 8USHING	2	2	2
55	70026	M	NUT RETAINER	2	2	2
56	67001	F	COTTER PIN 3/32 x 3/4 Plated	1	1	1
57	66011		KEY, Feather	—	2	—
58	67018	F	COTTER PIN	2	2	2
60	65031	M	NUT 5/16-24 Plated	1	1	1
61	24322		AXLE	—	1	—
64	63019	O	LOCKWASHER, Special	1	1	1
65	24247	S	LOWER SHIFT ROD	1	1	1
76	24234	O	BOTTOM COVER	1	1	1
77	3377	O	HU8 CAP	1	2	1
78	10366	S	PUSHNUT	1	—	1
79	3376	S	SPINDLE CUP	1	2	1
80	70032	S	WHEEL 8OLT 1/2 - 20	8	6	6
81	24117	O	R.H. AXLE SHAFT	1	—	—
81	10370	O	R.H. AXLE SHAFT	—	—	1
82	58003	F	ROLL PIN 3/16 x 1-1/4	1	—	1
83	67014	M	COTTER PIN	—	2	—
87	55037	M	FLANGE 8USHING	2	2	2
88	612999	S	DIFFERENTIAL ASS'Y.	1	1	1
88	10211	S	SPUR GEAR	—	1	—
92	24226	S	IDLER ARM	1	1	1
94	12132	S	IDLER	2	2	2
95	24222	S	IDLER ARM	1	1	1
97	64052	M	WASHER, Special, Plated	1	1	1
98	10260	S	WAVE WASHER	1	1	1
99	67004	F	COTTER PIN, 1/8 x 1 Plated	3	3	3
101	83094	S	SPRING, Extension	1	1	1
105	12131	S	BEARING SPACER	1	1	1
117	24274	O	FRAME	—	1	—
117	24275	O	FRAME	1	—	1
128	66012	M	KEY, Woodruff SAE 91	—	1	—
137	64093	F	WASHER	2	2	2
140	58016	S	ROLL PIN	—	2	—
151	3017	S	BEARING FLANGE	2	—	—
152	59069	M	CAP SCREW	2	2	2
154	64078	F	WASHER	2	2	2
156	70015	F	FLANGE WHIZLOCK SCREW	2	2	2
157	64036	F	WASHER	1	1	1
160	59057	M	CAP SCREW, 5/16-18 x 2	2	2	2
161	69012	O	CLIP	1	1	1
163	24225	O	8RACKET	1	1	1
164	59028	M	CAP SCREW	2	2	2
165	63002	M	LOCKWASHER	2	2	2
166	24323	M	AXLE HUB	—	2	—
167	11134	M	SWITCH	1	1	1
168	65075	M	NUT, Special	1	1	1
185	65032	F	NUT, Hex	1	1	1
186	24221	S	UPPER ROD, Interlock	1	1	1
187	67003	F	COTTER PIN	1	1	1
188	22147	M	HANDLE, Interlock	1	1	1
189	22148	M	PIN, Pivot	1	1	1
190	22153	F	PUSHNUT	1	1	1
192	11031	S	SPACER	1	1	1
193	13157	S	KEY	1	1	1

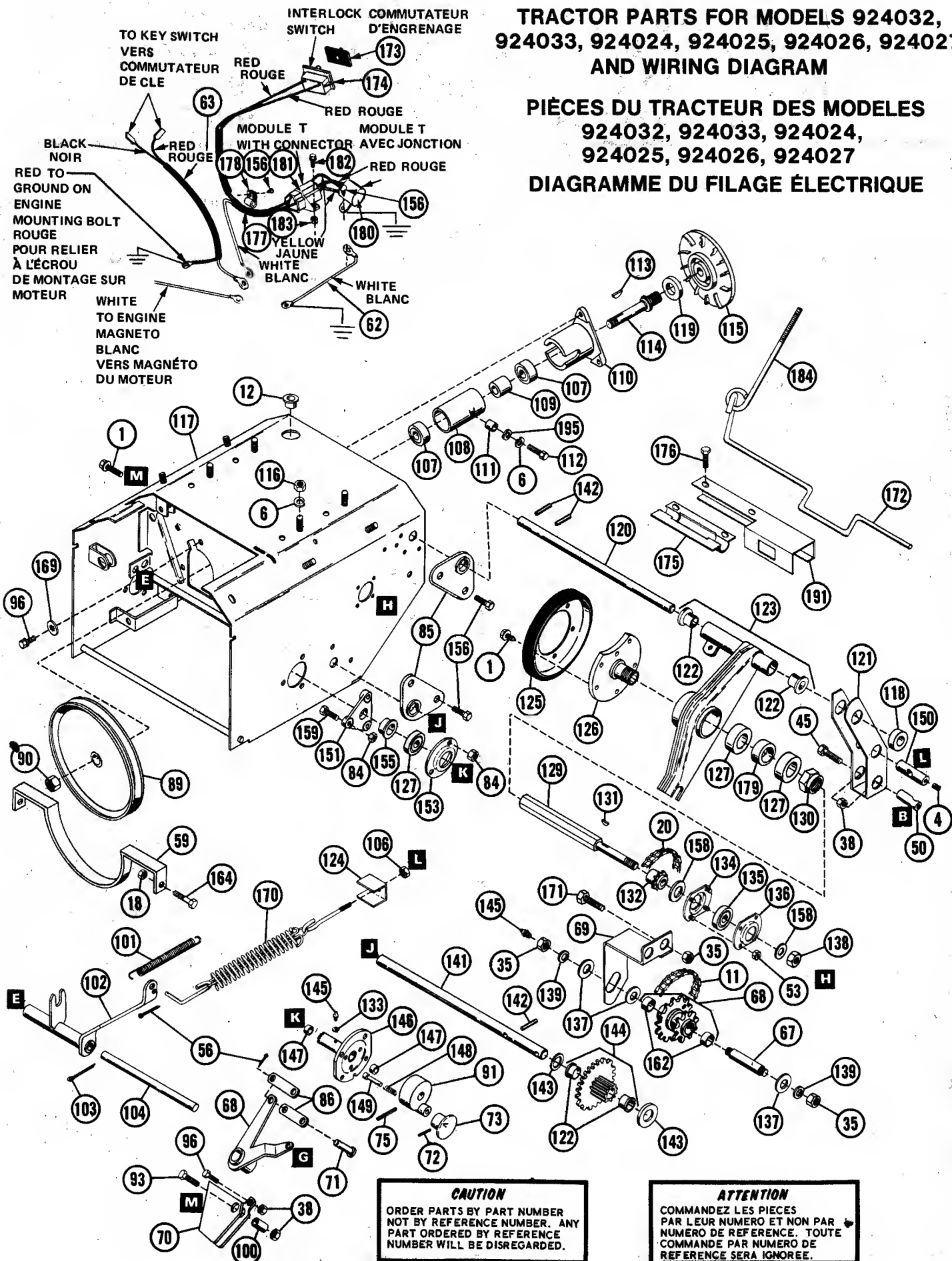
CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

F — FAST (rapide)
M — MEDIUM (moyen)
S — SLOW (lent)
O — Commande du client seulement

NOTE: DÉCALQUES (voir p. 2 & 3)

**TRACTOR PARTS FOR MODELS 924032,
924033, 924024, 924025, 924026, 924027
AND WIRING DIAGRAM**

**PIÈCES DU TRACTEUR DES MODELES
924032, 924033, 924024,
924025, 924026, 924027
DIAGRAMME DU FILAGE ÉLECTRIQUE**



TRACTOR PARTS FOR MODELS 924032, 924033, 924024, 924025, 924026, 924027 AND WIRING DIAGRAM

PIÈCES DU TRACTEUR DES MODÈLES 924032, 924033, 924024, 924025, 924026, 924027 DIAGRAMME DU FILAGE ÉLECTRIQUE

No DE No DE CODE REF. PIÈCE D'INV.				QUANTITÉ					No DE No DE CODE REF. PIÈCE D'INV.				QUANTITÉ				
DESCRIPTION				924024	924025	924032	924033	924026	DESCRIPTION				924024	924025	924032	924033	924026
REF. PART STOCK NO. NO. CODE				QTY.	QTY.	QTY.			REF. PART STOCK NO. NO. CODE				QTY.	QTY.	QTY.		
				8/32	7/24	8/24							8/32	7/24	8/24		
1 70009 M	FLANGEWHIZLOCK SCREW			7	7	7			122 55026 M	FLANGE BUSHING			4	4	4		
4 60012 M	SETSCREW, 5/16-18 x 3/8			1	1	1			123 524011 O	DISC CARRIER			1	1	1		
6 63003 M	LOCKWASHER, 5/16 Plated			5	5	5			124 10542 S	ADAPTOR SPACER			1	1	1		
11 24074 M	ROLLER CHAIN, 38P			1	1	1			125 3003 F	FRICTION WHEEL			1	1	1		
12 75050 M	SNAP BUSHING			1	1	1			126 24075 S	FRICTION WHEEL HU8			1	1	1		
18 65040 M	LOCKNUT, 1/4-20 Plated			2	2	2			127 54093 M	RADIAL BEARING			4	2	2		
20 24073 M	ROLLER CHAIN 22P			1	1	1			129 24045 O	HEX SHAFT			1	1	1		
35 65018 F	NUT			4	4	4			130 65086 M	LOCKNUT			1	1	1		
38 65042 F	LOCKNUT, 5/16-18 Plated			3	3	3			131 66015 M	KEY, Woodruff No. 5			1	1	1		
45 59022 F	CAP SCREW, 5/16-18 x 3/4 Plated			1	1	1			132 10276 S	SPROCKET			1	1	1		
50 22135 M	ROD ADAPTOR			1	1	1			133 63025 F	WASHER, Special			1		1		
53 65094 F	LOCKNUT, 10-24			4	4	4			134 3085 S	BEARING FLANGE			1	1	1		
56 67001 F	COTTER PIN, 3/32 x 3/4 Plated			3	3	3			135 54080 S	BEARING			1	1	1		
59 24236 M	8ELT FINGER			1	1	1			136 24141 S	BEARING FLANGE			1	1	1		
61 75040 O	PLUG (heater box) (not ill.)			1	1	1			137 64093 F	WASHER			3	3	3		
62 24278 O	GROUND WIRE			1	1	1			138 65054 M	LOCKNUT, 1/2-20, Jam, Plated			1	1	1		
63 22161 O	SHORTING WIRE			1	1	1			139 63014 M	LOCKWASHER			2	2	2		
66 24232 S	SHIFT LEVER			1	1	1			141 24080 S	PINION SHAFT			1	1	1		
67 524008 S	REDUCTION SPROCKET SHAFT			1	1	1			142 58029 F	ROLL PIN, 5/32 x 1			4	4	4		
68 624021 S	REDUCTION SPROCKET SHAFT W/8bushings			1	1	1			143 64039 M	WASHER, Special Plated			2	2	2		
69 24230 S	SUPPORT			1	1	1			144 524002 S	PINION / SPROCKET			1	1	1		
70 24231 O	SHIFT LEVER BRACKET			1	1	1			145 22093 M	ZERK FITTING			2	1	2		
71 12151 S	CLEVIS PIN			2	2	2			146 624012 O	L.H. AXLE			1				
72 58032 F	ROLL PIN, 3/32 x 1			1		1			146 610938 O	L.H. AXLE							1
73 10375 S	KNOB			1		1			147 55029 M	BUSHING			2		2		
75 58042 M	GROOVE PIN, 1/4 x 1 1/2			1		1			148 10374 S	PIN			1		1		
84 65056 F	LOCKNUT, 1/4-20 Plated			6	6	6			149 83007 S	SPRING COMPRESSION			1		1		
85 24077 M	SHAFT SUPPORT			4	4	4			150 24227 S	ADAPTOR			1	1	1		
86 24233 S	SHIFT LINK			2	2	2			151 12023 S	BEARING SUPPORT					2	2	
89 73049 S	SHEAVE			1					153 10142 S	BEARING FLANGE			2				
89 73063 S	SHEAVE					1	1		155 55030 M	FLANGE BUSHING			2		2		
90 65077 F	LOCKNUT, 5/8-18			1		1			155 55039 M	FLANGE BUSHING					2		
91 10372 F	LOCKNUT HU8			1		1			156 70015 F	FLANGE WHIZLOCK SCREW			10	10	10		
93 59136 M	CAP SCREW			1	1	1			158 64058 F	WASHER			2	2	2		
96 59039 M	CAP SCREW, 5/16-18 x 1/2			4	4	4			159 70011 M	RIBBED NECK BOLT					6	6	
100 24115 S	SPACER			1	1	1			162 55040 M	BUSHING			2	2	2		
101 83094 S	SPRING, Extension			1	1	1			164 59028 M	CAP SCREW			2	2	2		
102 24272 O	CLUTCH FORK			1	1	1			169 63018 M	LOCKWASHER, Internal			3	3	3		
103 67002 F	COTTER PIN			2	2	2			170 624027 S	SPRING ASSEMBLY			1	1	1		
104 24069 O	FORK PIVOT ROD			1	1	1			171 74052 F	FLANGE WHIZLOCK SCREW 1/4-20 x 5/8			2	2	2		
106 65062 M	NUT, 5/16-18 Nylock			1	1	1			172 24251 M	SWITCH ACTIVATOR			1	1	1		
107 54039 M	BALL BEARING			2	2	2			173 75045 M	SWITCH BOOT			1	1	1		
108 22002 S	SPINDLE HOUSING			1	1	1			174 25172 M	SWITCH			1	1	1		
109 24155 S	BEARING SPACER			1	1	1			175 24220 O	ROD RETAINER			1	1	1		
110 22003 S	DRIVE SPINDLE HOUSING			1	1	1			176 74054 F	TAPTITE			2	2	2		
111 3034 M	ROLLER			1	1	1			177 22167 O	WIRING HARNESS			1	1	1		
112 59003 M	CAP SCREW, 5/16-18 x 1 Plated			1	1	1			178 69066 S	CLIP			1	1	1		
113 66006 M	KEY, Woodruff No. 3			1	1	1			179 24330	SPACER			1	1	1		
114 24076 S	SPINDLE			1	1	1			180 524010 M	MODULE "T" W/Conn.			1	1	1		
115 10546 M	DRIVE DISC			1	1	1			181 25203 M	CONNECTOR			1	1	1		
116 65015 F	NUT, 5/16-18 Plated			4	4	4			182 59097 F	CAP SCREW			2	2	2		
117 24274 O	FRAME					1			183 65051 M	KEPS NUT			2	2	2		
117 24275 O	FRAME			1		1			184 24219 S	LOWER ROD, Interlock					1	1	1
118 24086 M	ROD ADAPTOR SPACER			1	1	1			22152 S	LOWER ROD, Interlock			1				
119 24071 M	DRIVE DISC SPACER			1	1	1			191 24246 S	SWITCH RETAINER			1	1	1		
120 24081 S	CARRIER SHAFT			1	1	1			195 64123	WASHER			1	1	1		
121 24228 O	CLUTCH ENGAGEMENT YOKE			1	1	1											

SUGGESTED PARTS STOCKING CODE

F - FAST S - SLOW
M - MEDIUM O - CUSTOMER ORDER ONLY

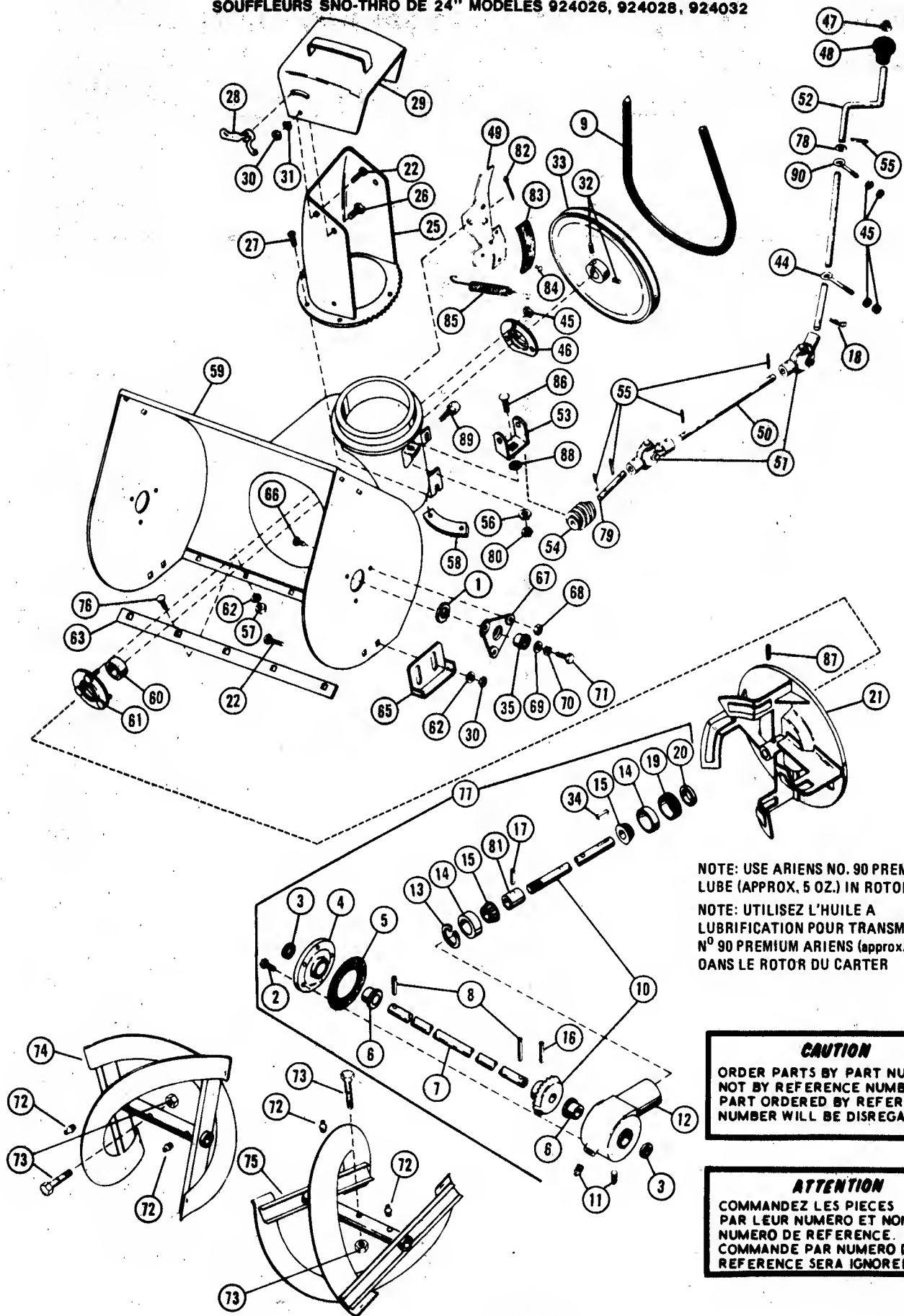
NOTE: DECALS SEE PAGE 2 & 3.

CODE SUGGÉRÉ D'INVENTAIRE DES PIÈCES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

NOTE: DÉCALQUES (voir p. 2 & 3)

24" SNO-THRO PARTS LIST FOR MODELS 924026, 924028, 924032
SOUFFLEURS SNO-THRO DE 24" MODELES 924026, 924028, 924032



NOTE: USE ARIENS NO. 90 PREMIUM GEAR LUBE (APPROX. 5 OZ.) IN ROTOR GEAR CASE.

NOTE: UTILISEZ L'HUILE A LUBRIFICATION POUR TRANSMISSION N° 90 PREMIUM ARIENS (approx. 5 onces) DANS LE ROTOR DU CARTER

CAUTION

ORDER PARTS BY PART NUMBER NOT BY REFERENCE NUMBER. ANY PART ORDERED BY REFERENCE NUMBER WILL BE DISREGARDED.

ATTENTION

COMMANDEZ LES PIECES PAR LEUR NUMERO ET NON PAR NUMERO DE REFERENCE. TOUTE COMMANDE PAR NUMERO DE REFERENCE SERA IGNOREE.

24" SNO-THRO PARTS LIST FOR MODELS 924026, 924028, 924032

SOUFFLEURS SNO-THRO DE 24" MODELES 924026, 924028, 924032

REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY.
No DE REF.	No DE PIÈCE	CODE D'INV.		QUANTITÉ	No DE REF.	No DE PIÈCE	CODE D'INV.		QUANTITÉ
1	64046	M	Washer 1.505 OD. x 1.005 ID.	2	52	24329	S	Chute Control Crank	1
2	70012	M	Flange Whizlock Screw	5	53	22123	S	Worm Clevis	1
3	56061	M	Seal	2	54	22110	S	Worm Gear	1
4	10181	S	Case Cover	1	55	58034	F	Roll Pin 1/8 x 3/4	5
5	10108	M	Gasket	1	56	63023	M	Lockwasher	1
6	55035	M	Bushing	2	57	65042	F	Locknut	5
7	10299	S	Rake Shaft	1	58	10438	S	Chute Clamp	3
8	58030	M	Roll Pin 3/16 x 1-1/2	2	59	524021	O	Blower Housing (24")	1
9	72083	F	V Belt	1	60	54063	M	Ball Bearing	1
10	524015	S	Worm Gear and Shaft	1	61	3017	M	Bearing Flange	1
11	1138	S	Pipe Plug	2	62	64002	F	Washer 5/16	9
12	10180	S	Gear Case	1	63	10164	F	Scraper Blade	1
13	57032	M	Snap Ring	1	65	10165	F	Runner	2
14	54044	M	Bearing Cup	2	66	70011	M	Ribbed Neck Bolt 1/4 x 5/8	6
15	54045	M	Bearing Cone	2	67	10184	M	Bearing Support	2
16	58022	M	Roll Pin	1	68	65056	F	Whizlock Nut 1/4-20	6
17	58007	F	Roll Pin 1/4 x 1-1/4	1	69	64047	F	Washer 1.441 O.D. x .5111	2
18	67010	S	Hair Cotter	1	70	63006	F	Lockwasher 1/2	2
19	10371	S	Adjustment Plug	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
20	56062	F	Seal	1	72	22093	F	Zerk Fitting	4
21	24237	M	Fan	1	73	510015	F	Shear Bolt	2
22	62010	M	Carriage Bolt 3/8-16 x 3/4	5	74	510007	O	R.H. Rake	1
25	24276	S	Discharge Chute	1	75	510008	O	L.H. Rake	1
26	59023	F	Cap Screw 3/8-16 Hex. Hd.	2	76	62026	M	Carriage Bolt 5/16-18 x 1/2	5
27	74054	F	Taptite No. 10-24 x 3/8	6	77	524016	S	Gear Case Assembly	1
28	10193	M	Wing Nut	1	78	64043	M	Washer	1
29	510012	M	Deflector, W/Decal	1	79	10494	S	Worm Shaft	1
30	65039	F	Locknut 3/8-16	6	80	65015	F	Nut 5/16-18	1
31	63004	F	Lockwasher 3/8	2	81	10107	M	Bearing Spacer	1
32	60012	F	Setscrew 5/16-18 x 3/8	2	82	67004	F	Cotter Pin	1
33	73042	S	Sheave	1	83	22178	M	Lining	1
34	66001	M	Key, Woodruff No. 11	1	84	68062	M	Rivet	2
35	55035	M	Bushing	2	85	83164	M	Spring	1
44	24327	M	Eyebolt	1	86	62011	F	Carriage Bolt 5/16-18 x 3/4	1
45	65040	F	Locknut 1/4-20	7	87	58037	M	Roll Pin 1/4 x 1-3/4	2
46	10142	M	Bearing Flange	1	88	63032	M	Lockwasher	1
47	10198	S	Cap	1	89	70031	M	Flange Whizlock Screw	2
48	75083	S	Grip	1	90	10289	M	Eyebolt	1
49	624035	S	Brake, w/lining	1					
50	24328	S	Rod	1					
51	622020	M	Universal Joint	2					

NOTE: FOR DECALS SEE PAGES 2 & 3
POUR DECALQUES VOIR P. 2 & 3

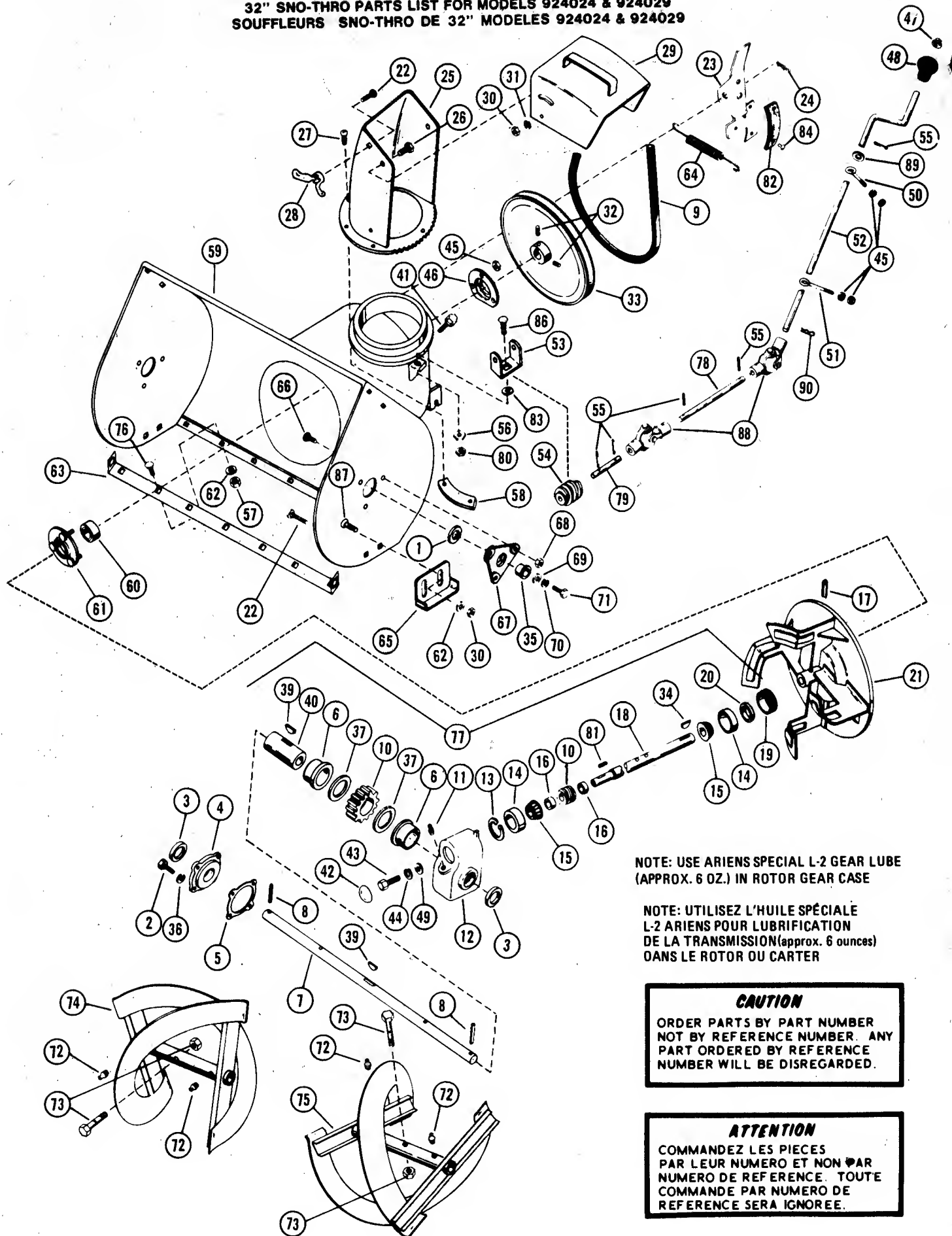
SUGGESTED PARTS STOCKING CODE

F - FAST S - SLOW
M - MEDIUM O - Customer Order Only

CODE SUGGERE D'INVENTAIRE DES PIECES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

**32" SNO-THRO PARTS LIST FOR MODELS 924024 & 924029
SOUFFLEURS SNO-THRO DE 32" MODELES 924024 & 924029**



NOTE: USE ARIENS SPECIAL L-2 GEAR LUBE
(APPROX. 6 OZ.) IN ROTOR GEAR CASE

NOTE: UTILISEZ L'HUILE SPÉCIALE
L-2 ARIENS POUR LUBRIFICATION
DE LA TRANSMISSION (approx. 6 ounces)
DANS LE ROTOR OU CARTER

CAUTION

ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

ATTENTION

COMMANDEZ LES PIÉCES
PAR LEUR NUMÉRO ET NON PAR
NUMÉRO DE RÉFÉRENCE. TOUTE
COMMANDE PAR NUMÉRO DE
RÉFÉRENCE SERA IGNORÉE.

32" SNO-THRO PARTS LIST FOR MODELS 924024 & 924029

SOUFFLEURS SNO-THRO DE 32" MODELES 924024 & 924029

REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY.
No DE REF.	No DE PIECE	CODE D'INV.		QUANTITÉ	No DE REF.	No DE PIECE	CODE D'INV.		QUANTITÉ
1	64046	M	Washer 1.505 O.D. x 1.005 I.D.	2	47	10198	S	Cap	1
2	59001	M	Cap Screw 1/4-20 x 3/4 Hex. Hd. Plated	4	48	75083	S	Knob	1
3	56070	M	Seal	2	49	64082	M	Washer	1
4	24013	S	Case Cover	1	50	10289	S	Eyebolt	1
5	2008	M	Gasket	1	51	24327	S	Eyebolt	1
6	55059	M	Bushing	2	52	24329	S	Chute Control Crank	1
7	24065	S	Rake Shaft	1	53	22123	S	Worm Clevis	1
8	58030	M	Roll Pin 3/16 x 1-1/2	2	54	22110	S	Worm Gear	1
9	72072	F	V Belt	1	55	58034	F	Roll Pin 1/8 x 3/4	5
10	524009	S	Worm Gear & Worm	1	56	63023	M	Lockwasher	1
11	1138	S	Pipe Plug	1	57	65042	F	Locknut	7
12	24002	S	Gear Case	1	58	10438	S	Chute Clamp	3
13	57032	M	Snap Ring	1	59	524022	O	Blower Housing (32")	1
14	54044	M	Bearing Cup	2	60	54063	M	Ball Bearing	1
15	54045	M	Bearing Cone	2	61	3017	M	Bearing Flange	1
16	2005	M	Spacer	2	62	64002	F	Washer 5/16	11
17	58015	F	Roll Pin 5/16 x 1-3/4	2	63	24256	F	Scraper Blade	1
18	24062	S	Worm Shaft	1	64	83164	M	Spring	1
19	24015	S	Adjustment Plug	1	65	10165	F	Runner	2
20	56061	F	Seal	1	66	70011	M	Ribbed Neck Bolt 1/4-20 x 5/8	6
21	24185	M	Fan	1	67	10184	M	Bearing Support	2
22	62010	M	Carriage Bolt 3/8-16 x 3/4	3	68	65056	F	Whizlock Nut 1/4-20	6
23	624035	S	Brake, W/lining	1	69	64047	F	Washer 1.441 O.D. x .511	2
24	67004	M	Hairpin	1	70	63006	F	Lockwasher 1/2	2
25	24276	S	Discharge Chute	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
26	59023	F	Cap Screw 3/8 16 x 3/4 Hex. Hd.	2	72	22093	F	Zerk Fitting	4
27	74054	F	Tapite No. 10-24 x 3/8	6	73	510015	F	Shear Bolt	2
28	10193	M	Wing Nut	1	74	524013	O	R.H. Rake	1
29	510012	M	Deflector w/decal	1	75	524014	D	L.H. Rake	1
30	65039	F	Locknut 3/8-16	6	76	62026	M	Carriage Bolt 5/16-18 x 1/2	7
31	63004	F	Lockwasher 3/8	2	77	524005	S	Gear Case Assembly	1
32	60012	F	Setscrew 5/16-18 x 3/8	2	78	24328	M	Rod	1
33	73042	S	Sheave	1	79	10494	S	Worm Shaft	1
34	66001	M	Key, Woodruff No. 11	1	80	65015	F	Nut 5/16-18	1
35	55035	M	Bushing	2	81	66013	M	Key	1
36	63017	M	Lockwasher 1/4 Plated	4	82	22178	M	Lining	1
37	64087	F	Washer	2	83	63032	M	Lockwasher	1
39	66008	M	Key, Woodruff No. 6	2	84	68062	M	Rivet	2
40	24064	S	Gear Case Shaft	1	86	62011	M	Carriage Bolt 5/16-18 x 3/4	1
41	70031	M	Flange Whizlock Screw 3/8-16 x 1/2	2	87	62013	M	Carriage Bolt	2
42	4037	S	Cap	1	88	622010	F	Universal Joint	2
43	59022	F	Cap Screw 5/16-18 x 3/4 Hex. Hd. Plated	1	89	64043		Washer, 3/8	1
44	63003	F	Lockwasher 5/16 Plated	1	90	67010		Hair Pin	1
45	65040	F	Locknut 1/4-20	7	NOTE: FOR DECALS SEE PAGES 2 & 3 POUR DECALQUES VOIR P. 2 & 3				
46	10142	M	Bearing Flange	1					

SUGGESTED PARTS STOCKING CODE

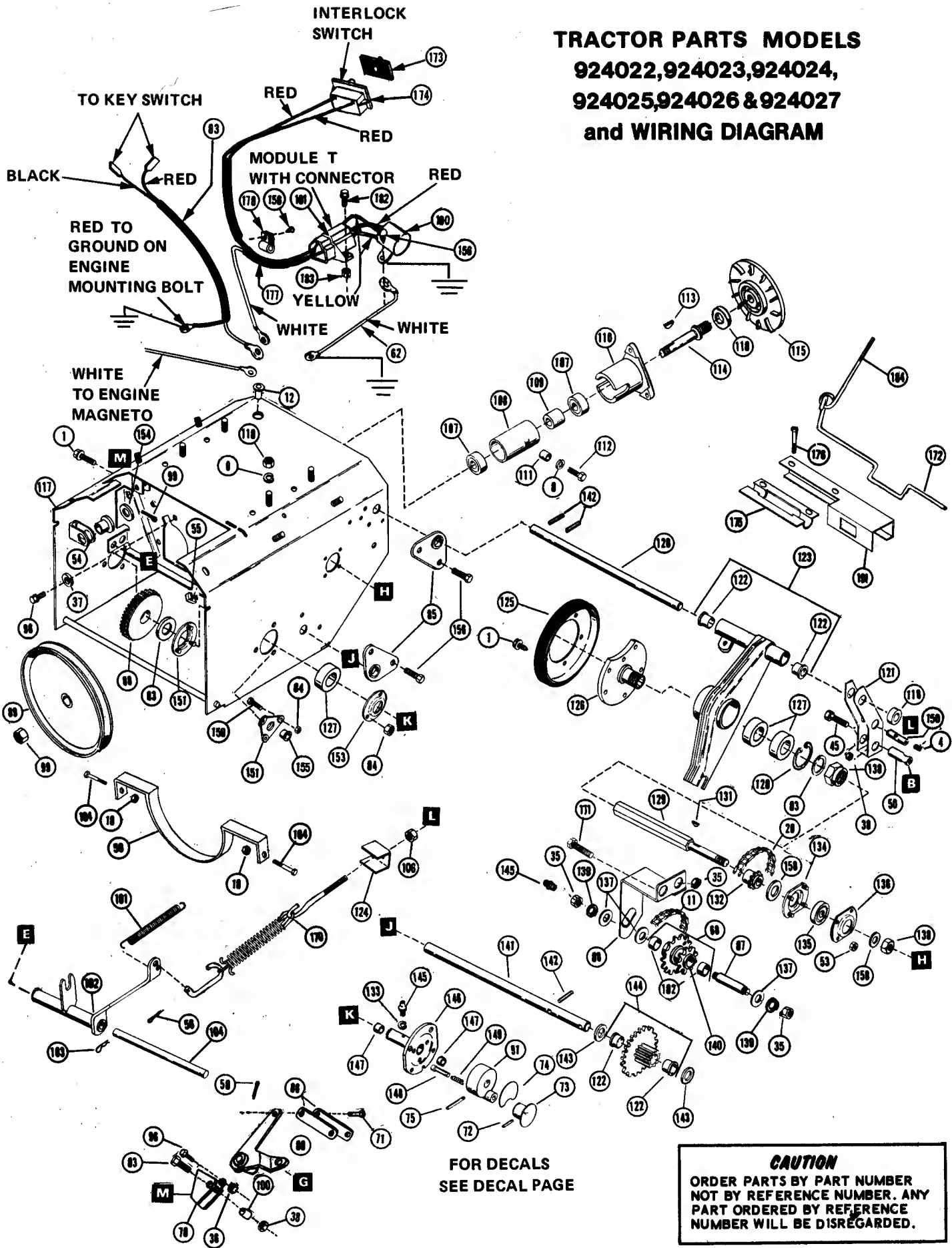
F - FAST S - SLOW
M - MEDIUM D - Customer Order Only

CODE SUGGERE D'INVENTAIRE DES PIECES

F - FAST (rapide) S - SLOW (lent)
M - MEDIUM (moyen) O - Commande du client seulement

TRACTOR PARTS MODELS

924022,924023,924024, 924025,924026 & 924027 and WIRING DIAGRAM



TRACTOR PARTS LIST MODELS 924022,924023,924024,924025,924026 & 924027

REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY 8/32	QTY 8/24	QTY 8/24	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY 8/32	QTY 8/24	QTY 8/24	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY 8/32	QTY 8/24	QTY 8/24
				924024	924025	924026					924024	924025	924026					924024	924025	924026
1	70009	M	FLANGE WHIZLOCK SCREW	12	12	12	82	24278	O	GROUND WIRE	1	1	1	131	68015	M	KEY, Woodruff No. 5	1	1	1
2	24208	F	OUTER BELT GUARO	1	1	1	83	22181	O	SHORTING WIRE	1	1	1	132	10276	S	SPROCKET	1	1	1
3	72058	F	BELT	1	1	1	64	83018	O	LOCKWASHER, Special	1	1	1	133	83025	F	WASHER, Special	1	1	1
4	72084	F	BELT	1	1	1	65	24247	S	LOWER SHIFT ROD	1	1	1	134	3085	S	BEARING FLANGE	1	1	1
5	60012	M	SET SCREW, 5/16-18 x 3/8	4	4	4	85	24232	S	SHIFT LEVER	1	1	1	135	54080	S	BEARING	1	1	1
6	59053	M	CAP SCREW, 5/16-24 x 3/4 Plated	2	2	2	57	524008	S	REDUCTION SPROCKET SHAFT W/Zerk	1	1	1	138	24141	S	BEARING FLANGE	1	1	1
8	83003	M	LOCKWASHER, 5/16 Plated	7	7	7														
7	24205	S	BRACE	1	1	1	68	824021	S	REDUCTION SPROCKET SHAFT W/Bushings	1	1	1	137	64093	F	WASHER	4	4	4
8	24253	M	BELT FINGER, Engine	1	1	1	88	24230	S	SUPPORT	1	1	1	138	85054	M	LOCKNUT, 1/2-20, Jam, Plated	1	1	1
9	58080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3	70	24231	O	SHIFT LEVER BRACKET	1	1	1	138	83014	M	LOCKWASHER	1	1	1
10	64002	M	WASHER, 5/18 Wrought, Plated	5	5	5	71	12151	S	CLEVIS PIN	2	2	2	140	24055	S	REDUCING SPROCKET	1	1	1
11	24074	M	ROLLER CHAIN, 38P	1	1	1	72	58032	F	ROLL PIN 3/32 x 1	1	1	1	141	24080	S	PINION SHAFT	1	1	1
12	76050	M	SNAP 8USHING	1	1	1	73	10375	S	KNOLL	1	1	1	142	58028	F	ROLL PIN 5/32 x 1	4	4	4
13	24087	S	SHEAVE, Engine	1	1	1	74	78038	O	DIFFERENTIAL LOCKOUT OECAL	1	1	1	143	64038	M	WASHER, Special Plated	2	2	2
14	68018	M	KEY	1	1	1	75	58042	M	GROOVE PIN 1/4 x 1 1/2	1	1	1	144	524002	S	PINION & SPROCKET	1	1	1
15	824032	O	COVER	1	1	1	78	24234	O	BOTTOM COVER	1	1	1	145	22093	M	ZERK FITTING	2	2	2
16	24091	M	LOWER R.H. HANDLEBAR	1	1	1	77	3377	O	HUB CAP	1	1	1	148	524012	O	L.H. AXLE	1	1	1
18	24268	M	LOWER L.H. HANDLEBAR	1	1	1	78	10388	S	PUSHNUT	1	1	1	148	510838	O	L.H. AXLE	1	1	1
17	524023	M	UPPER HANDLEBAR W/Ocal	1	1	1	80	70032	S	SPINOLE CUP	1	1	1	147	55029	M	8USHING	2	2	2
17	524018	M	UPPER HANDLEBAR W/Ocal	1	1	1	78	3376	S	SPINOLE CUP	1	1	1	148	10374	S	PIN	1	1	1
18	85040	M	LOCKNUT, 1/4-20 Plated	11	11	11	80	70032	S	WHEEL BOLT 1/2 - 20	8	6	5	148	83007	S	SPRING COMPRESSION	1	1	1
18	75008	M	ORIP	2	2	2	81	24117	O	R.H. AXLE SHAFT	1	1	1	150	24227	G	ADAPTOR	1	1	1
20	24073	M	ROLLER CHAIN 22P	1	1	1	81	10370	O	R.H. AXLE SHAFT	1	1	1	151	3017	S	BEARING FLANGE	2	2	2
21	810985	S	TIRE & WHEEL ASS'Y	2	2	2	82	58003	F	ROLL PIN 3/16 x 1-1/4	1	1	1	151	12023	S	BEARING SUPPORT	2	2	2
			Consists of Following:				83	64071	M	WASHER, Special	1	1	1	152	58058	M	CAP SCREW	2	2	2
		M	71049 Tire	1			84	65058	F	LOCKNUT 1/4-20 Plated	8	6	6	153	10142	S	BEARING FLANGE	2	2	2
		S	71052 Rim	1			85	24077	M	SHAFT SUPPORT	4	4	4	154	64078	F	WASHER	2	2	2
		M	71050 Tube (available)	1			88	24233	S	SHIFT LINK	2	2	2	155	55030	M	FLANGE 8USHING	2	2	2
21	603948	S	TIRE & WHEEL ASS'Y	2	2	2	87	55037	M	FLANGE 8USHING	2	2	2	158	70016	F	FLANGE WHIZLOCK SCREW 1/4-20 x 5/8	10	10	10
			Consists of Following:				88	612889	S	DIFFERENTIAL ASS'Y	1	1	1	157	64038	F	WASHER	1	1	1
		M	71021 Tire	1			89	73048	S	SHEAVE	1	1	1	158	64058	F	WASHER	2	2	2
		S	71077 Rim	1			89	73053	S	SHEAVE	1	1	1	158	70011	M	R1880 NECK BOLT	8	8	8
		M	71087 Tube (available)	1			80	55077	F	LOCKNUT 5/8-18	1	1	1	150	58057	M	CAP SCREW, 5/16-18 x 2	2	2	2
22	58050	M	CAP SCREW, 1/4-20 x 1 1/4 Plated	5	5	5	81	10372	F	LOCKOUT HUB	1	1	1	181	69012	O	CLIP	1	1	1
23	81017	M	MACHINE SCREW, 10-24 x 5/8 R.H.2	2	2	2	92	24225	S	IOLER ARM	1	1	1	182	55040	M	8USHING	2	2	2
24	524020	O	OASH	1	1	1	83	59138	M	CAP SCREW	1	1	1	183	24225	O	BRACKET	1	1	1
25	76019	M	KNOB	1	1	1	94	12132	S	IOLER	2	2	2	184	58028	M	CAP SCREW	4	4	4
28	68080	F	THROTTLE CONTROL	1	1	1	95	24222	S	IOLER ARM	1	1	1	165	83002	M	LOCKWASHER	2	2	2
26	68106	F	THROTTLE CONTROL	1	1	1	86	58038	M	CAP SCREW, 5/16-18 x 1/2	4	4	4	186	64123	M	WASHER	1	1	1
27	24255	M	CLUTCH ROD	1	1	1	97	54052	M	WASHER, Special, Plated	1	1	1	187	11137	M	SWITCH	1	1	1
27	24244	M	CLUTCH ROD	1	1	1	98	10250	S	WAVE WASHER	1	1	1	168	65075	M	NUT (Special)	1	1	1
28	24082	M	LOWER L.H. HANDLEBAR	1	1	1	98	87004	F	COTTER PIN 1/8 x 1 Plated	3	3	3	170	524027	S	SPRING ASSEMBLY	1	1	1
28	24287	M	LOWER R.H. HANDLEBAR	1	1	1	100	24115	S	SPACER	1	1	1	171	74022	F	FLANGE WHIZLOCK SCREW 1/4-20 x 5/8	2	2	2
28	22071	M	CLUTCH HANDLE	1	1	1	101	83084	S	SPRING, Extension	2	2	2	172	24251	M	SWITCH ACTIVATOR	1	1	1
30	85051	M	KEPS NUT 10-24 Plated	2	2	2	102	24272	O	CLUTCH FORK	1	1	1	173	75045	M	SWITCH BOOT	1	1	1
31	74039	S	SCREW, Self Tapping	2	2	2	103	67010	F	HAIR PIN COTTER	2	2	2	174	25172	M	SWITCH	1	1	1
32	22128	S	HANDLE PIVOT	1	1	1	104	24088	O	FORK PIVOT ROD	1	1	1	175	24220	O	ROD RETAINER	1	1	1
33	68052	M	CAP SCREW	1	1	1	105	12131	S	BEARING SPACER	1	1	1	178	74028	F	TAPTITE	2	2	2
34	83004	F	LOCKWASHER, 3/8 Plated	4	4	4	106	58082	M	NUT, 5/16-18 NYLOCK	1	1	1	177	22187	O	WIRING HARNESS	1	1	1
35	55018	F	NUT	8	6	6	107	54039	M	BALL BEARING	2	2	2	178	88088	S	CLIP	1	1	1
38	24245	S	UPPER SHIFT ROD	1	1	1	108	22002	S	SPINOLE HOUSING	1	1	1	180	524010	M	MODULE "T" W/ Conn.	1	1	1
37	64007	F	WASHER	1	1	1	109	24155	S	BEARING SPACER	1	1	1	181	25203	M	CONNECTOR	1	1	1
38	85042	F	LOCKNUT 5/16-18 Plated	8	8	8	110	22003	S	DRIVE SPINOLE HOUSING	1	1	1	182	58087	F	CAP SCREW	2	2	2
38	24240	S	CONTROL HANDLE	2	2	2	111	3034	M	ROLLER	1	1	1	183	85051	M	KEPS NUT	2	2	2
40	83015	S	SPRING, Compression	2	2	2	112	59003	M	CAP SCREW, 5/16-18 x 1 Plated	1	1	1	184	24219	S	LOWER ROD, Interlock	1	1	1
41	10248	S	SHIFT BALL	2	2	2	113	88006	M	KEY, Woodruff No. 3	1	1	1	185	55032	F	NUT, Hex	1	1	1
42	24241	S	SHIFT HANDLE	2	2	2	114	24078	S	SPINOLE	1	1	1	186	24221	S	UPPER ROD, Interlock	1	1	1
43	58058	F	ROLL PIN 1/4 x 1 1/2	2	2	2	115	10648	M	DRIVE OISC	1	1	1	187	67003	F	COTTER PIN	1	1	1
44	24083	O	ACTIVATING SHAFT	1	1	1	118	55015	F	NUT 5/16-18 Plated	4	4	4	188	22147	M	HANDLE Interlock	1	1	1
45	58022	F	CAP SCREW, 5/16-18 x 1/2 Plated	2	2	2	117	24274	O	FRAME	1	1	1	189	22148	M	PIN, Pivot	1	1	1
46	24086	S	UPPER ATTACHMENT Clutch Rod	1	1	1	117	24275	O	FRAME	1	1	1	190	22153	F	PUSH NUT	1	1	1
47	83085	S	SPRING, Compression	1	1	1	118	24086	M	ROD ADAPTOR SPACER	1	1	1	191	24245	S	SWITCH RETAINER	1	1	1
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1	118	24071	M	DRIVE OISC SPACER	1	1	1	182	11031	S	SPACER	1	1	1
48	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1	120	24081	S	CARRIER SHAFT	1	1	1	193	13157	S	KEY	1	1	1
50	22135	M	ROD ADAPTOR	2	2	2	121	24228	O	CLUTCH ENGAGEMENT YOKE	1	1	1							
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1	122	55028	M	FLANGE 8USHING	4	4	4							
52	24157	S	LEVER	1	1	1	123	524011	O	OISC CARRIER	1	1	1							
53	85064	F	LOCKNUT 10-24	4	4	4	124	10542	S	ADAPTOR SPACER	1	1	1							
54	55038	F	FLANGE BUSHING	2	2	2	125	3003	F	FRICTION WHEEL	1	1	1							
55	70020	M	NUT RETAINER	2	2	2	125	25175	S	FRICTION WHEEL HUB	1	1	1							
56	67001	F	COTTER PIN 3/32 x 3/4 Plated	4	4	4	127	54093	M	RADIAL BEARING	4	2	2							
57	63018	F	LOCKWASHER	3	3	3	128	57021	M	SNAP RING	1	1	1							
58	67018	F	COTTER PIN	2	2	2	129	24045	O	HEX SHAFT	1	1	1							
59	24236	M	BELT FINGER	1	1	1	130	65088	M	LOCKNUT	1	1	1							
60	65031	M	NUT 5/16-24 Plated	1	1	1														
	75040	O	PLUG (Heater Box) (not ill.)	1	1	1														

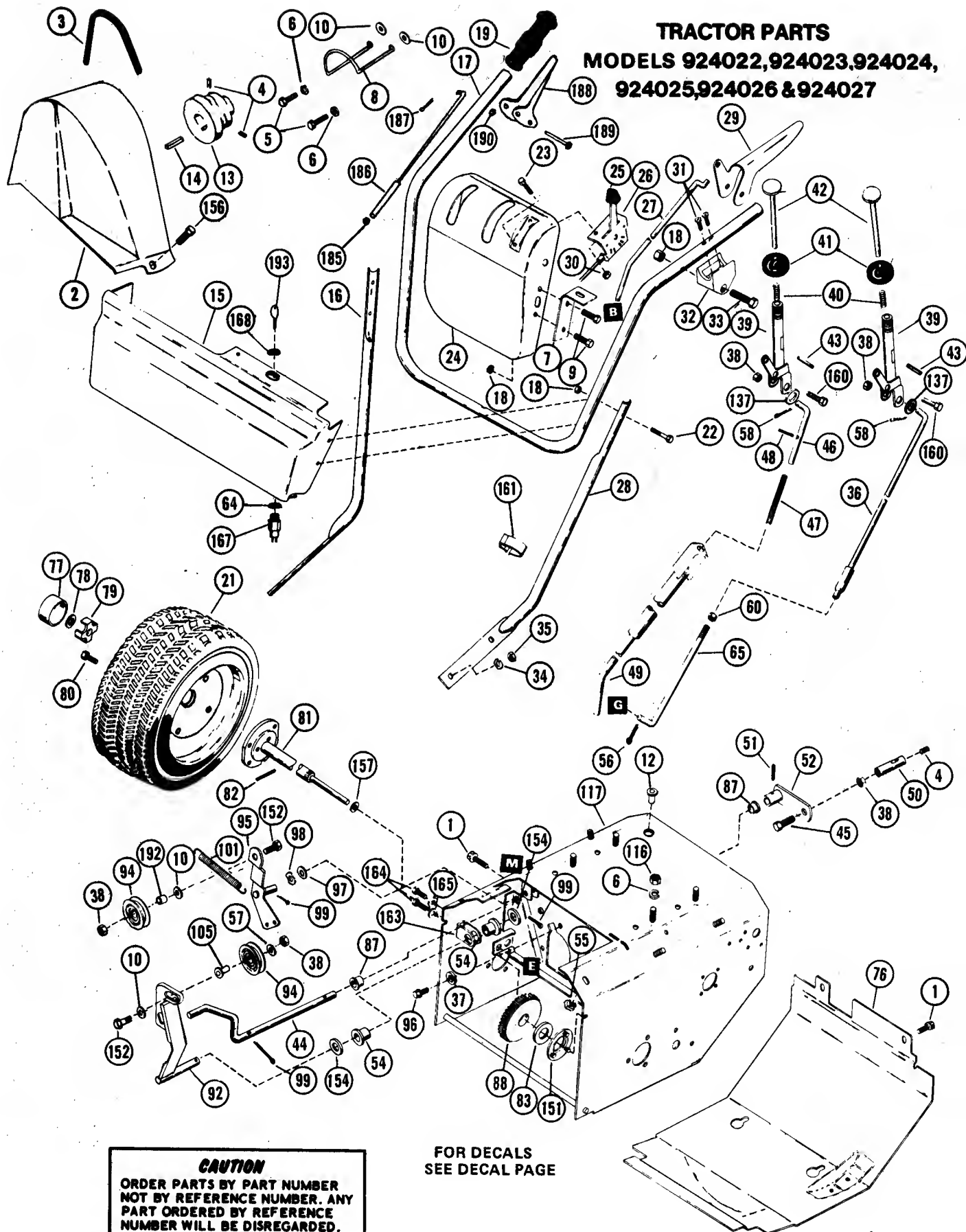
SUGGESTED PARTS STOCKING CODE

F - FAST
M - MEDIUM
S - SLOW
O - CUSTOMER ORDER ONLY

ENGINE SPEC'S
Models 824022, 824023 - 8 H.P. Tecumseh H50 - 7538LK
Models

TRACTOR PARTS

MODELS 924022,924023,924024,
924025,924026 & 924027



CAUTION
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

FOR DECALS
SEE DECAL PAGE

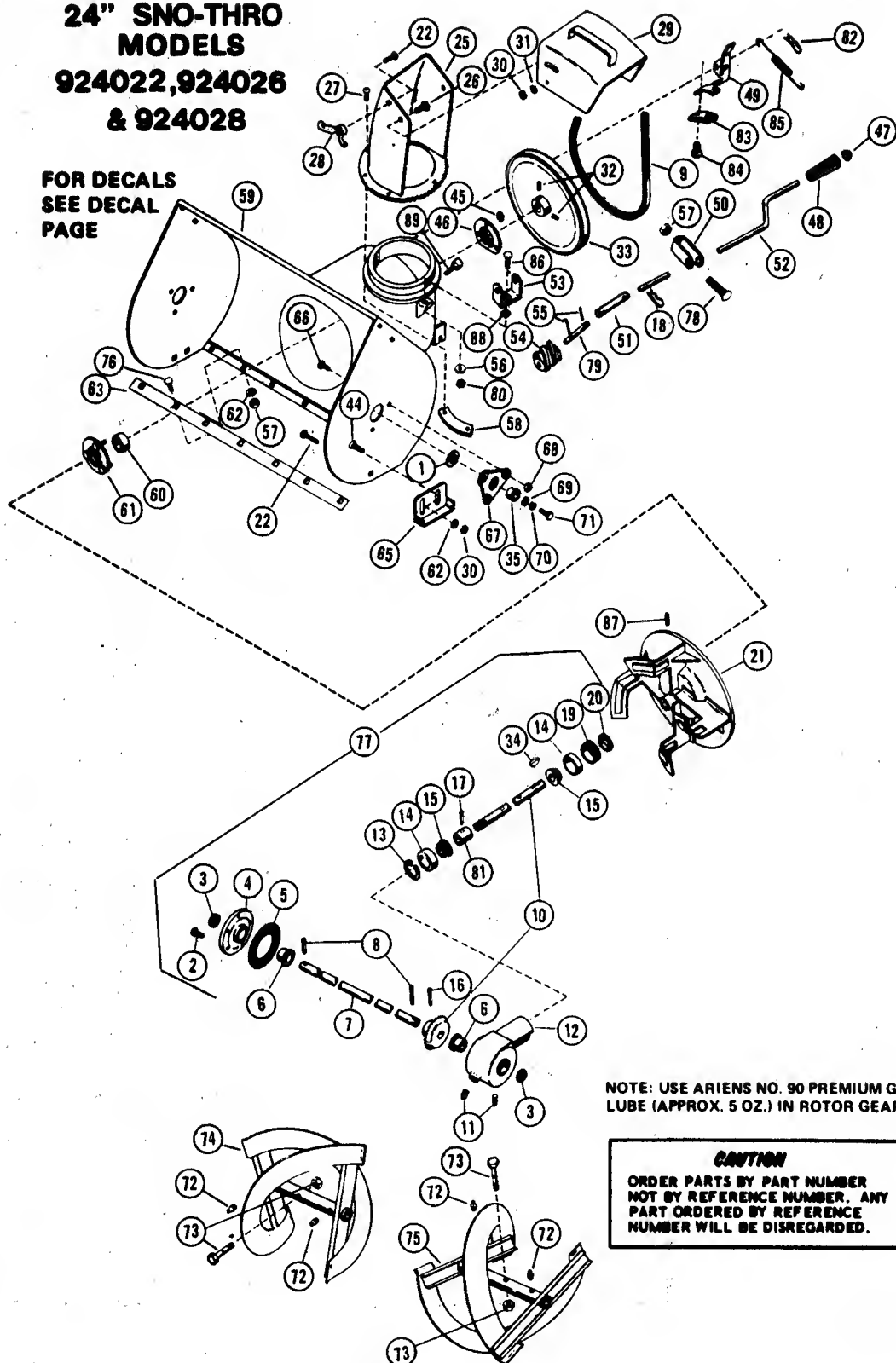
TRACTOR PARTS LIST MODELS 924022,924023,924024,924025,924026 & 924027

REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY 8/32	QTY 8/24	QTY 8/24
1	70009	M	FLANGE WHIZLOCK SCREW	12	12	12
2	24208	F	OUTER BELT GUARO	1	1	1
3	72066	F	BELT	1	1	1
3	72084	F	BELT	1	1	1
4	80012	M	SET SCREW, 5/16-18 x 3/8	4	4	4
5	59053	M	CAP SCREW, 5/16-24 x 3/4 Plated	2	2	2
6	63003	M	LOCKWASHER, 5/16 Plated	7	7	7
7	24025	S	BRACE	1	1	1
8	24253	M	BELT FINGER, Engine	1	1	1
9	59080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3
10	64002	M	WASHER, 5/16 Wrought, Plated	6	6	6
11	24074	M	ROLLER CHAIN, 38P	1	1	1
12	75050	M	SNAP BUSHING	1	1	1
13	24087	S	SHEAVE, Engine	1	1	1
14	66018	M	KEY	1	1	1
15	624032	O	COVER	1	1	1
18	24091	M	LOWER R.H. HANDLEBAR	1	1	1
18	24268	M	LOWER L.H. HANDLEBAR	1	1	1
17	524023	M	UPPER HANDLEBAR W/Oeal	1	1	1
17	524018	M	UPPER HANDLEBAR W/Oeal	1	1	1
18	65040	M	LOCKNUT, 1/4-20 Plated	11	11	11
18	75006	M	GRIP	2	2	2
20	24073	M	ROLLER CHAIN 22P	1	1	1
21	810885	S	TIRE & WHEEL ASS'Y	2	2	2
			Consists of Following:			
	M	71049	Tire	1		
	S	71052	Rim	1		
	M	71050	Tube (available)	1		
21	603848	S	TIRE & WHEEL ASS'Y	2	2	2
			Consists of Following:			
	M	71021	Tire	1		
	S	71077	Rim	1		
	M	71087	Tube (available)	1		
22	69050	M	CAP SCREW, 1/4-20 x 1/2 Plated	5	5	5
23	81017	M	MACHINE SCREW, 10-24 x 5/8 R.H.2	2	2	2
24	624020	O	OASH	1	1	1
25	76018	M	KNOB	1	1	1
26	69080	F	THROTTLE CONTROL	1	1	1
26	69105	F	THROTTLE CONTROL	1	1	1
27	24265	M	CLUTCH ROD	1	1	1
27	24244	M	CLUTCH ROD	1	1	1
28	24052	M	LOWER L.H. HANDLEBAR	1	1	1
28	24267	M	LOWER R.H. HANDLEBAR	1	1	1
29	22071	M	CLUTCH HANDLE	1	1	1
30	65051	M	KEPS NUT 10-24 Plated	2	2	2
31	74039	S	SCREW, Self Tapping	2	2	2
32	22129	S	HANOLE PIVOT	1	1	1
33	59062	M	CAP SCREW	1	1	1
34	63004	F	LOCKWASHER, 3/8 Plated	4	4	4
35	65018	F	NUT	6	6	6
38	24245	S	UPPER SHIFT ROD	1	1	1
37	64007	F	WASHER	1	1	1
38	85042	F	LOCKNUT 5/16-18 Plated	8	8	8
39	24240	S	CONTROL HANOLE	2	2	2
40	83015	S	SPRING, Compression	2	2	2
41	10248	S	SHIFT BALL	2	2	2
42	24241	S	SHIFT HANOLE	2	2	2
43	58058	F	ROLL PIN 1/4 x 1 1/2	2	2	2
44	24083	O	ACTIVATING SHAFT	1	1	1
46	68022	F	CAP SCREW, 5/16-18 x 3/4 Plated	2	2	2
46	24096	S	UPPER ATTACHMENT Clutch Rod	1	1	1
47	83095	S	SPRING, Compression	1	1	1
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1
49	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1
50	22136	M	ROO AOAPTOR	2	2	2
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1
52	24157	S	LEVER	1	1	1
53	86094	F	LOCKNUT 10-24	4	4	4
54	55038	F	FLANGE BUSHING	2	2	2
55	70026	M	NUT RETAINER	2	2	2
56	67001	F	COTTER PIN 3/32 x 3/4 Plated	4	4	4
57	63018	F	LOCKWASHER	3	3	3
58	67018	F	COTTER PIN	2	2	2
59	24236	M	BELT FINGER	1	1	1
60	65031	M	NUT 5/16-24 Plated	1	1	1
	75040	O	PLUG (Heater Box) (not ill.)	1	1	1
82	24278	O	GROUND WIRE	1	1	1
83	22181	O	SHORTING WIRE	1	1	1
84	83018	O	LOCKWASHER, Special	1	1	1
86	24247	S	LOWER SHIFT ROD	1	1	1
88	24232	S	SHIFT LEVER	1	1	1
67	624008	S	REDUCTION SPROCKET SHAFT W/Zerk	1	1	1
68	624021	S	REDUCTION SPROCKET SHAFT W/Bushings	1	1	1
69	24230	S	SUPPORT	1	1	1
70	24231	O	SHIFT LEVER BRACKET	1	1	1
71	12151	S	CLEVIS PIN	2	2	2
72	58032	F	ROLL PIN 3/32 x 1	1	1	1
73	10375	S	KNOB	1	1	1
74	78038	O	DIFFERENTIAL LOCKOUT DECAL	1	1	1
75	58042	M	GROOVE PIN 1/4 x 1 1/2	1	1	1
76	24234	O	BOTTOM COVER	1	1	1
77	3377	O	HUB CAP	1	1	1
78	10388	S	PUSHNUT	1	1	1
79	3376	S	SPINDLE CUP	1	1	1
80	70032	S	WHEEL BOLT 1/2 - 20	8	8	8
81	24117	O	R.H. AXLE SHAFT	1	1	1
81	10370	O	R.H. AXLE SHAFT	1	1	1
82	69003	F	ROLL PIN 3/16 x 1-1/4	1	1	1
83	64071	M	WASHER, Special	1	1	1
84	85056	F	LOCKNUT 1/4-20 Plated	6	6	6
85	24077	M	SHAFT SUPPORT	4	4	4
86	24233	S	SHIFT LINK	2	2	2
87	65037	M	FLANGE BUSHING	2	2	2
88	812999	S	DIFFERENTIAL ASS'Y	1	1	1
89	73048	S	SHEAVE	1	1	1
89	73063	S	SHEAVE	1	1	1
90	65077	F	LOCKNUT 5/8 - 18	1	1	1
91	10372	F	LOCKOUT HUB	1	1	1
92	24228	S	IOLER ARM	1	1	1
93	50138	M	CAP SCREW	1	1	1
94	12132	S	IOLER	2	2	2
96	24222	S	IOLER ARM	1	1	1
96	59038	M	CAP SCREW, 5/16-18 x 1/2	4	4	4
87	64052	M	WASHER, Special, Plated	1	1	1
88	10260	S	WAVE WASHER	1	1	1
99	87004	F	COTTER PIN 1/8 x 1 Plated	3	3	3
100	24116	S	SPACER	1	1	1
101	83094	S	SPRING, Extension	2	2	2
102	24272	O	CLUTCH FORK	1	1	1
103	67010	F	HAIR PIN COTTER	2	2	2
104	24068	O	FORK PIVOT ROD	1	1	1
106	12131	S	BEARING SPACER	1	1	1
106	85062	M	NUT, 5/16-18 NYLOCK	1	1	1
107	54039	M	BALL BEARING	2	2	2
108	22002	S	SPINDLE HOUSING	1	1	1
109	24165	S	BEARING SPACER	1	1	1
110	22003	S	ORIVE SPINDLE HOUSING	1	1	1
111	3034	M	ROLLER	1	1	1
112	59003	M	CAP SCREW, 5/16-18 x 1 Plated	1	1	1
113	66006	M	KEY, Woodruff No. 3	1	1	1
114	24076	S	SPINDLE	1	1	1
115	10548	M	DRIVE DISC	1	1	1
116	65015	F	NUT 5/16-18 Plated	4	4	4
117	24274	O	FRAME	1	1	1
117	24275	O	FRAME	1	1	1
118	24086	M	ROD AOAPTOR SPACER	1	1	1
119	24071	M	ORIVE DISC SPACER	1	1	1
120	24081	S	CARRIER SHAFT	1	1	1
121	24228	O	CLUTCH ENGAGEMENT YOKE	1	1	1
122	55028	M	FLANGE BUSHING	4	4	4
123	524011	O	DISC CARRIER	1	1	1
124	10542	S	AOAPTOR SPACER	1	1	1
125	3003	F	FRICTION WHEEL	1	1	1
126	24375	S	FRICTION WHEEL HUB	1	1	1
127	54093	M	RADIAL BEARING	4	2	2
128	57021	M	SNAP RING	1	1	1
129	24045	O	HEX SHAFT	1	1	1
130	65086	M	LOCKNUT	1	1	1
131	66015	M	KEY, Woodruff No. 6	1	1	1
132	10276	S	SPROCKET	1	1	1
133	83025	F	WASHER, Special	1	1	1
134	3085	S	BEARING FLANGE	1	1	1
135	54080	S	BEARING	1	1	1
136	24141	S	BEARING FLANGE	1	1	1
137	64093	F	WASHER	4	4	4
136	65054	M	LOCKNUT, 1/2-20, Jam, Plated	1	1	1
138	83014	M	LOCKWASHER	1	1	1
140	24055	S	REDUCING SPROCKET	1	1	1
141	24080	S	PINION SHAFT	1	1	1
142	58029	F	ROLL PIN 5/32 x 1	4	4	4
143	64038	M	WASHER, Special Plated	2	2	2
144	524002	S	PINION & SPROCKET	1	1	1
146	22083	M	ZERK FITTING	2	2	2
146	624012	O	L.H. AXLE	1	1	1
146	610838	O	L.H. AXLE	1	1	1
147	66029	M	BUSHING	2	2	2
148	10374	S	PIN	1	1	1
149	83007	S	SPRING COMPRESSION	1	1	1
150	24227	S	AOAPTOR	1	1	1
151	3017	S	BEARING FLANGE	2	2	2
151	12023	S	BEARING SUPPORT	2	2	2
152	59069	M	CAP SCREW	2	2	2
163	10142	S	BEARING FLANGE	2	2	2
164	64078	F	WASHER	2	2	2
155	55030	M	FLANGE BUSHING	2	2	2
158	70015	F	FLANGE WHIZLOCK SCREW	10	10	10
157	84036	F	WASHER	1	1	1
168	84058	F	WASHER	2	2	2
158	70011	M	RIBBED NECK BOLT	6	6	6
180	59057	M	CAP SCREW, 5/16-18 x 2	2	2	2
161	89012	O	CLIP	1	1	1
162	56040	M	BUSHING	2	2	2
163	24225	O	BRACKET	1	1	1
164	69028	M	CAP SCREW	4	4	4
166	63002	M	LOCKWASHER	2	2	2
166	64123	M	WASHER	1	1	1
167	11137	M	SWITCH	1	1	1
168	85076	M	NUT (Special)	1	1	1
170	624027	S	SPRING ASSEMBLY	1	1	1
171	74022	F	FLANGE WHIZLOCK SCREW 1/4-20 x 6/8	2	2	2
172	24261	M	SWITCH ACTIVATOR	1	1	1
173	75045	M	SWITCH BOOT	1	1	1
174	25172	M	SWITCH	1	1	1
175	24220	O	ROO RETAINER	1	1	1
178	74028	F	TAPTITE	2	2	2
177	22187	O	WIRING HARNESS	1	1	1
178	69066	S	CLIP	1	1	1
180	524010	M	MOOULE "T" W/ Conn.	1	1	1
181	25203	M	CONNECTOR	1	1	1
182	59087	F	CAP SCREW	2	2	2
183	85051	M	KEPS NUT	2	2	2
184	24218	S	LOWER ROD, Interlock	1	1	1
184	22162	S	LOWER ROD, Interlock	1	1	1
185	85032	F	NUT, Hex	1	1	1
188	24221	S	UPPER ROD, Interlock	1	1	1
187	67003	F	COTTER PIN	1	1	1
188	22147	M	HANOLE Interlock	1	1	1
189	22148	M	PIN, Pivot	1	1	1
180	22153	F	PUSH NUT	1	1	1
191	24248	S	SWITCH RETAINER	1	1	1
192	11031	S	SPACER	1	1	1
183	13167	S	KEY	1	1	1

ENGINE SPEC'S
Models 824022, 924023 - 8 H.P. Tecumseh H60 - 7538LK
Models 824024, 924025, 924026, 924027 - 8 H.P. Tecumseh - 1550208

**24" SNO-THRO
MODELS
924022, 924026
& 924028**

**FOR DECALS
SEE DECAL
PAGE**



**NOTE: USE ARIENS NO. 90 PREMIUM GEAR
LUBE (APPROX. 5 OZ.) IN ROTOR GEAR CASE.**

CAUTION
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
PART ORDERED BY REFERENCE
NUMBER WILL BE DISREGARDED.

24" SNO-THRO PARTS LIST MODELS 924022, 924026 & 924028

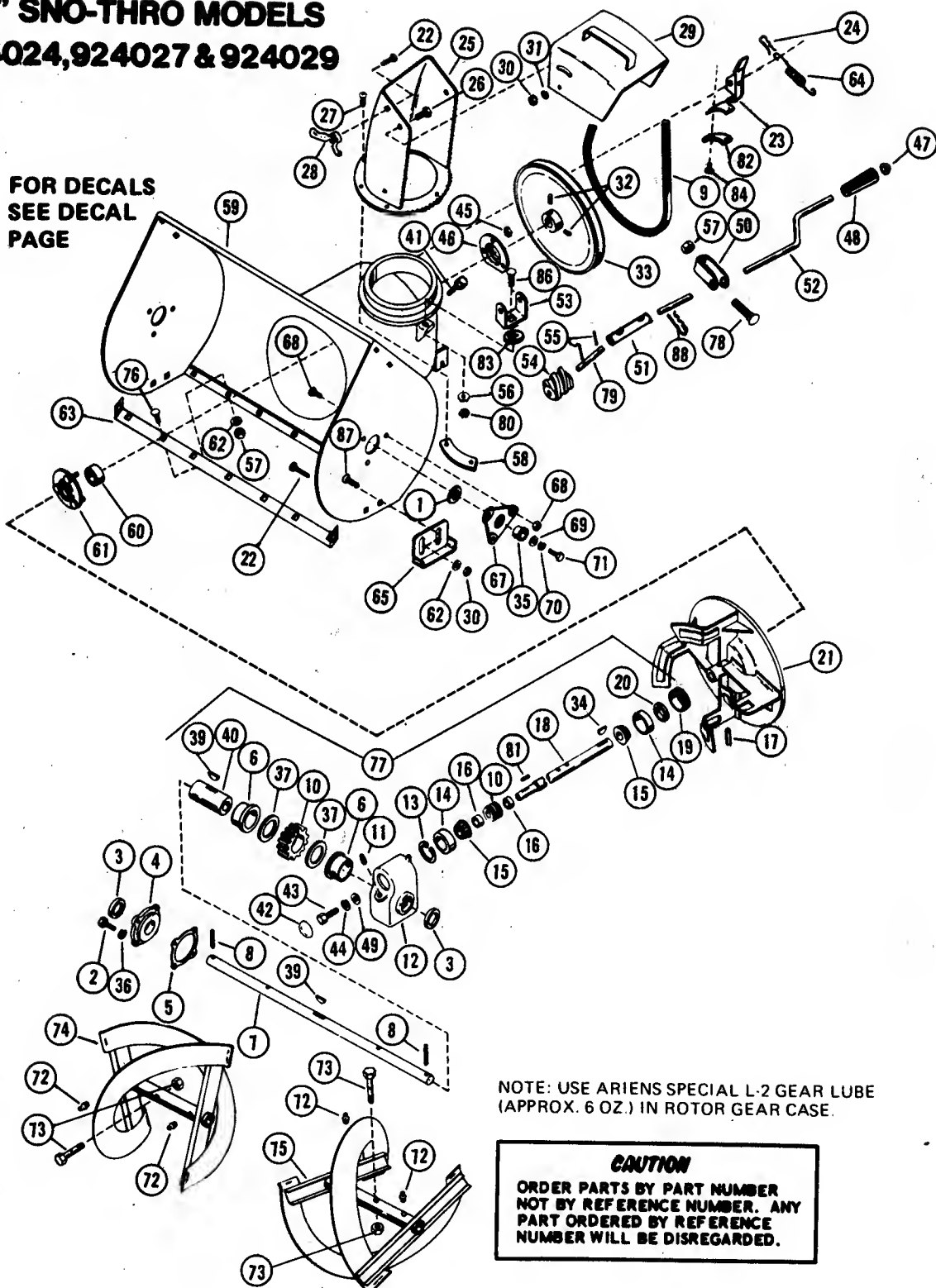
REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.
1	64046	M	Washer 1.505 O.D. x 1.005 I.D.	2	52	24087	S	Chute Control Crank	1
2	70012	M	Flange Whizlock Screw	5	53	22123	S	Worm Clevis	1
3	56061	M	Seal	2	54	22110	S	Worm Gear	1
4	10181	S	Case Cover	1	55	58034	F	Roll Pin 1/8 x 3/4	2
5	10108	M	Gasket	1	56	63023	M	Lockwasher	1
6	55035	M	Bushing	2	57	65042	F	Locknut	6
7	10299	S	Rake Shaft	1	58	10438	S	Chute Clamp	3
8	58030	M	Roll Pin 3/16 x 1-1/2	2	59	524021	O	Blower Housing (24")	1
9	72083	F	V Bolt	1	60	54063	M	Ball Bearing	1
10	524015	S	Worm Gear and Shaft	1	61	3017	M	Bearing Flange	1
11	1138	S	Pipe Plug	2	62	64002	F	Washer 5/16	9
12	10180	S	Gear Case	1	63	10164	F	Scraper Blade	1
13	57032	M	Snap Ring	1	65	10165	F	Runner	2
14	54044	M	Bearing Cup	2	66	70011	M	Ribbed Neck Bolt 1/4 x 5/8	6
15	54045	M	Bearing Cone	2	67	10184	M	Bearing Support	2
16	58022	M	Roll Pin	2	68	65056	F	Whizlock Nut 1/4-20	6
17	58007	F	Roll Pin 1/4 x 1-1/4	1	69	64047	F	Washer 1.441 O.D. x .5111	2
18	67029	S	Hair Cotter	1	70	63006	F	Lockwasher 1/2	2
19	10371	S	Adjustment Plug	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
20	56062	F	Seal	1	72	22083	F	Zerk Fitting	4
21	24237	M	Fan	1	73	510015	F	Shear Bolt	2
22	62010	M	Carriage Bolt 3/8-16 x 3/4	5	74	510007	O	R.H. Rake	1
25	24276	S	Discharge Chute	1	75	510008	O	L.H. Rake	1
26	59023	F	Cap Screw 3/8-16 Hex. Hd.	2	76	62026	M	Carriage Bolt 5/16-18 x 1/2	5
27	74026	F	Taptite No. 10-24 x 3/8	6	77	524005	S	Gear Case Assembly	1
28	10193	M	Wing Nut	1	78	68022	M	Carriage Bolt 5/16-18 - 1-3/8	1
29	510012	M	Deflector, W/Decal	1	79	10494	S	Worm Shaft	1
30	65039	F	Locknut 3/8-16	6	80	65015	F	Nut 5/16-18	1
31	63004	F	Lockwasher 3/8	2	81	10107	M	Bearing Spacer	1
32	60012	F	Setcrew 5/16-18 x 3/8	2	82	67004	F	Hairpin	1
33	73042	S	Sheave	1	83	22178	M	Lining	1
34	66001	M	Key, Woodruff No. 11	1	84	68062	M	Rivet	2
35	55035	M	Bushing	2	85	83164	M	Spring	1
44	62013	M	Carriage Bolt	4	86	62011	F	Carriage Bolt 5/16-18 x 3/4	1
45	65040	F	Locknut 1/4-20	3	87	58037	M	Roll Pin 1/4 x 1-3/4	2
46	10142	M	Bearing Flange	1	88	63032	M	Lockwasher	1
47	10198	S	Cap	1	89	70031	M	Flange Whizlock Screw	2
48	75039	S	Grip	1					
49	624035	S	Brake, w/lining	1					
50	22085	S	Chute Control Bracket	1					
51	24271	M	Sleeve	1					

SUGGESTED PARTS STOCKING CODE

F - Fast S - Slow
M - Medium O - Customer Order Only

32" SNO-THRO MODELS 924024, 924027 & 924029

FOR DECALS
SEE DECAL
PAGE



32" SNO-THRO PARTS LIST MODELS 924024, 924027 & 924029

REF. NO.	PART NO.	Description	QTY	REF. NO.	PART NO.	Description	QTY.
1	64046	M Washer 1.505 O.D. x 1.005 I.D.	2	47	10198	S Cap	1
2	59001	M Cap Screw 1/4-20 x 3/4 Hex. Hd. Plated	4	48	75039	S Grip	1
3	56070	M Seal	2	49	64082	M Washer	1
4	24013	S Case Cover	1	50	22065	S Chute Control Bracket	1
5	2008	M Gasket	1	51	24271	M Connector Sleeve	1
6	55059	M Bushing	2	52	24097	S Chute Control Crank	1
7	24065	S Rake Shaft	1	53	22123	S Worm Clevis	1
8	58030	M Roll Pin 3/16 x 1-1/2	2	54	22110	S Worm Gear	1
9	72072	F V Belt	1	55	58034	F Roll Pin 1/8 x 3/4	2
10	524009	S Worm Gear & Worm	1	56	63023	M Lockwasher	1
11	1138	S Pipe Plug	1	57	65042	F Locknut	8
12	24002	S Gear Case	1	58	10438	S Chute Clamp	3
13	57032	M Snap Ring	1	59	524022	O Blower Housing (32")	1
14	54044	M Bearing Cup	2	60	54063	M Ball Bearing	1
15	54045	M Bearing Cone	2	61	3017	M Bearing Flange	1
16	2005	M Spacer	2	62	64002	F Washer 5/16	11
17	58015	F Roll Pin 5/16 x 1-3/4	2	63	24256	F Scraper Blade	1
18	24062	S Worm Shaft	1	64	83164	M Spring	1
19	24015	S Adjustment Plug	1	65	10165	F Runner	2
20	56061	F Seal	1	66	70011	M Ribbed Neck Bolt 1/4-20 x 5/8	6
21	24185	M Fan	1	67	10184	M Bearing Support	2
22	62010	M Carriage Bolt 3/8-16 x 3/4	3	68	65056	F Whizlock Nut 1/4-20	6
23	624035	S Brake, W/lining	1	69	64047	F Washer 1.441 O.D. x .511	2
24	67004	M Hairpin	1	70	63006	F Lockwasher 1/2	2
25	24276	S Discharge Chute	1	71	59024	M Cap Screw 1/2-13 x 1 Hex. Hd.	2
26	59023	F Cap Screw 3/8-16 x 3/4 Hex. Hd.	2	72	22093	F Zerk Fitting	4
27	74026	F Taptite No. 10-24 x 3/8	6	73	510015	F Shear Bolt	2
28	10193	M Wing Nut	1	74	524013	O R.H. Rake	1
29	510012	M Deflector w/decal	1	75	524014	O L.H. Rake	1
30	65039	F Locknut 3/8-16	6	76	62026	M Carriage Bolt 5/16-18 x 1/2	7
31	63004	F Lockwasher 3/8	2	77	524005	S Gear Case Assembly	1
32	60012	F Setscrew 5/16-18 x 3/8	2	78	62022	M Carriage Bolt 5/16-18 x 1-3/8	1
33	73042	S Sheave	1	79	10494	S Worm Shaft	1
34	66001	M Key, Woodruff No. 11	1	80	65015	F Nut 5/16-18	1
35	55035	M Bushing	2	81	66013	M Key	1
36	63017	M Lockwasher 1/4 Plated	4	82	22178	M Lining	1
37	64087	F Washer	2	83	63032	M Lockwasher	1
39	66008	M Key, Woodruff No. 6	2	84	68062	M Rivet	2
40	24064	S Gear Case Shaft	1	86	62011	M Carriage Bolt 5/16-18 x 3/4	1
41	70031	M Flange Whizlock Screw 3/8-16 x 1/2	2	87	62013	M Carriage Bolt	2
42	4037	S Cap	1	88	67029	F Hair Pin	1
43	59022	F Cap Screw 5/16-18 x 3/4 Hex. Hd. Plated	1				
44	63003	F Lockwasher 5/16 Plated	1				
45	65040	F Locknut 1/4-20	3				
46	10142	M Bearing Flange	1				

SUGGESTED PARTS STOCKING CODE

F — Fast S — Slow
M — Medium O — Customer Order Only

OPERATING INSTRUCTIONS

1. MOVE ATTACHMENT CLUTCH TO OUT.
2. TURN KEY SWITCH TO RUN.
3. MOVE THROTTLE TO FAST.

4. MOVE CHOKE TO FULL POSITION.
5. PULL STARTER FROM RIGHT SIDE OF MACHINE.
6. AS ENGINE WARMS UP, RETURN CHOKE TO OFF POSITION.
7. TO STOP ENGINE TURN KEY SWITCH TO OFF.

**RELEASE CLUTCH
HANDLE BEFORE
SHIFTING**

8 H.P.

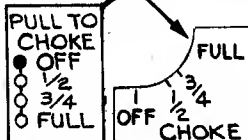
78333

78250

Ariens

ARIENS COMPANY BRILLION, WISCONSIN U.S.A.

THESE DECALS AVAILABLE
ONLY THROUGH TECUMSEH



8 H.P.

6 H.P.

ATTENTION

WHEN USING SUMMER ATTACHMENTS
REMOVE HEATER BOX AND INSTALL
AIR CLEANER. ENGINE DAMAGE
MAY RESULT IF ABOVE INSTRUCTIONS
ARE NOT FOLLOWED.

78189

ATTACHMENT CLUTCH MUST BE OUT WHEN STARTING
ENGINE OR LEAVING HANDLE AREA. COMPRESS EITHER
HANDLE LEVER TO KEEP ENGINE RUNNING
IF ATTACHMENT CLUTCH IS IN.

78332

WARNING
MUFFLER &
ADJACENT AREAS
MAY EXCEED
150° F.

78326

WARNING
STOP ENGINE AND REMOVE SPARK
PLUG IGNITION WIRE BEFORE
REMOVING OBSTRUCTIONS.

78323



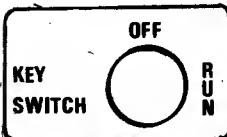
78345

Ariens

78244

**CLUTCH LEVER
DEPRESS FOR
WHEEL DRIVE**

78324



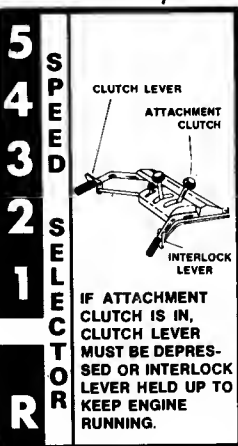
78320

**PARK
FAST
SLOW**

78334

**DISCHARGE
RIGHT LEFT**

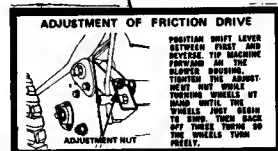
78325



78331

HOLD UP FOR LEVER

78329



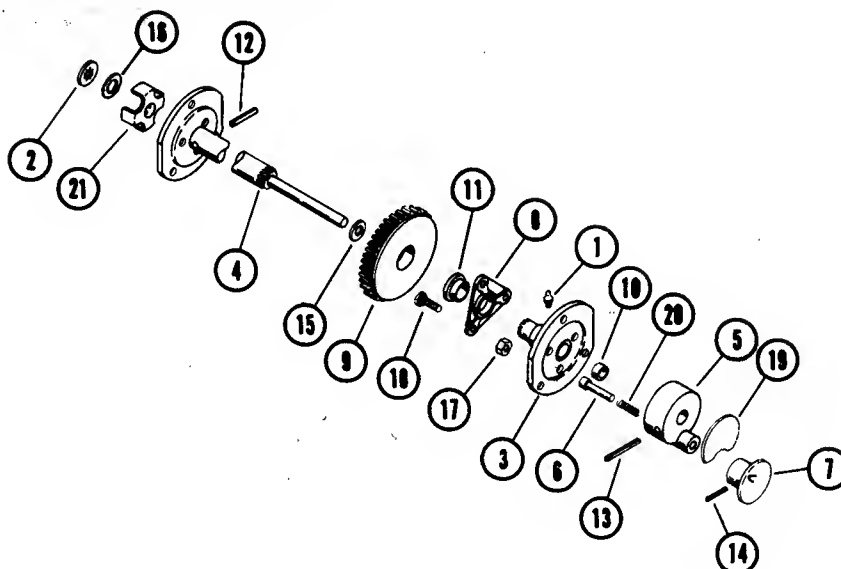
78302

WARNING
KEEP CLEAR OF COLLECTOR
WHILE ENGINE IS RUNNING

78327

ORDER ALL DECALS BY ARIENS PART NUMBERS SHOWN.

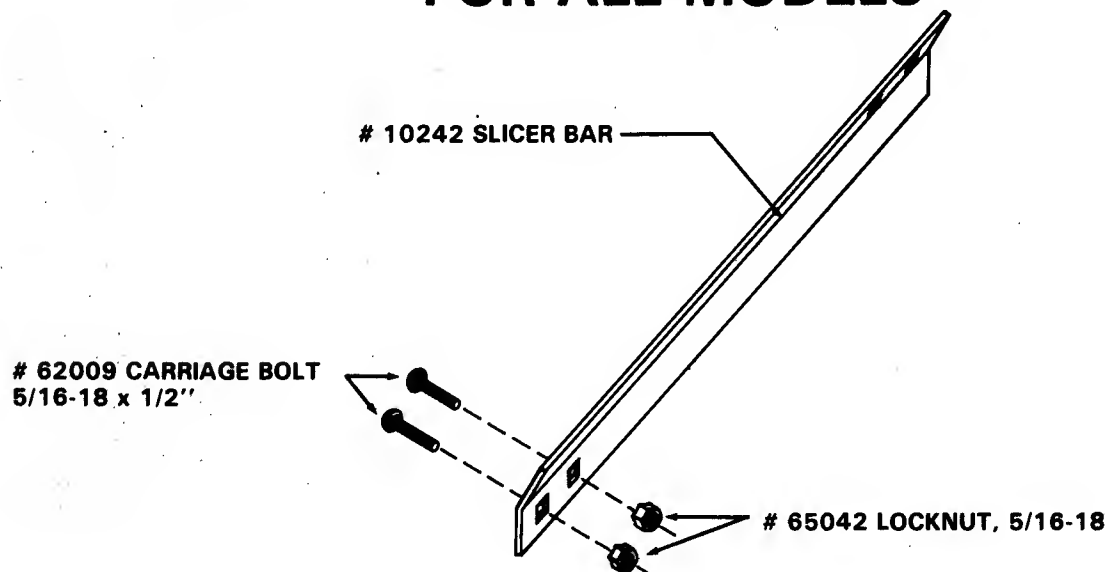
SNO-THRO DIFFERENTIAL KIT MODEL 710983



Ref. No.	Part No.	Description	No. Req'd
1	10354	Zerk Fitting	1
2	10366	Push Nut	1
3	610938	L.H. Axle	1
4	10370	R.H. Axle Shaft	1
5	10372	Lockout Hub	1
6	10374	Pin	1
7	10375	Knob	1
8	12023	Bearing Support	2
9	612999	Differential Assembly	1
10	55029	Bushing (In 12008)	2
11	55030	Bushing (In 12023)	2

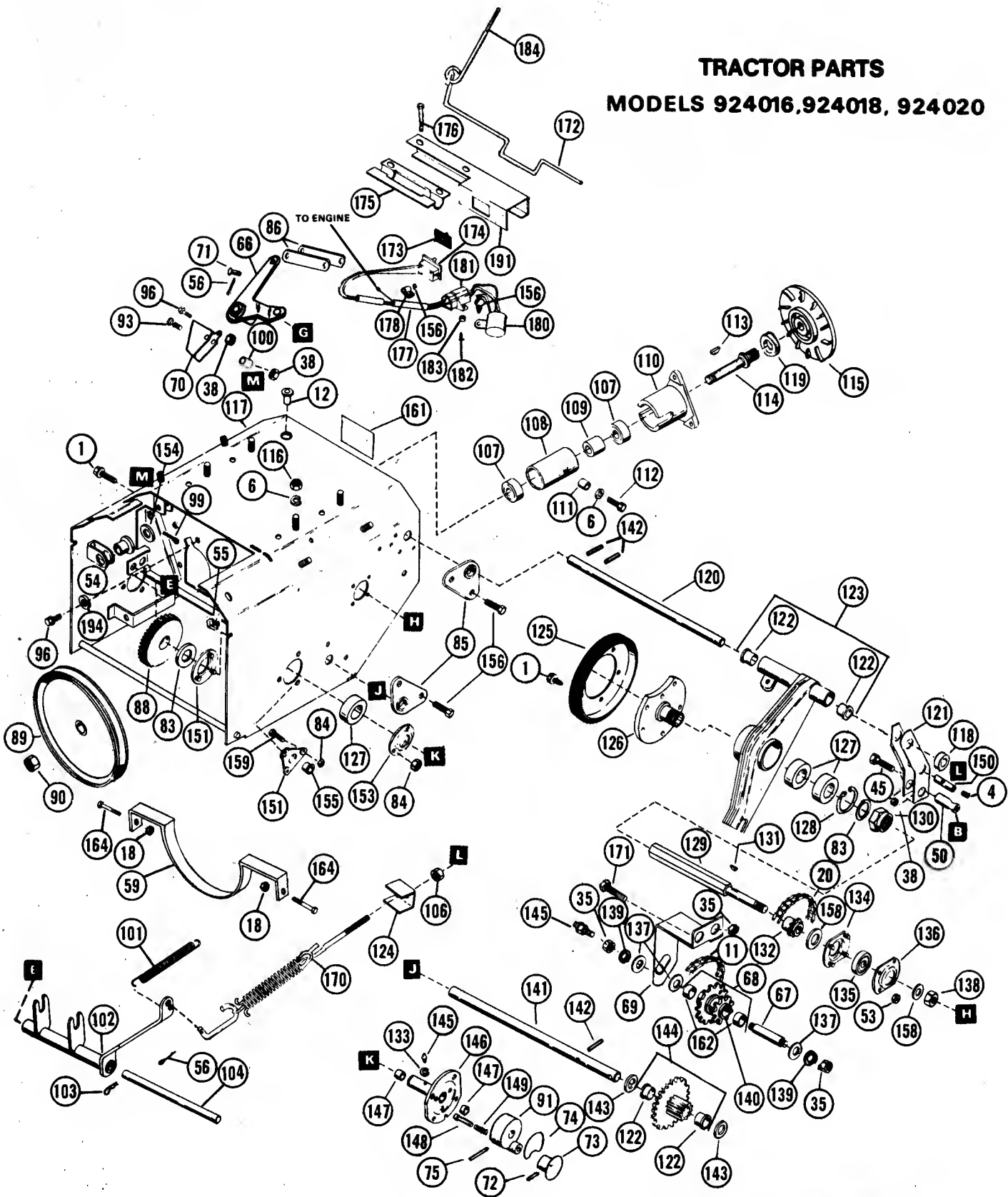
Ref. No.	Part No.	Description	No. Req'd
12	58003	Roll Pin 3/16 x 1-1/4	1
13	58037	Roll Pin 1/4 x 1-3/4	1
14	58032	Roll Pin 3/32 x 1	1
15	64036	Washer 1.380 O.D. x .880 I.D. x .062	1
16	64042	Washer 2" O.D. x 3/4" I.D. x 1/8"	1
17	65056	Whizlock Nut 1/4-20	6
18	70011	Ribbed Neck Bolt 1/4-20	6
19	78038	Differential Lock Decal	1
20	83007	Spring	1
21	3376	Spindle Cup	1

MODEL 710997 SLICER BAR KIT FOR ALL MODELS



TRACTOR PARTS

MODELS 924016, 924018, 924020



CAUTION
 ORDER PARTS BY PART NUMBER
 NOT BY REFERENCE NUMBER. ANY
 PART ORDERED BY REFERENCE
 NUMBER WILL BE DISREGARDED.

TRACTOR PARTS LIST MODELS 924016, 924018, 924020

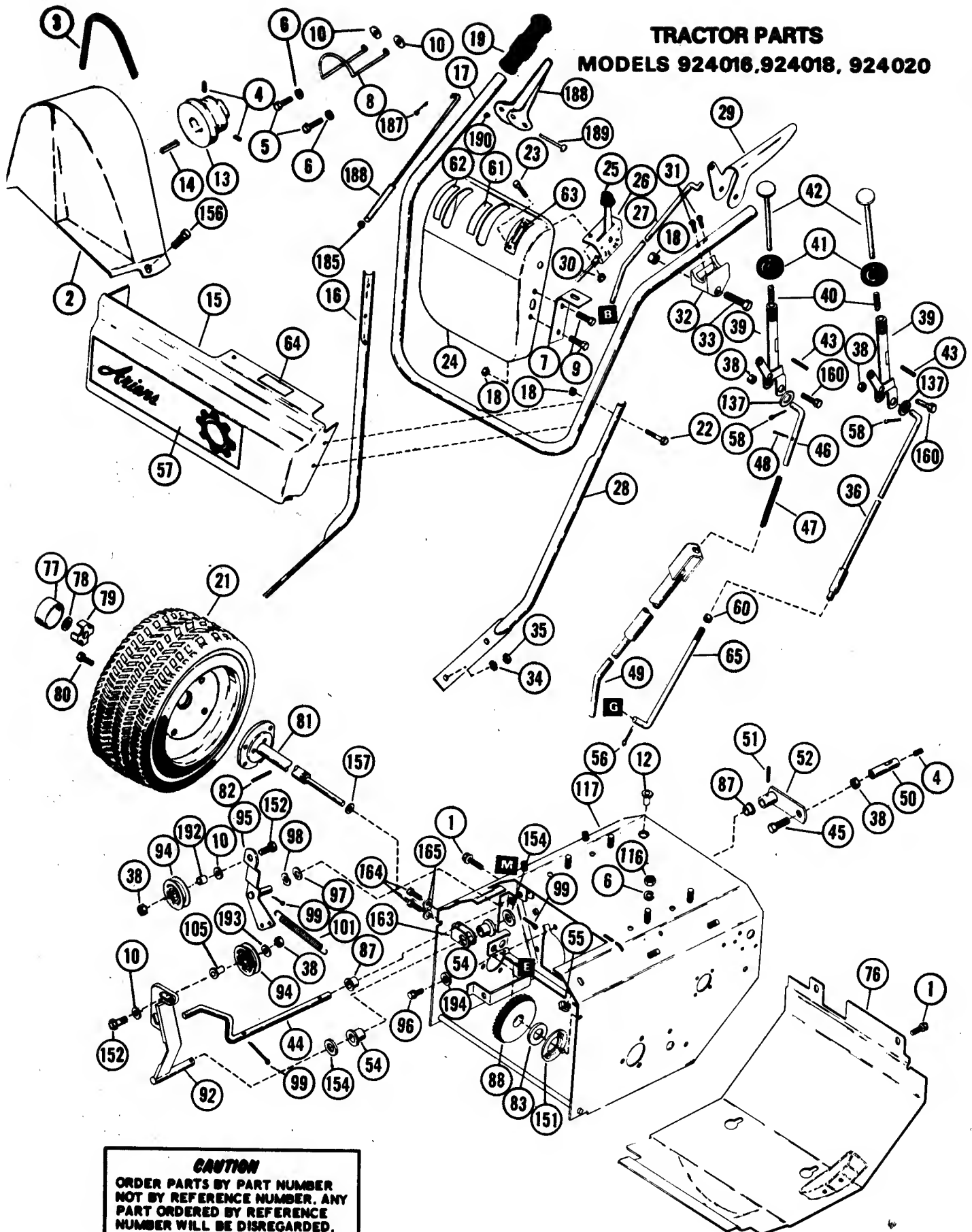
REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY
				924016	924020	924018					924016	924020	924018					924016	924020	924018
1	70008	M	FLANGE WHIZLOCK SCREW	12	12	12	52	78240	Q	IN-OUT LABEL	1	1	1	131	85015	M	KEY, Woodruff No. 5	1	1	1
2	24208	F	OUTER BELT GUARD	1	1	1	63	78241	O	THROTTLE CONTROL DECAL	1	1	1	132	10278	S	SPROCKET	1	1	1
3	72085	F	BELT	1	1	1	84	78298	O	CAUTION DECAL	1	1	1	133	83025	F	WASHER, Speciel	1	1	1
3	72084	F	BELT	1	1	1	85	24247	S	LOWER SHIFT ROD	1	1	1	134	3085	S	BEARING FLANGE	1	1	1
4	60012	M	SET SCREW, 5/16-18 x 3/8	3	3	3	85	24232	S	SHIFT LEVER	1	1	1	135	54080	S	BEARING	1	1	1
5	59053	M	CAP SCREW, 5/16-24 x 3/4 Plated	2	2	2	87	524008	S	REDUCTION SPROCKET SHAFT	1	1	1	138	24141	S	BEARING FLANGE	1	1	1
6	63003	M	LOCKWASHER, 5/16 Plated	8	8	8				W/Zerk				136	3031	S	BEARING FLANGE	1	1	1
7	24025	S	BRACE	1	1	1	58	824021	S	REDUCTION SPROCKET SHAFT	1	1	1	137	54093	F	WASHER	4	4	4
8	24253	M	BELT FINGER, Engine	1	1	1				W/8ushings				138	55054	M	LOCKNUT, 1/2-20, Jam, Plated	1	1	1
9	59080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3	88	24230	S	SUPPORT	1	1	1	138	63014	M	LOCKWASHER	2	2	2
10	64002	M	WASHER, 5/16 Wrought, Plated	6	6	6	70	24231	O	SHIFT LEVER BRACKET	1	1	1	140	24055	S	REDUCING SPROCKET	1	1	1
11	24074	M	ROLLER CHAIN, 38P	1	1	1	71	12151	S	CLEVIS PIN	2	2	2	141	24080	S	PINION SHAFT	1	1	1
12	75050	M	SNAP BUSHING	1	1	1	72	58032	F	ROLL PIN 3/32 x 1	1	1	1	142	58029	F	ROLL PIN 5/32 x 1	4	4	4
13	24087	S	SHEAVE, Engine	1	1	1	73	10375	S	KNOB	1	1	1	143	64039	M	WASHER, Special Plated	2	2	2
14	68018	M	KEY	1	1	1	74	78038	O	DIFFERENTIAL LOCKOUT DECAL	1	1	1	144	524002	S	PINION & SPROCKET	1	1	1
15	524012	Q	COVER	1	1	1	75	58042	M	GROOVE PIN 1/4 x 1 1/4	1	1	1	145	22083	M	ZERK FITTING	2	2	2
16	24081	M	LOWER R.H. HANDLEBAR	1	1	1	78	24234	O	BOTTOM COVER	1	1	1	146	824012	O	L.H. AXLE	1	1	1
17	24255	M	UPPER HANDLEBAR	1	1	1	77	3377	O	HUB CAP	1	1	1	146	810838	Q	L.H. AXLE	1	1	1
17	24242	M	UPPER HANDLEBAR	1	1	1	78	10388	S	PUSHNUT	1	1	1	147	55028	M	8USHING	2	2	2
18	65040	M	LOCKNUT, 1/4-20 Plated	11	11	11	78	3378	S	SPINOLE CUP	1	1	1	148	10374	S	PIN	1	1	1
19	75006	M	GRIP	2	2	2	80	70032	S	WHEEL 80LT 1/2 - 20	8	8	8	148	83007	S	SPRING COMPRESSION	1	1	1
20	24073	M	ROLLER CHAIN 22P	1	1	1	81	24117	O	R.H. AXLE SHAFT	1	1	1	150	24227	S	ADAPTOR	1	1	1
21	510985	S	TIRE & WHEEL ASS'Y	2	2	2	81	10370	O	R.H. AXLE SHAFT	1	1	1	151	3017	S	BEARING FLANGE	2	2	2
			Consists of Following:				82	58003	F	ROLL PIN 3/16 x 1-1/4	1	1	1	151	12023	S	BEARING SUPPORT	2	2	2
		M	71048 Tire	1			83	64071	M	WASHER, Special	1	1	1	152	59068	M	CAP SCREW	2	2	2
		S	71052 Rim	1			84	65056	F	LOCKNUT 1/4-20 Plated	6	6	6	153	10142	S	BEARING FLANGE	2	2	2
		M	71050 Tube (available)	1			85	24077	M	SHAFT SUPPORT	4	4	4	154	84078	F	WASHER	2	2	2
21	603948	S	TIRE & WHEEL ASS'Y	2			86	24233	S	SHIFT LINK	2	2	2	155	55036	M	FLANGE 8USHINT	2	2	2
			Consists of Following:				87	55037	M	FLANGE BUSHING	2	2	2	158	70015	F	FLANGE WHIZLOCK SCREW	11	11	11
		M	71021 Tire	1			88	612888	S	DIFFERENTIAL ASS'Y	1	1	1	157	64036	F	WASHER	1	1	1
		S	71077 Rim	1			89	73049	S	SHEAVE	1	1	1	158	84058	F	WASHER	2	2	2
		M	71087 Tube (available)	1			89	73063	S	SHEAVE	1	1	1	159	70011	M	R188EQ NECK BOLT	8	8	8
22	59050	M	CAP SCREW, 1/4-20 x 1 1/4 Plated	5	5	5	90	65077	F	LOCKNUT 5/8-18	1	1	1	160	58057	M	CAP SCREW, 5/16-18 x 2	2	2	2
23	61017	M	MACHINE SCREW, 10-24 x 5/8 R.H.2	2	2	2	81	10372	F	LOCKOUT HUB	1	1	1	161	78302	Q	DISC ADJUSTMENT DECAL	1	1	1
24	24239	Q	DASH	1	1	1	82	24226	S	IOLER ARM	1	1	1	162	55040	M	8USHING	2	2	2
25	75019	M	KNOB	1	1	1	93	59136	M	CAP SCREW	1	1	1	163	24225	Q	BRACKET	1	1	1
26	69080	F	THROTTLE CONTROL	1	1	1	94	12132	S	IOLER	2	2	2	164	59028	M	CAP SCREW	4	4	4
28	69105	F	THROTTLE CONTROL	1	1	1	85	24222	S	IOLER ARM	1	1	1	165	63002	M	LOCKWASHER	2	2	2
27	24265	M	CLUTCH ROD	1	1	1	96	59039	M	CAP SCREW, 5/16-18 x 1/2	4	4	4							
27	24244	M	CLUTCH ROD	1	1	1	87	84052	M	WASHER, Special, Plated	1	1	1	170	824027	S	SPRING ASSEMBLY	1	1	1
28	24092	M	LOWER L.H. HANDLEBAR	1	1	1	98	10280	S	WAVE WASHER	1	1	1	171	74022	F	FLANGE WHIZLOCK SCREW	2	2	2
29	22071	M	CLUTCH HANDLE	1	1	1	98	87004	F	COTTER PIN 1/8 x 1 Plated	3	3	3							
30	65051	M	KEPS NUT 10-24 Plated	2	2	2	100	24115	S	HUB	1	1	1							
31	74039	S	SCREW, Self Tapping	2	2	2	101	83094	G	SPRING, Extension	2	2	2							
32	22129	S	HANDLE PIVOT	1	1	1	102	24059	Q	CLUTCH FORK	1	1	1							
33	58062	M	CAP SCREW	1	1	1	103	67010	F	HAIR PIN COTTER	1	1	1	172	24251	M	SWITCH ACTIVATOR	1	1	1
34	83004	F	LOCKWASHER, 3/8 Plated	4	4	4	104	24089	O	FORK PIVOT ROD	1	1	1	173	75045	M	SWITCH BOOT	1	1	1
35	85018	F	NUT	6	6	6	105	12131	G	BEARING SPACER	1	1	1	174	25172	M	SWITCH	1	1	1
36	24245	G	UPPER SHIFT ROD	1	1	1	106	55062	M	NUT, 5/16-18 NYLOCK	1	1	1	175	24220	Q	ROD RETAINER	1	1	1
37	57016	F	COTTER PIN	2	2	2	107	54039	M	BALL BEARING	2	2	2	176	74026	F	TAPTITE	2	2	2
38	65042	F	LOCKNUT 5/16-18 Plated	5	6	8	108	22002	G	SPINOLE HOUSING	1	1	1	177	24252	O	WIRING HARNESS	1	1	1
38	24240	S	CONTROL HANDLE	2	2	2	109	24155	S	BEARING SPACER	1	1	1	177	24254	O	WIRING HARNESS	1	1	1
40	83015	S	SPRING, Compression	2	2	2	110	22003	S	DRIVE SPINOLE HOUSING	1	1	1	178	68066	S	CLIP	1	1	1
41	10248	S	SHIFT BALL	2	2	2	111	3034	M	ROLLER	2	2	2	180	524010	M	MOOULE "T" W/ Conn.	1	1	1
42	24241	S	SHIFT HANDLE	2	2	2	112	58003	M	CAP SCREW, 5/16-18 x 1 Plated	2	2	2	181	25203	M	CONNECTOR	1	1	1
43	58055	F	ROLL PIN 1/4 x 1 1/4	2	2	2	113	88006	M	KEY, Woodruff No. 3	1	1	1	182	58097	F	CAP SCREW	2	2	2
44	24083	O	ACTIVATING SHAFT	1	1	1	114	24075	S	6PINOLE	1	1	1	183	85051	M	KEES NUT	2	2	2
45	58022	F	CAP SCREW, 5/16-18 x 1/2 Plated	2	2	2	115	10545	M	DRIVE DISC	1	1	1	184	24219	S	LOWER ROD, Interlock	1	1	1
46	24088	S	UPPER ATTACHMENT Clutch Rod	1	1	1	116	85015	F	NUT 5/16-18 Plated	4	4	4	184	22152	S	LOWER ROD, Interlock	1	1	1
47	83085	S	SPRING, Compression	1	1	1	117	24224	O	FRAME	1	1	1	185	85032	F	NUT, Hex	1	1	1
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1	117	24223	O	FRAME	1	1	1	186	24221	S	UPPER ROD, Interlock	1	1	1
49	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1	118	24086	M	ROD ADAPTOR SPACER	1	1	1	187	87003	F	COTTER PIN	1	1	1
50	22135	M	ROD ADAPTOR	2	2	2	118	24071	M	DRIVE DISC SPACER	1	1	1	188	22147	M	HANDLE Interlock	1	1	1
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1	120	24081	S	CARRIER SHAFT	1	1	1	189	22148	M	PIN, Pivot	1	1	1
52	24157	S	LEVER	1	1	1	121	24228	Q	CLUTCH ENGAGEMENT YOKE	1	1	1	180	22153	F	PUSH NUT	2	2	2
53	85094	F	LOCKNUT 10-24	4	4	4	122	55026	M	FLANGE BUSHING	4	4	4	191	24246	S	SWITCH RETAINER	1	1	1
54	55036	F	FLANGE 8USHING	2	2	2	123	524011	O	DISC CARRIER	1	1	1	182	11031</					

ENGINE SPEC'S
Model 924018 - 6 H.P. Tecumseh H80 - 75381K
Model 924016, 924020 - 8 H.P. Tecumseh HM80 - 155020A

SUGGESTED PARTS STOCKING CODE

F - FAST
M - MEDIUM
S - SLOW
O - CUSTOMER ORDER ONLY

TRACTOR PARTS
MODELS 924016, 924018, 924020



CAUTION
 ORDER PARTS BY PART NUMBER
 NOT BY REFERENCE NUMBER. ANY
 PART ORDERED BY REFERENCE
 NUMBER WILL BE DISREGARDED.

TRACTOR PARTS LIST MODELS 924016, 924018, 924020

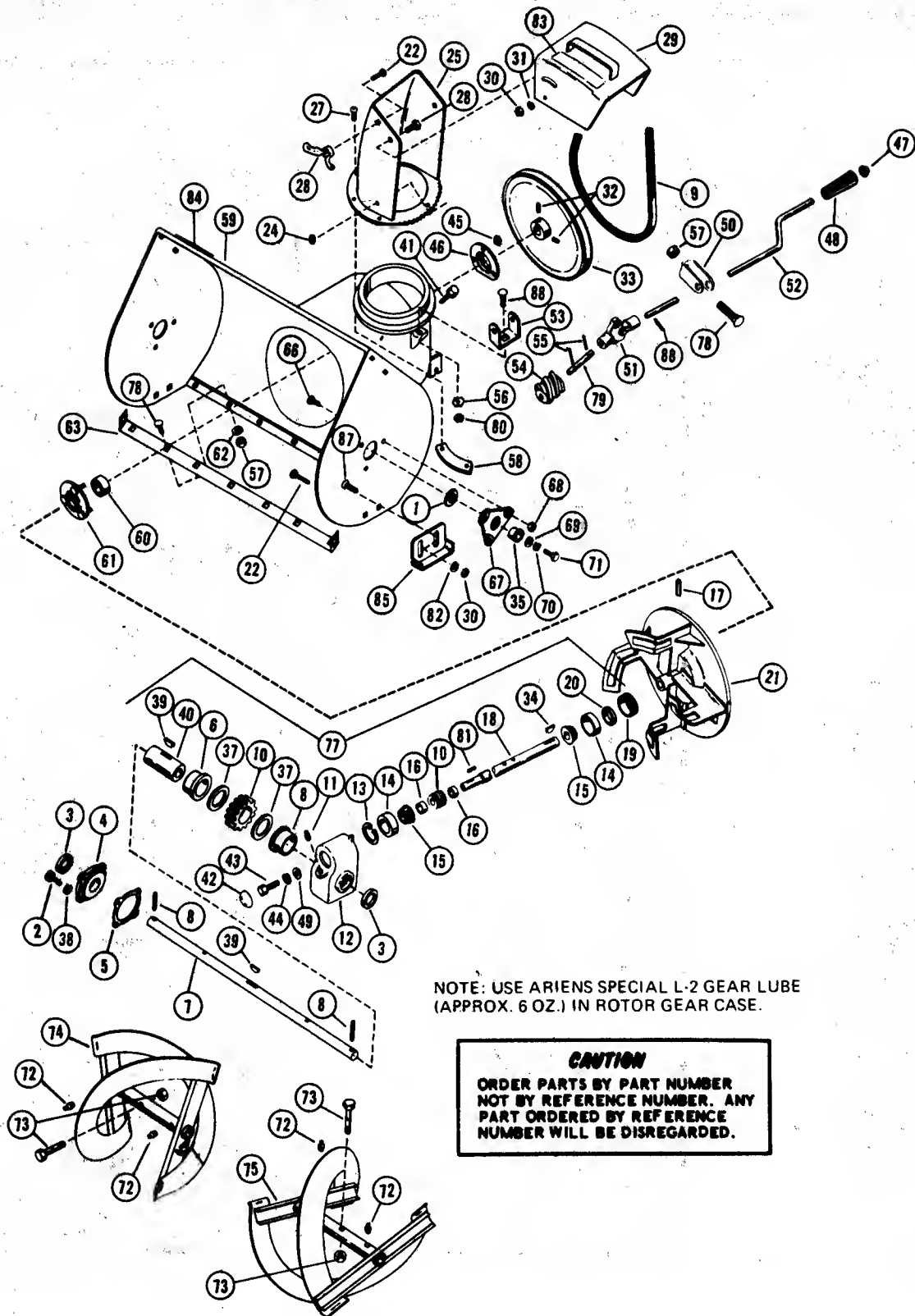
REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	QTY	QTY	QTY	
				924016	924020	924018					924016	924020	924018					924016	924020	924018	
1	70008	M	FLANGE WHIZLOCK SCREW	12	12	12	82	78240	O	IN-OUT LABEL	1	1	1	131	66015	M	KEY, Woodruff No. 5	1	1	1	
2	24205	F	OUTER BELT GUARD	1	1	1	83	78241	O	THROTTLE CONTROL DECAL	1	1	1	132	10278	S	SPROCKET	1	1	1	
3	72066	F	SELT	-	-	-	84	78288	O	CAUTION DECAL	1	1	1	133	63025	F	WASHER, Special	1	1	1	
3	72084	F	BELT	-	1	1	85	24247	S	LOWER SHIFT ROD	1	1	1	134	3085	S	BEARING FLANGE	1	1	1	
4	60012	M	BET SCREW, 5/16-18 x 3/8	3	3	3	86	24232	S	SHIFT LEVER	1	1	1	135	54080	S	BEARING	1	1	1	
5	58053	M	CAP SCREW, 5/16-24 x 3/4 Plated	2	2	2	87	524008	S	REDUCTION SPROCKET SHAFT	1	1	1	136	24141	S	BEARING FLANGE	-	1	1	
5	63003	M	LOCKWASHER, 5/16 Plated	8	8	8				W/Zerk				138	3031	S	BEARING FLANGE	-	1	1	
7	24025	S	BRACE	1	1	1	68	524021	S	REDUCTION SPROCKET SHAFT	1	1	1	137	64083	F	WASHER	4	4	4	
8	24253	M	BELT FINGER, Engine	1	1	1				W/Bushings				138	65054	M	LOCKNUT, 1/2-20, Jam, Plated	1	1	1	
8	59080	M	CAP SCREW, 1/4-20 x 5/8"	3	3	3	68	24230	S	SUPPORT	1	1	1	138	63014	M	LOCKWASHER	2	2	2	
10	94002	M	WASHER, 5/16 Wrought, Plated	8	8	8	70	24231	O	SHIFT LEVER BRACKET	1	1	1	140	24055	S	REDUCING SPROCKET	1	1	1	
11	24074	M	ROLLER CHAIN, 3SP	1	1	1	71	12151	S	CLEVIS PIN	2	2	2	141	24080	S	PINION SHAFT	1	1	1	
12	75050	M	SNAP BUSHING	1	1	1	72	58032	F	ROLL PIN 3/32 x 1	1	1	1	142	58029	F	ROLL PIN 5/32 x 1	4	4	4	
13	24087	S	SHEAVE, Engine	1	1	1	73	10375	S	KNOB	1	1	1	143	64038	M	WASHER, Special Plated	2	2	2	
14	66018	M	KEY	1	1	1	74	78038	O	DIFFERENTIAL LOCKOUT DECAL	1	1	1	144	524002	S	PINION & SPROCKET	1	1	1	
15	524012	O	COVER	1	1	1	75	58042	M	GROOVE PIN 1/4 x 1 1/4	1	1	1	145	22093	M	ZERK FITTING	2	2	2	
18	24091	M	LOWER R.H. HANDLEBAR	1	1	1	76	24234	O	BOTTOM COVER	1	1	1	146	624012	O	L.H. AXLE	-	-	-	
17	24255	M	UPPER HANDLEBAR	1	-	-	77	3377	O	HUB CAP	1	1	1	146	810838	O	L.H. AXLE	-	1	1	
17	24242	M	UPPER HANDLEBAR	-	1	1	78	10385	S	PUSHNUT	1	1	1	147	56029	M	SUSHING	2	2	2	
18	65040	M	LOCKNUT, 1/4-20 Plated	11	11	11	78	3375	S	SPINOLE CUP	1	1	1	148	10374	S	PIN	1	1	1	
18	75006	M	GRIP	2	2	2	80	70032	S	WHEEL BOLT 1/2 - 20	8	S	8	149	83007	S	SPRING COMPRESSION	1	1	1	
20	24073	M	ROLLER CHAIN 22P	1	1	1	81	24117	O	R.H. AXLE SHAFT	-	-	-	150	24227	S	ADAPTOR	1	1	1	
21	810955	S	TIRE & WHEEL ASS'Y	-	-	-	81	10370	O	R.H. AXLE SHAFT	-	1	1	151	3017	S	BEARING FLANGE	2	-	-	
			Consists of Following:	2	2	2	82	58003	F	ROLL PIN 3/16 x 1-1/4	1	1	1	151	12023	S	BEARING SUPPORT	-	2	2	
	M		71048 Tire	1			83	64071	M	WASHER, Special	1	1	1	152	58068	M	CAP SCREW	2	2	2	
	S		71052 Rim	1			84	85056	F	LOCKNUT 1/4-20 Plated	8	8	8	153	10142	S	BEARING FLANGE	2	-	-	
	M		71050 Tube (available)	1			85	24077	M	SHAFT SUPPORT	4	4	4	154	64075	F	WASHER	2	2	2	
21	503948	S	TIRE & WHEEL ASS'Y	2			86	24233	S	SHIFT LINK	2	2	2	155	58038	M	FLANGE BUSHING	-	2	2	
			Consists of Following:				87	55037	M	FLANGE BUSHING	2	2	2	156	70015	F	FLANGE WHIZLOCK SCREW	11	11	11	
	M		71021 Tire	1			88	512898	S	DIFFERENTIAL ASS'Y	1	1	1	157	64036	F	WASHER	1	1	1	
	S		71077 Rim	1			89	73048	S	SHEAVE	1	-	-	160	84050	F	WASHER	2	2	2	
	M		71087 Tube (available)	1			90	73063	S	SHEAVE	-	1	1	160	70011	M	RIBBED NECK BOLT	-	6	8	
22	59050	M	CAP SCREW, 1/4-20 x 1/4 Plated	5	5	5	90	55077	F	LOCKNUT 5/8-18	1	1	1	180	50057	M	CAP SCREW, 5/16-18 x 2	2	2	2	
23	81017	M	MACHINE SCREW, 10-24 x 5/8 R.H.2	2	2	2	81	10372	F	LOCKOUT HUB	1	1	1	181	78302	O	DISC ADJUSTMENT DECAL	1	1	1	
24	24239	O	OASH	1	1	1	82	24228	S	IOLER ARM	1	1	1	182	55040	M	BUSHING	2	2	2	
25	75019	M	KNOB	1	1	1	93	58138	M	CAP SCREW	1	1	1	183	24225	O	BRACKET	1	1	1	
26	69080	F	THROTTLE CONTROL	1	1	-	94	12132	S	IOLER	2	2	2	184	58028	M	CAP SCREW	4	4	4	
26	88105	F	THROTTLE CONTROL	-	-	1	85	24222	S	IOLER ARM	1	1	1	185	83002	M	LOCKWASHER	2	2	2	
27	24285	M	CLUTCH ROD	1	-	-	96	58038	M	CAP SCREW, 5/16-18 x 1/2	4	4	4								
27	24244	M	CLUTCH ROD	1	1	1	97	64052	M	WASHER, Special, Plated	1	1	1								
28	24092	M	LOWER L.H. HANDLEBAR	1	1	1	88	10260	S	WAVE WASHER	1	1	1								
29	22071	M	CLUTCH HANDLE	1	1	1	99	87004	F	COTTER PIN 1/8 x 1 Plated	3	3	3	170	824027	6	6	SPRING ASSEMBLY	1	1	1
30	85051	M	KEPS NUT 10-24 Plated	2	2	2	100	24115	S	HUB	1	1	1	171	74022	F	FLANGE WHIZLOCK SCREW	2	2	2	
31	74039	S	SCREW, Self Tapping	2	2	2	101	83094	S	SPRING, Extension	2	2	2								
32	22125	S	HANDLE PIVOT	1	1	1	102	24050	O	CLUTCH FORK	1	1	1								
33	59062	M	CAP SCREW	1	1	1	103	87010	F	HAIR PIN COTTER	1	1	1	172	24251	M	SWITCH ACTIVATOR	1	1	1	
34	83004	F	LOCKWASHER, 3/8 Plated	4	-	-	104	24069	O	FORK PIVOT ROD	1	1	1	173	75045	M	SWITCH BOOT	1	1	1	
35	65018	F	NUT	8	8	8	105	12131	S	BEARING SPACER	1	1	1	174	25172	M	SWITCH	1	1	1	
36	24245	S	UPPER SHIFT ROD	1	1	1	106	85062	M	NUT, 5/16-18 NYLOCK	1	1	1	175	24220	O	ROD RETAINER	1	1	1	
37	75018	F	COTTER PIN	2	-	-	107	54038	M	BALL BEARING	2	2	2	176	74028	F	TAPTITE	2	2	2	
38	85042	F	LOCKNUT 5/16-18 Plated	8	8	8	108	22002	S	SPINOLE HOUSING	1	1	1	177	24252	O	WIRING HARNESS	1	1	-	
38	24240	S	CONTROL HANDLE	2	2	2	109	24155	S	BEARING SPACER	1	1	1	177	24254	O	WIRING HARNESS	-	-	1	
40	83015	S	SPRING, Compression	2	2	2	110	22003	S	DRIVE SPINOLE HOUSING	1	1	1	178	69066	S	CLIP	1	1	1	
41	10248	S	SHIFT BALL	2	2	2	111	3034	M	ROLLER	2	2	2	180	524010	M	MODULE "T" W/ Conn.	1	1	1	
42	24241	S	SHIFT HANDLE	2	2	2	112	58003	M	CAP SCREW, 5/16-18 x 1 Plated	2	2	2	181	25203	M	CONNECTOR	1	1	1	
43	58058	F	ROLL PIN 1/4 x 1 1/4	2	2	2	113	66006	M	KEY, Woodruff No. 3	1	1	1	182	59097	F	CAP SCREW	2	2	2	
44	24083	O	ACTIVATING SHAFT	1	1	1	114	24078	S	SPINOLE	1	1	1	183	55051	M	KEES NUT	2	2	2	
45	59022	F	CAP SCREW, 5/16-18 x 3/4 Plated	2	2	2	115	10548	M	DRIVE DISC	1	1	1	184	24218	S	LOWER ROD, Interlock	1	1	1	
48	24085	S	UPPER ATTACHMENT Clutch Rod	1	1	1	115	55015	F	NUT 5/16-18 Plated	4	4	4	164	22152	S	LOWER ROD, Interlock	1			
47	83055	S	SPRING, Compression	1	1	1	117	24224	O	FRAME	1	1	-	185	55032	F	NUT, Hex	1	1	1	
48	58034	F	ROLL PIN, 1/8 x 3/4	1	1	1	117	24223	D	FRAME	-	-	1	186	24221	S	UPPER ROD, Interlock	1	1	1	
48	24243	S	LOWER ATTACHMENT Clutch Rod	1	1	1	118	24071	M	ROD ADAPTOR SPACER	1	1	1	187	87003	F	COTTER PIN	1	1	1	
50	22135	M	ROD ADAPTOR	2	2	2	118	24071	M	DRIVE DISC SPACER	1	1	1	188	22147	M	HANDLE, Interlock	1	1	1	
51	58033	F	ROLL PIN, 5/32 x 3/4	1	1	1	120	24081	S	CARRIER SHAFT	1	1	1	189	22148	M	PIN, Pivot	1	1	1	
52	24157	S	LEVER	1	1	1	121	24225	O	CLUTCH ENGAGEMENT YOKE	1	1	1	180	22153	F	PUSH NUT	2	2	2	
53	85094	F	LOCKNUT 10-24	4	4	4	122	55026	M	FLANGE BUSHING	4	4	4	181	24245	S	SWITCH RETAINER	1	1	1	
54	55038	F	FLANGE BUSHING	2	2	2	123	524011	O	DISC CARRIER	1	1	1	182	11031	S	SPACER	1	1	1	
55	70028	M	NUT RETAINER	2	2	2	124	10542	S	ADAPTOR SPACER	1	11									

ENGINE SPEC'S
Model 924018 - 6 H.P. Tecumseh H80 - 75381K
Model 924016, 924020 - 8 H.P. Tecumseh HM80 - 155020A

SUGGESTED PARTS STOCKING CODE

F - FAST
M - MEDIUM
S - SLOW
O - CUSTOMER ORDER ONLY

SNO-THRO MODEL 924016



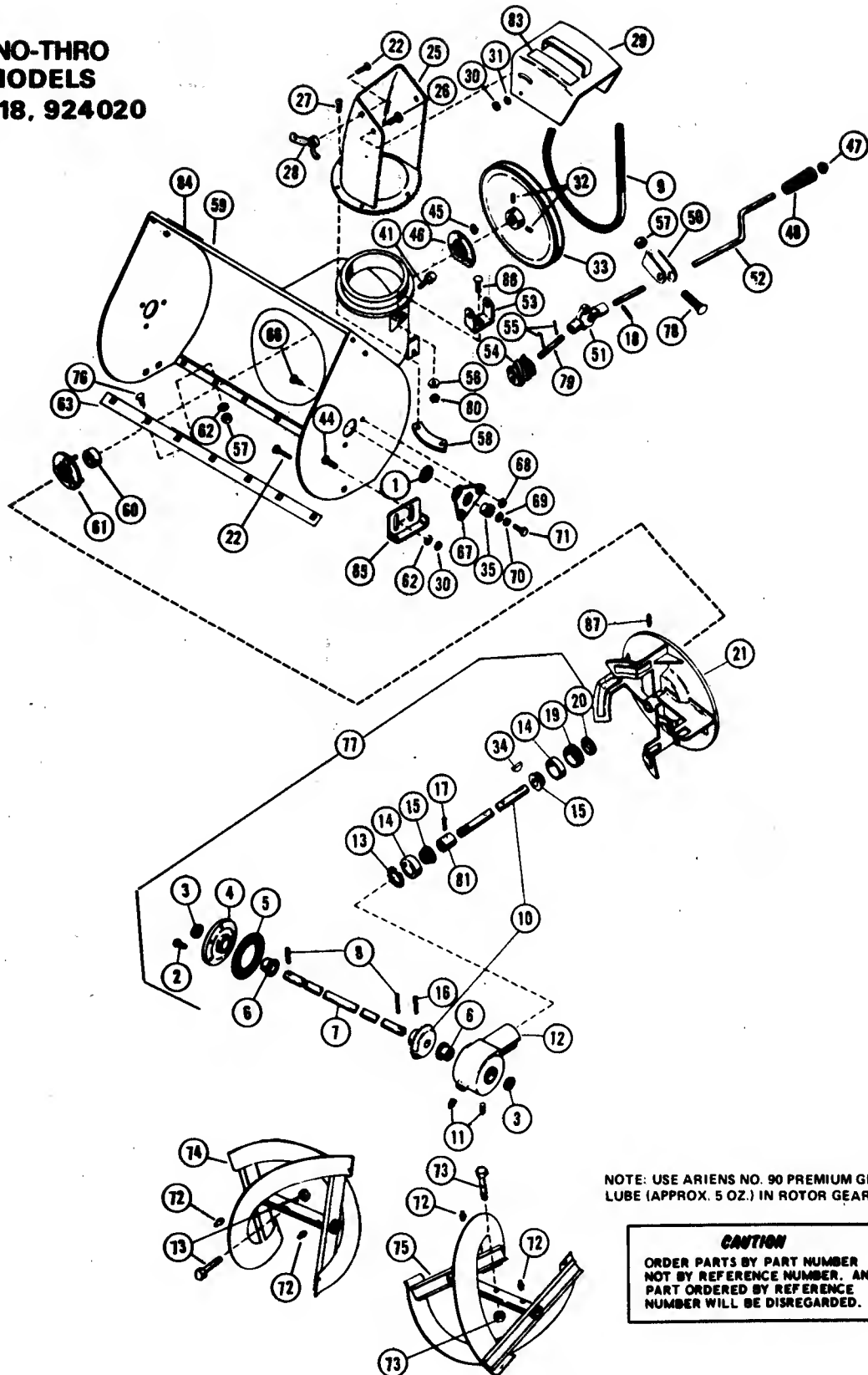
SNO-THRO PARTS LIST MODEL 924016

REF. NO.	PART NO.	Description	QTY.	REF. NO.	PART NO.	Description	QTY.
1	64046	M Washer 1.505 O.D. x 1.005 I.D.	2	47	10198	S Cap	1
2	59001	M Cap Screw 1/4-20 x 3/4 Hex. Hd. Plated	4	48	75039	S Grip	1
3	56070	M Seal	2	49	64082	M Washer	1
4	24013	S Casa Cover	1	50	22065	S Chute Control Bracket	1
5	2008	M Gasket	1	51	622010	M Universal Joint	1
6	55059	M Bushing	2	52	24097	S Chute Control Crank	1
7	24065	S Rake Shaft	1	53	22123	S Worm Clevis	1
8	58030	M Roll Pin 3/16 x 1-1/2	2	54	22110	S Worm Gear	1
9	72072	F V Belt	1	55	58034	F Roll Pin 1/8 x 3/4	2
10	524009	S Worm Gear & Worm	1	56	63023	M Lockwasher	1
11	1138	S Pipe Plug	1	57	65042	F Locknut	8
12	24002	S Gear Case	1	58	10438	S Chute Clamp	3
13	57032	M Snap Ring	1	59	24264	O Blower Housing (32")	1
14	54044	M Bearing Cup	2	60	54063	M Bell Bearing	1
15	54045	M Bearing Cone	2	61	3017	M Bearing Flange	1
16	2005	M Spacer	2	62	64002	F Washer 5/16	11
17	58015	F Roll Pin 5/16 x 1-3/4	2	63	24256	F Scraper Blade	1
18	24062	S Worm Shaft	1	65	10165	F Runner	2
19	24015	S Adjustment Plug	1	66	70011	M Ribbed Neck Bolt 1/4-20 x 5/8	6
20	56061	F Seal	1	67	10184	M Bearing Support	2
21	24185	M Fan	1	68	65056	F Whizlock Nut 1/4-20	6
22	62010	M Carriage Bolt 3/8-16 x 3/4	3	69	64047	F Washer 1.441 O.D. x .511	2
25	10437	S Discharge Chute	1	70	63006	F Lockwasher 1/2	2
26	59023	F Cap Screw 3/8-16 x 3/4 Hex. Hd.	2	71	59024	M Cap Screw 1/2-13 x 1 Hex. Hd.	2
27	74026	F Tapite No. 10-24 x 3/8	6	72	22093	F Zerk Fitting	4
28	10193	M Wing Nut	1	73	510015	F Shear Bolt	2
29	510012	M Deflector	1	74	524013	O R.H. Rake	1
30	65039	F Locknut 3/8-16	6	75	524014	O L.H. Rake	1
31	63004	F Lockwasher 3/8	2	76	62026	M Carriage Bolt 5/16-18 x 1/2	7
32	60012	F Setscrew 5/16-18 x 3/8	2	77	524005	S Gear Case Assembly	1
33	73042	S Shaave	1	78	62018	M Carriage Bolt 5/16-18 - 1-3/4	1
34	66001	M Key, Woodruff No. 11	1	79	10494	S Worm Shaft	1
35	55035	M Bushing	2	80	65015	F Nut 5/16-18	3
36	63017	M Lockwasher 1/4 Plated	4	81	66013	M Key	1
37	64087	F Washer	2	83	78222	O Caution Label	1
39	66008	M Key, Woodruff No. 6	2	84	78244	O Ariens Name Plate	1
40	24064	S Gear Case Shaft	1	86	62011	M Carriage Bolt 5/16-18 x 3/4	1
41	70031	M Flange Whizlock Screw 3/8-16 x 1/2	2	87	62013	M Carriage Bolt	2
42	4037	S Cap	1	88	67013	F Hair Pin	1
43	59022	F Cap Screw 5/16-18 x 3/4 Hex. Hd. Plated	1				
44	63003	F Lockwasher 5/16 Plated	1				
45	65040	F Locknut 1/4-20	3				
46	10142	M Bearing Flange	1				

SUGGESTED PARTS STOCKING CODE

F - Fast
 M - Medium
 S - Slow
 O - Customer Order Only

**SNO-THRO
MODELS
924018, 924020**



NOTE: USE ARIENS NO. 90 PREMIUM GEAR
LUBE (APPROX. 5 OZ.) IN ROTOR GEAR CASE.

CAUTION

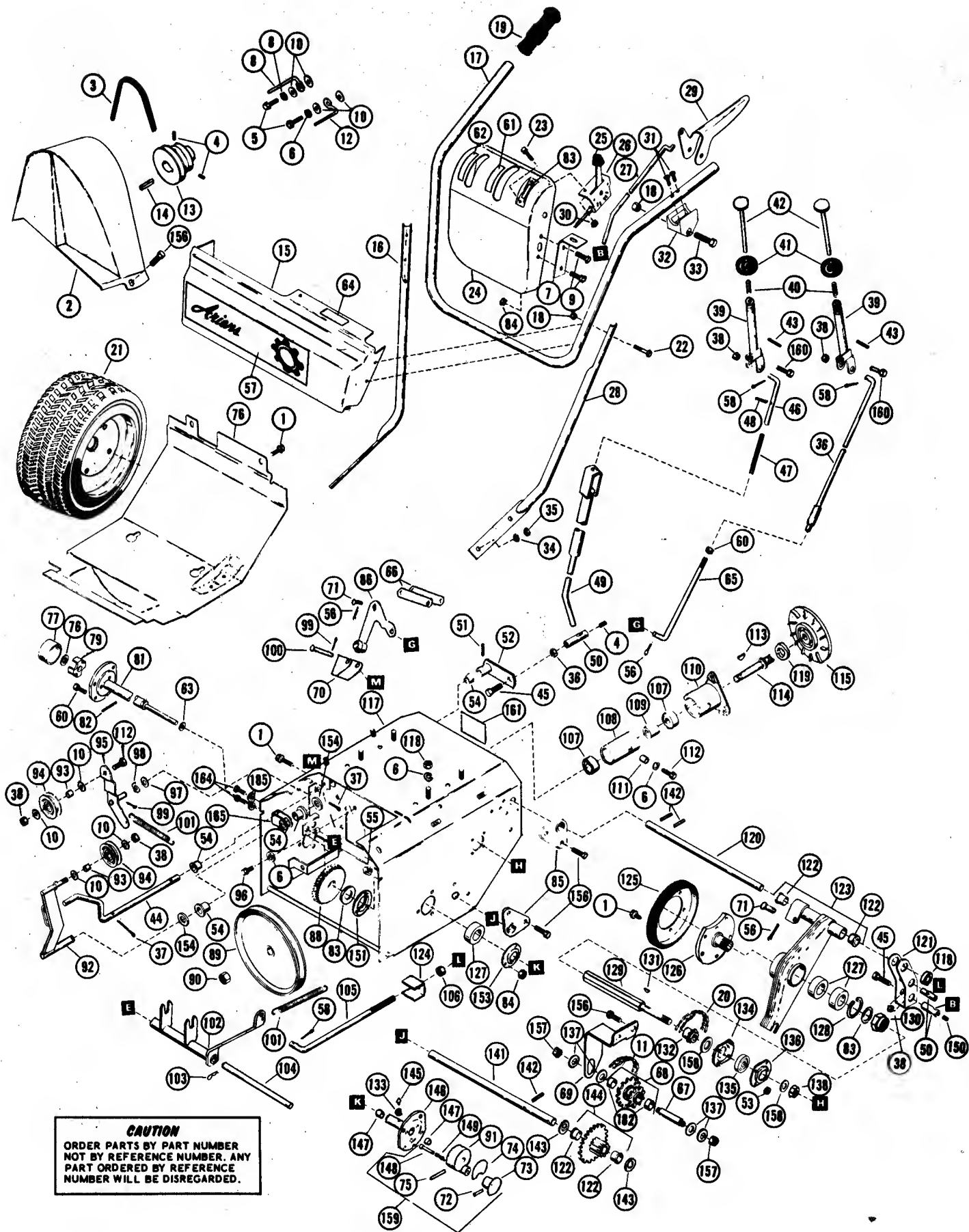
ORDER PARTS BY PART NUMBER
NOT BY REFERENCE NUMBER. ANY
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NUMBER WILL BE DISREGARDED.

SNO-THRO PARTS LIST MODELS 924018, 924020

REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.
1	64046	M	Washer 1.505 OD. x 1.005 ID.	2	52	24097	S	Chute Control Crank	1
2	70012	M	Flange Whizlock Screw	5	53	22123	S	Worm Clevis	1
3	58061	M	Seal	2	54	22110	S	Worm Gear	1
4	10181	S	Case Cover	1	55	58034	F	Roll Pin 1/8 x 3/4	2
5	2008	M	Gasket	1	56	63023	M	Lockwasher	1
6	55035	M	Bushing	2	57	65042	F	Locknut	6
7	10289	S	Rake Shaft	1	58	10438	S	Chute Clamp	3
8	58030	M	Roll Pin 3/16 x 1-1/2	2	59	24235	O	Blower Housing (24")	1
9	72083	F	V Belt	1	60	54063	M	Bell Bearing	1
10	524015	S	Worm Gear and Shaft	1	61	3017	M	Bearing Flange	1
11	1138	S	Pipe Plug	1	62	64002	F	Washer 5/16	9
12	10180	S	Gear Case	1	83	10164	F	Scraper Blade	1
13	57032	M	Snap Ring	1	65	10165	F	Runner	2
14	54044	M	Bearing Cup	2	66	70011	M	Ribbed Neck Bolt 1/4 x 5/8	6
15	54045	M	Bearing Cone	2	67	10184	M	Bearing Support	2
16	58022	M	Roll Pin	2	88	85058	F	Whizlock Nut 1/4-20	6
17	58037	F	Roll Pin 1/4 x 1-3/4	1	89	64047	F	Washer 1.441 O.D. x .5111	2
18	67013	S	Hair Cotter	1	70	83006	F	Lockwasher 1/2	2
19	10371	S	Adjustment Plug	1	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
20	56062	F	Seal	1	72	22093	F	Zerk Fitting	4
21	24237	M	Fan	1	73	510015	F	Shear Bolt	2
22	62010	M	Carriage Bolt 3/8-16 x 3/4	5	74	510007	O	R.H. Rake	1
25	10437	S	Discharge Chute	1	75	510008	O	L.H. Rake	1
26	58023	F	Cap Screw 3/8-16 Hex. Hd.	2	76	82028	M	Carriage Bolt 5/16-18 x 1/2	5
27	74026	F	Taptite No. 10-24 x 3/8	6	77	524005	S	Gear Case Assembly	1
28	10193	M	Wing Nut	1	78	62018	M	Carriage Bolt 5/16-18 x 1-3/4	1
29	510012	M	Deflector	1	79	10494	S	Worm Shaft	1
30	65039	F	Locknut 3/8-16	6	80	65015	F	Nut 5/16-18	1
31	63004	F	Lockwasher 3/8	2	81	10107	M	Key	1
32	80012	F	Setscrew 5/16-18 x 3/8	2	83	78222	D	Caution Label	1
33	73042	S	Shaave	1	84	78174	O	Ariens Name Plate	1
34	66001	M	Key, Woodruff No. 11	1	86	62011	F	Carriage Bolt 5/16-18 x 3/4	1
35	55035	M	Bushing	2	87	58037	M	Roll Pin 1/4 x 1-3/4	2
44	62013	M	Carriage Bolt	4					
45	65040	F	Locknut 1/4-20	3					
46	10142	M	Bearing Flange	1					
47	10198	S	Cap	1					
48	75039	S	Grip	1					
50	22065	S	Chute Control Bracket	1					
51	622010	M	Universal Joint	1					

SUGGESTED PARTS STOCKING CODE

F = Fast Moving Parts
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TRACTOR PARTS LIST

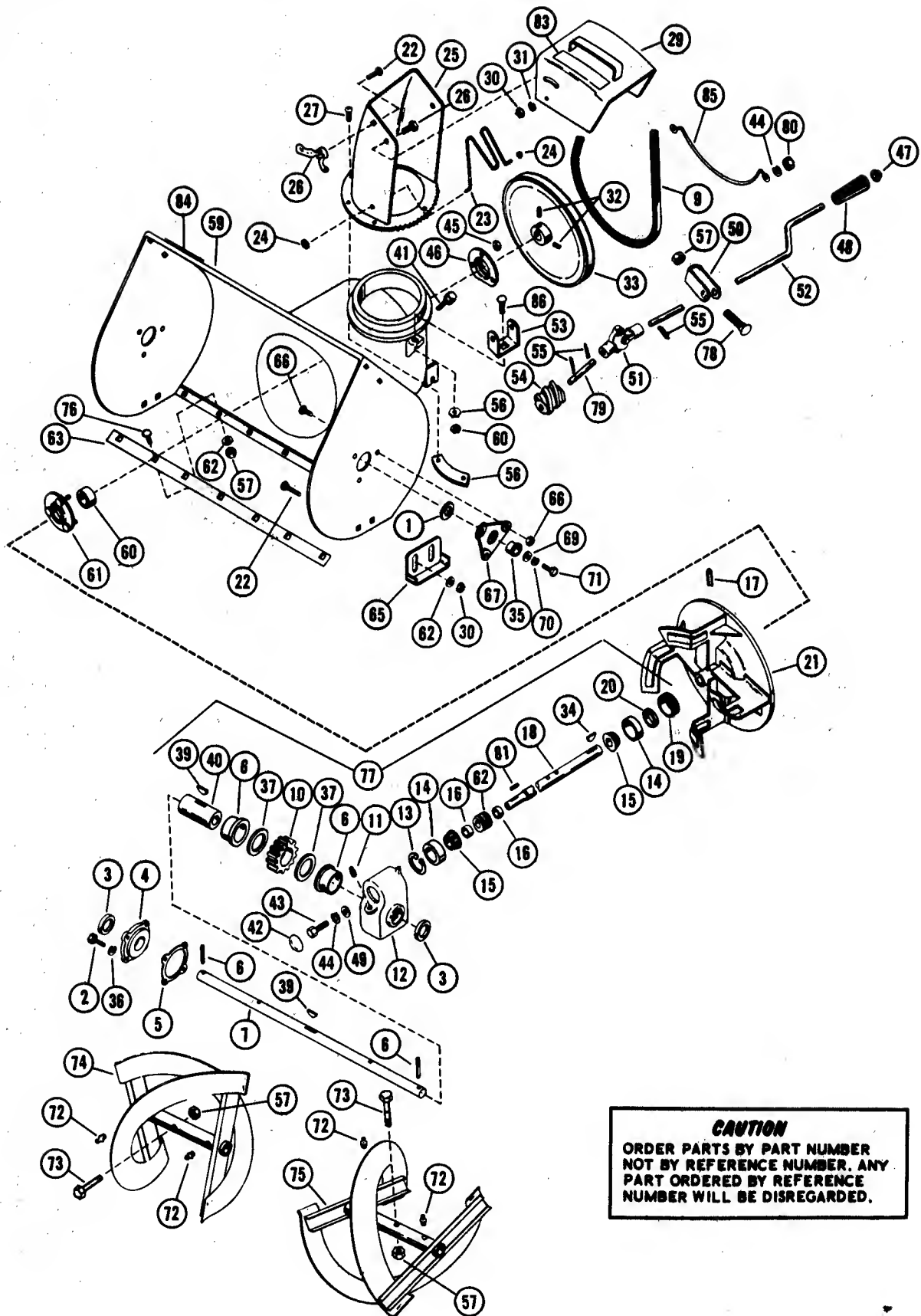
REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.
1	70009	M	Flange Whizlock Screw 5/16-18 x 1/2	11	84	65056	F	Locknut 1/4-20 Plated	8
2	24208	F	Outer Belt Guard	1	85	24077	M	Shaft Support	4
3	72066	F	Belt	1	86	24072	S	Shift Link	2
4	60012	M	Satscrew 5/16-18 x 3/8	3	88	612999	S	Differential Assembly	1
5	59053	M	Cap Screw 5/16-24 x 3/4 Plated	2	89	73048	S	Sheave	1
6	63003	M	Lockwasher 5/16 Plated	11	80	65077	F	Locknut 5/8-18	1
7	24025	S	Braca	1	81	10372	M	Locknut Hub	1
8	24185	M	R. H. Belt Finger	1	92	24079	S	Idler Arm	1
9	59080	M	Cap Screw 1/4-20 x 5/8	3	83	11031	S	Spacer	2
10	64002	M	Washer 5/16 Wrought Plated	8	94	12132	S	Idler	2
11	24074	M	Roller Chain 38P.	1	95	24182	S	Idler Arm	1
12	24166	M	L. H. Belt Finger	1	86	59039	M	Cap Screw 5/16-18 x 1/2	3
13	24087	S	Engina Sheeva	1	87	64052	M	Washer, Special, Plated	1
14	66018	M	Key	1	98	10260	S	Wave Washer	1
15	524006	O	Cover	1	99	67004	F	Cotter Pin 1/8 x 1 Plated	2
16	24091	M	Lower R. H. Handlabar	1	100	10144	M	Clevis Pin	1
17	24093	S	Upper Handlabar	1	101	83084	S	Spring, Extension	2
18	65040	M	Locknut 1/4-20 Plated	6	102	24059	O	Clutch Fork	1
19	75006	M	Grip	2	103	67010	F	Hair Cotter Pin	1
20	24073	M	Roller Chain 22P.	1	104	24069	O	Fork Pivot Rod	1
21	603948	S	Tire and Wheel Assembly	2	105	24085	O	Adjustment Rod	1
			Consists of Following:		106	85082	M	Nut 5/18-18 Nylok	1
		M	71021 Tire	1	107	54038	M	Ball Bearing	2
		S	71077 Rim	1	108	22002	S	Spindle Housing	1
		M	71087 Tube (Available)	1	109	24155	S	Bearing Spacar	1
22	59050	M	Cap Screw 1/4-20 x 1-1/2 Plated	5	110	22003	S	Drive Spindle Housing	1
23	61017	M	Machine Screw 10-24 x 5/8 Rd. Head	2	111	3034	M	Roller	2
24	524007	O	Dash	1	112	59003	M	Cap Screw 5/18-18 x 1 Plated	3
25	75019	M	Knob	1	113	66006	M	Key, Woodruff No. 3	1
26	69080	F	Throttle Control	1	114	24078	S	Spindle	1
27	24090	M	Clutch Rod	1	115	10546	M	Drive Disc	1
28	24092	M	Lower L. H. Handlabar	1	116	65015	F	Nut 5/18-18 Plated	4
29	22071	M	Clutch Handle	1	117	24044	O	Frame	1
30	65051	M	Kaps Nuts 10-24' Plated	2	118	24088	M	Rod Adaptor Spacar	1
31	74039	S	Tapping Screws	2	119	24071	M	Drive Disc Spacar	1
32	22129	S	Handle Pivot	1	120	24081	S	Carrier Shaft	1
33	59062	M	Cap Screw	1	121	24084	O	Clutch Engagement Yoke	1
34	63004	F	Lockwasher 3/8 Plated	4	122	55026	M	Flange Bushing	4
35	85018	F	Nut	4	123	524001	O	Disc Carrier	1
36	24088	S	Upper Shift Rod	1	124	10542	S	Adaptor Spacar	1
37	87018	F	Cotter Pin	2	125	3003	F	Friction Wheel	1
38	65042	F	Locknut 5/16-18 Plated	6	126	24075	S	Friction Disc Hub	1
39	24094	S	Control Handle	2	127	54093	M	Radial Bearing	4
40	83015	S	Spring, Compression	2	128	57021	M	Snap Ring	1
41	10248	S	Shift Ball	2	129	24045	O	Hex Shaft	1
42	24140	S	Shift Handle	2	130	65086	M	Locknut	1
43	58004	F	Roll Pin 1/4 x 1-1/2	2	131	86015	M	Key, Woodruff No. 5	1
44	24083	O	Activating Shaft	1	132	10276	S	Sprocket	1
45	59022	F	Cap Screw 5/16-18 x 3/4 Plated	2	133	63025	M	Lockwasher	1
46	24096	S	Upper Attachment Clutch Rod	1	134	3085	S	Bearing Flange	1
47	83085	S	Spring, Compression	1	135	54080	S	Bearing	1
48	58034	F	Roll Pin 1/8 x 3/4	1	136	24141	S	Bearing Flange	1
49	24095	S	Lower Attachment Clutch Rod	1	137	64093	F	Washer	4
50	22135	M	Rod Adaptor	3	138	85054	M	Locknut 1/2-20 Jam, Plated	1
51	58033	F	Roll Pin 5/32 x 3/4	1	141	24080	S	Pinion Shaft	1
52	24157	S	Lever	1	142	58029	F	Roll Pin 5/32 x 1	4
53	65041	F	Locknut 10-24	4	143	64038	M	Washer, Special, Plated	2
54	55037	F	Flange Bushing	4	144	524002	S	Pinion and Sprocket	1
55	70026	M	Nut Retainer	2	145	22093	M	Zerk Fitting	1
56	67001	F	Cotter Pin 3/32 x 3/4 Plated	4	146	624012	O	L. H. Axle	1
57	78250	O	Cover Ocal	1	147	55029	M	Bushing	2
58	87004	F	Cotter Pin	1	148	10374	S	Pin	1
59	64057	M	Washer, Special, Plated	2	149	83007	G	Spring Compression	1
60	65031	M	Nut 5/16-24 Plated	1	150	60012	M	Setscrew	1
61	78248	O	Shift Label	1	151	3017	S	Bearing Flange	2
62	78240	O	In-Out Label	1	153	10142	S	Bearing Flange	2
63	78241	O	Throttle Control Ocal	1	154	64056	M	Washer	2
64	78058	O	Caution Ocal	1	156	70015	F	Flange Whizlock Screw	11
65	10228	S	Lower Shift Rod	1	157	65039	F	Locknut 3/8-18	2
66	24082	S	Shift Lever	1	158	64058	F	Washer	2
67	24047	G	Reduction Sprocket Shaft	1	159	510004	S	Lock Hub Assy.	1
68	624021	G	Reduction Sprocket W/Bushings	1	160	59057	M	Cap Screw 5/18-18 x 2	2
69	24028	S	Support	1	161	78249	O	Oisc Adjustment Ocal	1
70	10215	O	Shift Lever Bracket	1	162	55040	M	Bushing	2
71	12151	S	Clevis Pin	2	163	24056	O	Bracket	1
72	58032	F	Roll Pin 3/32 x 1	1	164	59028	M	Cap Screw	2
73	10375	S	Knob	1	165	63002	M	Lockwasher	2
74	78038	O	Differential Lockout Ocal	1				Not Illustrated	
75	58042	M	Groove Pin 1/4 x 1-3/4	1	78148			Engina Label	1
76	24187	O	Bottom Cover	1	78188			Air Cleaner Ocal	1
77	3377	O	Hub Cap	1					
78	10388	S	Push Nut	1					
79	3378	S	Spindle Cup	1					
80	70032	S	Wheel Bolt 1/2-20	8					
81	24117	O	R. H. Axle Shaft	1					
82	58003	F	Roll Pin 3/16 x 1-1/4	1					
83	64036	M	Washer, Special	3					

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*Engina (Tacumseh HSK-80-155020)

*Order Replacement Engina and/or Engina replacement parts from your nearest engine service central.



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REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	STOCK CODE	DESCRIPTION	NO. REQ'D.
1	64046	M	Washer 1.505 O.D. x 1.005 I.D.	2	47	10198	S	Cap	1
2	59001	M	Cap Screw 1/4-20 x 3/4 Hex. Hd. Plated	4	48	75039	S	Grip	1
3	58070	M	Seal	2	49	64082	M	Washer	1
4	24013	S	Case Cover	1	50	22065	S	Chute Control Bracket	1
5	2008	M	Gasket	1	51	622010	M	Universal Joint	1
6	55059	M	Bushing	2	52	24097	S	Chute Control Crank	1
7	24065	S	Reka Shaft	1	53	22123	S	Worm Clavis	1
8	58030	M	Roll Pin 3/16 x 1-1/2	2	54	22110	S	Worm Gear	1
9	72072	F	V Belt	1	55	58034	F	Roll Pin 1/8 x 3/4	3
10	24061	S	Worm Gear	1	56	63023	M	Lockwasher	1
11	1138	S	Pipa Plug	1	57	65042	F	Locknut	10
12	24002	S	Gear Case	1	58	10438	S	Chute Clamp	3
13	57032	M	Snap Ring	1	59	24041	O	Blower Housing (32")	1
14	54044	M	Bearing Cup	2	60	54063	M	Ball Bearing	1
15	54045	M	Bearing Cone	2	61	3017	M	Bearing Flange	1
16	2005	M	Spacer	2	62	64002	F	Washer 5/16	11
17	58015	F	Roll Pin 5/16 x 1-3/4	2	63	10387	F	Scraper Blade	1
18	24062	S	Worm Shaft	1	65	10165	F	Runner	2
19	24015	S	Adjustment Plug	1	66	70011	M	Ribbed Neck Bolt 1/4-20 x 5/8	6
20	56061	F	Seal	1	67	10184	M	Bearing Support	2
21	24185	M	Fan	1	68	65056	F	Whizlock Nut 1/4-20	6
22	62010	M	Carriage Bolt 3/8-16 x 3/4	5	69	64047	F	Washer 1.441 O.D. x .511	2
23	10393	M	Safety Wire	1	70	63006	F	Lockwasher 1/2	2
24	22122	M	Push Nut	2	71	59024	M	Cap Screw 1/2-13 x 1 Hex. Hd.	2
25	10437	S	Discharge Chute	1	72	22093	F	Zerk Fitting	4
26	59023	F	Cap Screw 3/8-16 x 3/4 Hex. Hd.	2	73	10195	F	Shear Bolt	2
27	74026	F	Taptite No. 10-24 x 3/8	6	74	524003	O	R.H. Rake	1
28	10193	M	Wing Nut	1	75	524004	O	L.H. Rake	1
29	510012	M	Deflector	1	76	62026	M	Carriage Bolt 5/16-18 x 1/2	7
30	65039	F	Locknut 3/8-16	6	77	524005	S	Gear Case Assembly	1
31	63004	F	Lockwasher 3/8	2	78	62018	M	Carriage Bolt 5/16-18 x 1-3/4	1
32	60012	F	Set screw 5/16-18 x 3/8	2	79	10494	S	Worm Shaft	1
33	73042	S	Shaave	1	80	65015	F	Nut 5/16-18	3
34	86001	M	Key, Woodruff No. 11	1	81	66013	M	Key	1
35	55035	M	Bushing	2	82	24060	S	Worm	1
36	63017	M	Lockwasher 1/4 Plated	4	83	78222	O	Caution Label	1
37	64087	F	Washer	2	84	78244	O	Ariens Name Plate	1
38	66008	M	Key, Woodruff No. 6	2	85	24200	M	Belt Finger	1
39	24064	S	Gear Case Shaft	1	86	62011	F	Carriage Bolt 5/16-18 x 3/4	1
40	70031	M	Flange Whizlock Screw 3/8-16 x 1/2	2					
41	4037	S	Cap	1					
42	59022	F	Cap Screw 5/16-18 x 3/4 Hex. Hd. Plated	1					
43	63003	F	Lockwasher 5/16 Plated	3					
44	65040	F	Locknut 1/4-20	3					
45	10142	M	Bearing Flange	1					
46									

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NOTE: Use Ariens special L-2 Gear Lube (approx. 8 oz.) in rotor gear case.